

High Performance Vector Control Inverter

FRENIC-VG Series



The Dawn of a New Era

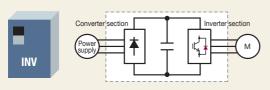
The FRENIC-VG is creating a new era via the industry-leading performance.



With the FRENIC-VG, Fuji Electric has concentrated its technologies to deliver the best-performing inverter on the market. In addition to basic performance, this model features the following dramatic improvements: support for previously difficult applications due to technical and capability limitations, easier, more user-friendly maintenance, and environmental friendliness and safety. Fuji Electric proudly introduces the FRENIC-VG to the world.

Product introduction

Inverter (Unit Type)



This type consists of the converter and inverter circuits. The inverter can be operated using a commercial power supply.

* DC power can also be supplied without using the converter circuit.

Structure

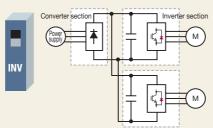
- Built-in converter (rectifier)
- Built-in control circuit
- External DC reactor as standard*
- DC input is available.
- * Available for 75kW or higher capacity models

Features

Easier arrangement for small-scale system



Inverter (Stack Type)



The converter and inverter sections are separately set in this type. The converter (diode stack) or PWM converter is required depending on the intended use. Moreover, a combination of inverters can be used with one converter.

Structure

- The converter (rectifier) is separately set.
- External control circuit
- Built-in DC reactor

Features

- DC supply enables the multi-drive arrangement
- Energy can be shared within DC bus lines.
- Downsized panel
- Large-capacity system is easily built.
- Easier maintenance

Converter

Diode rectifier (Stack Type) RHD-D series



This converter is used where no electric power regeneration is required.

PMW converter (Unit Type) RHC-E series



PMW converter (Stack Type) RHC-E series (400V/690V)



Filter stack (Stack Type) RHF-D series (400V/690V)



This converter is used where electric power regeneration or harmonic control is required. Peripheral devices are separately required.

Comprehensive Line-up

Series lineup (inverters, converters)

- Line-up features unit type and stack type, facilitating easy construction of large-capacity systems.
- The stack type offers support for up to the following capacities through direct parallel connection.

Three-phase 400V series: Max. 2400kW (MD spec.), 3000kW (LD spec.)

Three-phase 690V series: Max. 1200kW (MD spec.), 1200kW (LD spec.) Inverter

Converter Expand capacity range Expand capacity range Three-phase 200V series Products Line-UP Products Line-UP (parallel operation) (parallel operation) Nominal applied motor [kW] Specifications ** Type Series name Form (applicable load) 100 500 5000 0.75kW 90kW(110kW) Direct parallel 250kW(300kW) Unit Inverter Standard (FRENIC-VG) unit (LD) 500kW(630kW) 30kW(37kW) 90kW(110kW) **PWM Converter** Standard MD(CT) 350kW (RHC-E) (LD(VT)) 500kW(630kW)

Three-phase 400V series

Time	Series name	Form	Specifications *1	Nominal applied motor [kW]
Туре	Series name	FOIII	(applicable load)	50 100 500 1000 5000
Unit	Inverter	Standard	HD (LD)	3.7kW(37kW) 630kW(710kW) Direct parallel 1800kW(2000kW) 3700kW(3700kW)
B	(FRENIC-VG)	unit	MD	110kW 450kW Direct parallel Multiwinding motor 1200kW 2600kW
	PWM Converter (RHC-E)	Standard unit	MD(CT) (LD(VT))	45kW(55kW) 630kW(630kW) Isolation 2400kW(2400kW) 3700kW(4200kW)
	Inverter	Standard stack	MD (LD)	30kW(37kW) 315kW(355kW) Direct parallel 800kW(1000kW) Multiwinding motor 1800kW(2000kW)
Stack	(FRENIC-VG)	Stack by phase	MD (LD)	800kW(1000kW) 630kW (710kW) Direct parallel 2400kW(3000kW) (710kW) Multiwinding motor 4800kW(6000kW)
=	PWM Converter	Standard stack	MD (LD)	132kW(160kW) 315kW(355kW) 1200kW(1300kW) Isolation 1800kW(2000kW)
3	(RHC-E)	Stack by phase	MD (LD)	800kW(1000kW) 630kW (710kW) 800kW(1000kW) 800kW(3800kW) 800kW(6000kW)
	Filter stack (RHF-D)	Standard stack	-	160kW 355kW
	Diode rectifier (RHD-D)	Standard stack	MD (LD)	315kW(355kW) 200kW (220kW) Parallel connection 1450kW(1640kW)

Three-phase 690V series

T	0	F	Specifications *1			Nomir	nal applied motor [kl	/ /	
Type	Series name	Form	(applicable load)	5	0 1	00 5	500 10	00 50	00
Stack	Inverter (FRENIC-VG)	Standard stack	MD (LD)		90kW (110kW)		50kW(450kW) Direct parallel Multiwinding motor	1200kW(1200k 2700kW(W) 2700kW)
-	PWM Converter (RHC-E)	Standard stack	MD (LD)		132kW (160kW)		Solation-less	1700kW(1700 2700kW(0kW) 2700kW)
	Filter stack (RHF-D)	Standard stack	-		16	0kW 45	OkW		
	Diode rectifier (RHD-D)	Standard stack	MD (LD)			kW)	Parallel connection	2000kW	

- *1 Refer to "Ratings for intended use" on page 6 for specifications (applicable load).
 * Unit type inverters have built-in brake circuits as standard (160kW or less).
- Configuration: Standard unit → Can be used with one set. Stack by phase → Categorized by phase, and one inverter set consists of three stacks. Multiple inverters can be connected with a single PWM converter and diode rectifier.
- Inverters can also be supplied with DC power (with generator, etc.) without the use of a converter circuit. Capacity expansion (parallel operation)
- - Direct parallel connection: One single-winding motor is driven by multiple inverters. (Drive is possible with up to three inverters)
- · Multi-winding motor drive: Specialized motor drive system with multiple windings around a single motor. (Drive is possible with up to six inverters) PWM converters
- Transformer isolation (parallel system): System used to isolate the receiving power supply system and converter with a transformer. It is necessary to equip each converter input with a transformer. (No. of parallel connection units: max. 6)
- Transformerless (parallel system): System in which a PWM converter is connected directly to the receiving power supply system. There is no need to isolate with a transformer. (No. of parallel connection units: max. 4)
- Filter circuits if used with transformerless parallel system (multiple units operating in parallel)
 Standard stack: Use a filter stack. (Filter circuits cannot be configured with peripheral equipment.) Stack by phase: Use peripheral equipment.

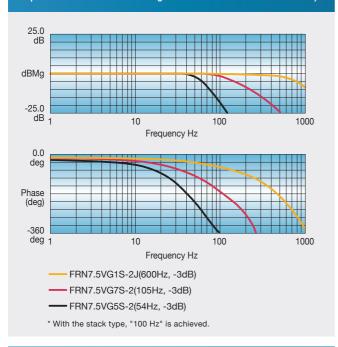


Realizes the industry-leading control performance

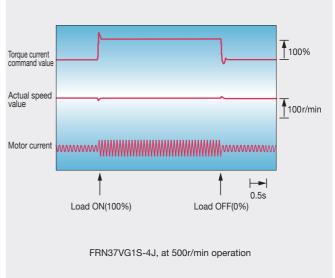
Induction motor

Achieved speed response of 600 Hz

(Tested with a dedicated motor with PG under vector control with speed sensor: about six times greater than our conventional model)

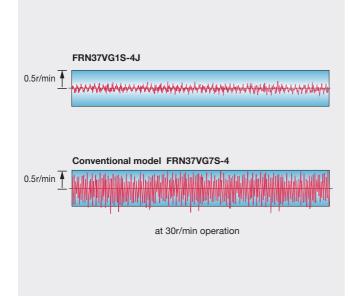


Follow-up characteristics under impact load



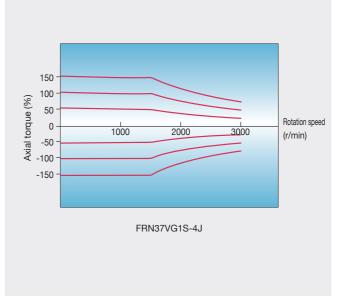
Uneven rotation reduced by one-third

* Compared with our conventional models



Speed and torque characteristics

Under vector control with sensor



A Wide Range of Applications

Ratings for intended use

The operation mode for the motor is selected according to motor load condition. Motors larger by one or two frames can be driven with medium load (MD) and light load (LD) use.

Specification	Applied load	Feature	Applicable overload rating	Power supply	Applicable moto	or capacity [kW]
Specification	Applied load	reature	Applicable overload rating	voltage	Unit Type	Stack Type*2
				200V	0.75 to 90	-
HD	HD High Duty Spec	Powerful drive at low noise	Current: 150% 1min/200% 3s	400V	3.7 to 630	-
				690V	-	-
				200V	-	-
MD	MD Middle Duty Spec	Can drive motors of frames one size larger ⁻¹	150% 1min	400V	110 to 450 *2	30 to 800
				690V	-	90 to 450
				200V	37 to 110	-
LD	LD Low Duty Spec	Can drive motors of frames one or two sizes larger *1	Unit type:120% 1min Stack type:110% 1min	400V	37 to 710	37 to 1000
	5,000	55 5. t5 51200 largor	Stack type.11070 IIIIII	690V	-	110 to 450

^{*1} This varies depending on motor specifications and power supply voltage.

A standard built-in brake circuit with expanded capacity range

Having a standard built-in brake circuit (with 200V 55kW or less and 400V 160KW or less), is useful when applying the inverter to the vertical transfer machine, which is frequently used under the regenerative load.

* Unit type only

High-speed, high-accuracy position control realized (servo function)

- Built-in position control function as standard with pulse train input (A separate option (OPC-VG1-PG(PR)) is required for pulse train input.)
- High-speed, high-accuracy position control is possible in combination with an E-SX bus and 17-bit high-resolution ABS encoder.

(The servo function is supported with a dedicated type.) (Soon to be supported)

Control method

Not only the induction motors but also the synchronous motors can be driven, and for the induction motors, you can select the most suitable control method according to your individual needs.

Target motors	Control method		
Induction motor	-Vector control with speed sensor -Speed sensorless vector control -V/f Control		
Synchronous motor	- Vector control with speed sensor (including pole position detection)		

A wide range of options

- Providing options supporting various interfaces such as high-speed serial communications
- Options can be used by just inserting them into the connectors inside the inverter. Up to four cards can be mounted. (Combination with built-in control option: see page 48)

Categoly	Name	Туре	
Analog card	Synchronized interface	OPC-VG1-SN	
	Analog input/output interface expansion card		OPC-VG1-AIO
Digital card (for 8-bit bus)	Di interface card		OPC-VG1-DI
	Dio extension card		OPC-VG1-DIO
	PG interface card	+5V line driver	OPC-VG1-PG
		Open collector	OPC-VG1-PGo
		ABS encoder with 17-bit high resolution	OPC-VG1-SPGT
	PG card for synchronous motor drive	Line driver	OPC-VG1-PMPG
		Open collector	OPC-VG1-PMPGo
	T-Link communication card	OPC-VG1-TL	
	CC-Link communication card	OPC-VG1-CCL	
Digital card (for 16-bit bus)	SX bus communication card		OPC-VG1-SX
	E-SX bus communication card	OPC-VG1-ESX	
	User programming card	OPC-VG1-UPAC	
	PROFINET-IRT communication c	OPC-VG1-PNET	
Safety card	Functional safety card	OPC-VG1-SAFE	
Field bus interface card	PROFIBUS-DP communication of	OPC-VG1-PDP	
	DeviceNet communication card	OPC-VG1-DEV	
Control circuit terminal	Terminal block for high-speed co	mmunications	OPC-VG1-TBSI

^{*2} Carrier frequency becomes 2kHz.

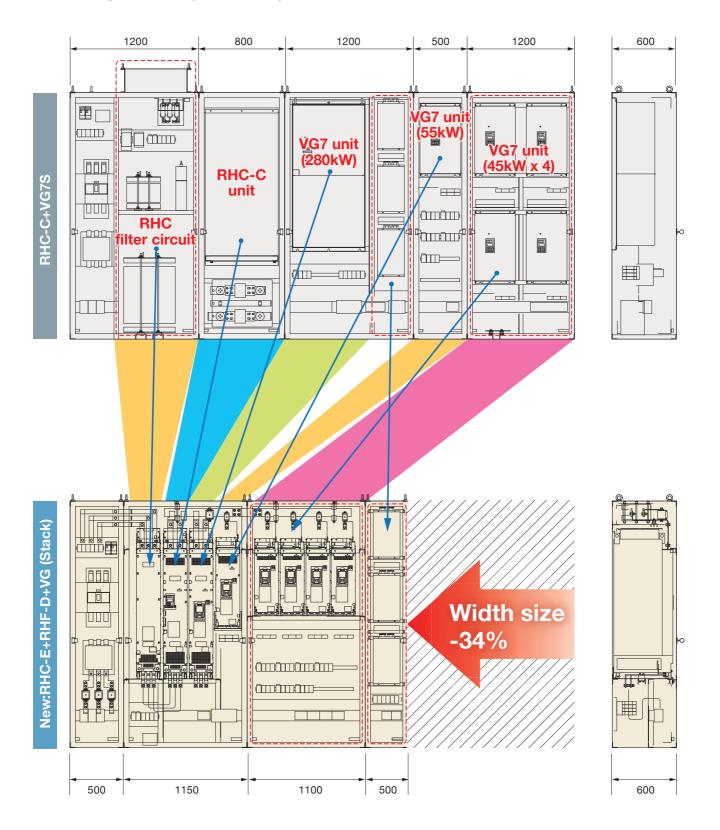
Dedicated design for panel installation (Stack Type)

Panel size reduction realized

The use of a stack type designed specifically for panel installation has resulted in a reduced panel size compared with the conventional design. A 34% reduction in panel width has been achieved over the conventional design (example for crane system).

The dedicated design has also resulted in easier installation of products into the panel and easier replacement.

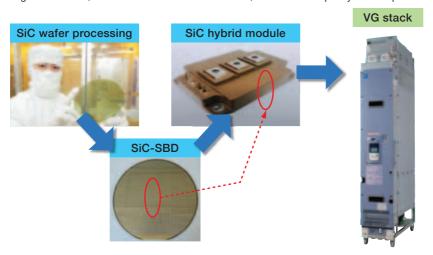
<Panel configuration example for crane system>

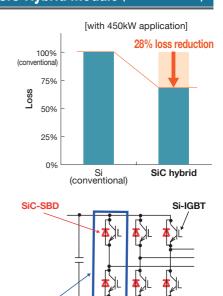


690V Series Inverter Stack Capacity Expansion Through Adoption of SiC Hybrid Module (355 /400/450kW)

Adoption of next-generation device (SiC-SBD)

Fuji handles all processes from new development to production from the device level, and has realized an optimized SiC module design tailored to stacks. This has resulted in a 28% reduction in generated loss, facilitated a reduction in stack size, and allowed capacity to be expanded.





Compact size and capacity expansion through adoption of SiC hybrid module

Through the adoption of an SiC hybrid module, generated loss has been reduced by 28%, and stack single unit capacity has been expanded to 450kW, while ensuring the same dimensions as stacks in the 250 to 315kW capacity range. (Stack width: 226.2 mm)



Stack width 226.2 mm x 2 stacks

Stack width 226.2 mm

Dimensions and capacity comparison

SiC hybrid module

Single unit capacity	315kW	450kW
Stack width	226.2mm	
Capacity	0.18m³	

Use of a "single" 450kW system configuration realized with SiC hybrid module application

Also compatible with fan, pump applications

Applicable for even large-scale systems with dedicated fan and pump functions and broad capacity range [Soon to be supported]

- Forced operation (Fire Mode)
- The inverter protection function is ignored (retry), allowing operation to be continued. This allows fans and pumps to continue running as much as possible in times of emergency such as when there is a fire.
- Command loss detection function
- If analog speed setting signals are interrupted, operation continues at the speed set with a function code.
- Low water quantity stop function
- The inverter can be stopped if the pump discharge pressure rises and discharged water quantity drops.
- Broad capacity range
- Capacity expansion is easy with parallel operation (direct parallel connection).

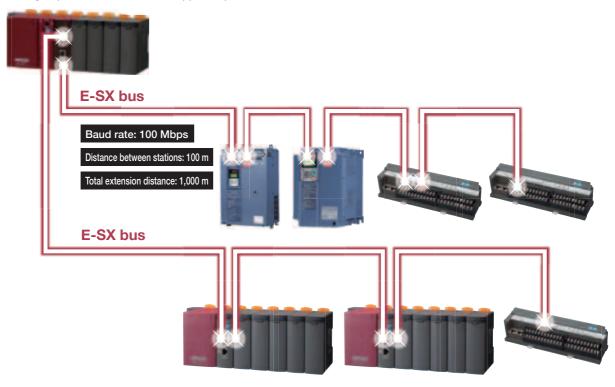
Form Power supply voltage		Unit typ	e: HD spe	c./Stack type: M	D spec.	LD specification			
Form	Power supply voltage	Lineup		Capacity expansion *1	No. of parallel units *2	Lineup		Capacity expansion *1	No. of parallel units *2
I loit to on a	200V series	Up to 90kW		Up to 250kW	3	Up to 110kW		Up to 300kW	3
Unit type	400V series	Up to 630kW		Up to 1800kW	3	Up to 710kW		Up to 2000kW	3
Charle huma	400V series	Up to 800kW		Up to 2400kW	3	Up to 1000kW		Up to 3000kW	3
Stack type	690V series	Up to 450kW		Up to 1200kW	3	Up to 450kW		Up to 1200kW	3

^{*1} The capacity expansion value indicates the nominal applied motor capacity.

^{*2} Capacity expansion applies to the direct parallel connection system. Up to three inverters can be connected in parallel.

Support for ultrahigh-speed E-SX bus

A PLC (MICREX-SX Series: SPH3000MM) and FRENIC-VG can be connected with the ultrahigh-speed communication E-SX bus. With ultrahigh-speed communication, support is possible for even faster, more accurate devices.



Easier maintenance

Inverter product range and ease of replacement (stack type)

The inverters (stack type) have an arrangement with consideration for the installation of the product into the panel and easier change. The inverters (stack type) (132 to 315 kW) can easily be installed or changed because they have wheels.

With the inverters (stack type) (630 to 800 kW), stacks are divided for each output phase (U, V and W), which has realized the lighter weight.

Nominal applied motor capacity [kW] (MD spec)	30 to 110	132 to 450	630 to 800
Туре	400V: FRN30SVG1S-4□to FRN110SVG1S-4□ 690V: FRN90SVG1S-69□to FRN110SVG1S-69□	400V: FRN132SVG1S-4□to FRN315SVG1S-4□ 690V: FRN132SVG1S-69□to FRN450SVG1S-69□	FRN630BVG1S-4⊡to FRN800BVG1S-4⊡
Categoly	Single unit	Single unit	Stack by phase
Wheels	Not provided	Provided	Provided
Arrangement	P N U.V.W	PN	U-phase W-phase W-phas
Maintenance	The weight of one stack is reduced (50 kg or less) to give consideration to replacement work.	The models where each stack is heavy have wheels in order to change the stacks easily. A lifter for replacement is available.	Trim weight by dividing the stack into 3 parts by each output phase (U, V and W). In the event of a breakdown, only the target phase needs to be replaced with a new one. The stack to be replaced should be an exclusive part.
Approx.weight [kg]	30 to 45	95 to 135	135×3

Easier Maintenance and Greater Reliability

Upgraded PC loader functions

PC Loader can be used via the USB connector (mini B) provided on the front cover.

- The front cover does not have to be removed.

- No RS-485 converter is needed.

- Commercial cables can be used.

PC

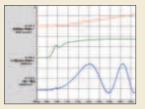
FRENIC-VG

USB Mini B connector

Connection available in the inverter front.

[Fault diagnosis using the trace back function]





USB cable

- Internal data, time and date around the fault are recorded.
 The real-time clock (clock function) is built-in as standard.
- Data are backed up by battery.
 Trace data can be stored in the memory even while the power is off.
 *Battery: 30kW or more (built-in as standard), up to 22kW (available as option: OPK-BP)
- Trace waveform can be checked on the PC loader

[Easy edit and detail monitor]

Data editing and detailed data monitor analysis operations are much easier than with a conventional PC loader.

Function code setting

User-defined displays (customized displays), data explanation display for each code.

Trace function

Real-time trace: for long-term monitoring Historical trace: for detailed data diagnosis for short periods

Trace back: for fault analysis (last three times)

- *The paid-for loader software (WPS-VG1-PCL) supports real-time tracing and historical tracing.
- *The paid-for loader software (WPS-VG1-STR) is contained in the CD-ROM provided with the product. (Can be downloaded from the Fuji website.)

Multifunctional the Keypad

- Wide 7-segment LED ensures easy view.
- The back-light is incorporated in the LCD panel, which enables the easy inspection in the dark control panel.
- Enhanced copy function

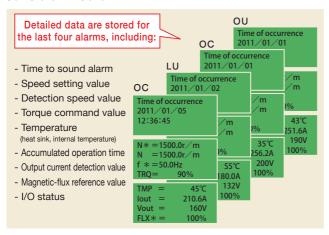
The function codes can be copied to other inverters easily. (Three patterns of function codes can be stored.) Copying data in advance reduces restoration time when problems occur, by replacing the Keypad when changing the inverter.

- Remote control operation is available.
- The Keypad can be remotely operated by extending the cable length at the RJ-45 connector.
- JOG (jogging) operation can be executed using the Keypad.
- The HELP key displays operation guidance.
- Supported languages: English, Chinese, Korean (Hangul), Japanese



More reliable functions

Save alarm data



- The number of alarm data to be stored has been increased from the conventional model.
 Thanks to the real-time clock function built-in as standard, the complete data of the latest and last 3 alarm occurences is stored: time, speed command, torque, current and others. This enables
- ⇒As for previous model, new alarm data overwrote and deleted existing alarm data. This is solved with the new VG model.

Alarm severity selection

Alarm severity (serious and minor) can be selected, eliminating the risk of critical facility stoppage due to a minor fault.

	30-relay output	Y-terminal output	Inverter output	Selection
Motor overload, communications error,	No output (minor fault)	Provided	Operation continued	Can be selected
DC fan lock, etc.	Output	Not provided	Shut off	for each function.
Blown fuse, excessive current, ground fault, etc.	Output	Not provided	Shut off	Fixed

PG fault diagnosis

- The PG interface circuit incorporated as standard detects disconnection of the power supply line as well as the PG signal line.
- A mode was added that judges if it is a PG fault or a fault on the inverter side Simulated output mode is provided at the PG pulse output terminal (FA and FB).
 Operation can be checked by connecting this to the PG input terminal.

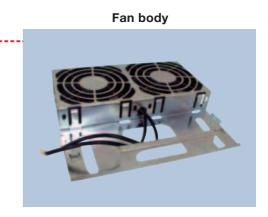
Easy change of the cooling fan

Unit Type

The cooling fan can easily be changed without removing the front cover and printed board.

machine units to be checked for abnormalities.





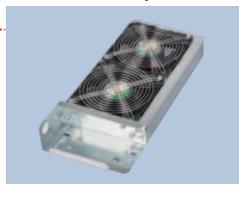
Stack Type

The cooling fan installed at the top can easily be changed without drawing the stacks. However, for the 220kW or above inverter, remove the 2 connection bars from the DC side and change the cooling fan.





Fan body



Components with a longer service life

For the various consumable parts inside the inverter, their designed lives have been extended to 10 years.

This also extended the equipment maintenance cycles.

Life conditions

Unit type: ambient temperature 40 °C, load factor 100% (HD spec.), 80% (MD spec., LD spec.) Stack type: ambient temperature 30 °C, load factor 100% (MD spec.), 80% (LD spec.)

^{*}The planned life is determined by calculation, and is not the guaranteed value.

Life-limited component	Design lifetime
Cooling fan	
Smoothing capacitor on main circuit	10 years
Electrolytic capacitors on PCB	

Enhanced lifetime alarm

- Lifetime alarms can be checked rapidly on the Keypad and PC loader (optional).
- Facility maintenance can be performed much easier thanks to lifetime alarms.

Items					
Inverter accumulated time (h)	No. of inverter starts (times)	Facility maintenance warning Accumulated time (h) No. of starts (times)	Inverter lifetime alarm information is displayed.		

Useful functions for test run and adjustment

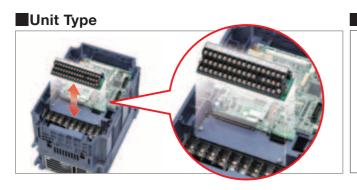
- Customization of functions for test run and adjustment (Individual items on the loader can be set to be displayed or not.)
- Simulated fault alarm issued by a special function on the Keypad
- Monitor data hold function
- Simulated operation mode

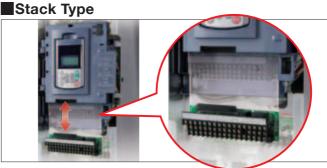
Simulated connection allows the inverter to be operated with internal parts in the same way as if they were connected to the motor, without actually being connected.

- The externally input I/O monitor and PG pulse states can be checked on the Keypad.

Easy wiring (removable control terminal block)

- The terminal block can be connected to the inverter after control wiring work is completed. Wiring work is simplified.
- Restoration time for updating equipment, problem occurrence, and inverter replacement has been drastically reduced. Just mount the wired terminal block board to the replaced inverter.







Compliance with overseas standards

- Complies with UL and cUL Standards, EC Directives (CE marking), KC certification, and RoHS Directive.
- ${}^\star \text{The stack type three-phase 690V series does not comply with UL and cUL Standards.}$
- Directive when the standard model is combined with an option (EMC filter).

EU

US/Canada

Korea

EC Directive (CE marking) UL

g) UL Standards/cUL Standards

KC certification (Stack type: pending certification)







Enhanced environmental resistance

Environmental resistance has been enhanced compared to conventional inverters.

- (1) Environmental resistance of cooling fan has been enhanced.
- (2) Ni and Sn plating are employed on copper bars.

Environmental resistance has been enhanced on the FRENIC-VG compared to conventional models; however, the following environments should be examined based on how the equipment is being used.

- a. Sulfidizing gas (present in some activities such as tire manufacturers, paper manufacturers, sewage treatment, and the textile industry)
- b. Conductive dust and foreign particles (such as with metal processing, extruding machines, printing machines, and waste treatment)
- c. Others: under unique environments not included under standard environments

Contact Fuji before using the product in environments such as those indicated above.

Conforms to safety standards

- The functional safety (FS) function STO that conforms to the FS standard IEC/EN61800-5-2 is incorporated as standard.
- The FS functions STO, SS1, SLS and SBC that conform to FS standard IEC/EN61800-5-2 can be also available by installing the option card OPC-VG1-SAFE. (Available only when controlling the motor using feedback encoder (closed loop).)

Safety function STO: Safe Torque Off

This function shuts off the output of the inverter (motor output torque) immediately.

Safety function SS1: Safe Stop 1

This function decreases the motor speed to shut down the motor output torque (by STO FS function) after the motor reaches the specified speed or after the specified time has elapsed.

Safety function SLS: Safely Limited Speed

This function prevents the motor from rotating over the specified speed.

Safety function SBC: Safe Brake Control

This function outputs a safe signal of the motor brake control.

Conforms to Marine standards

 A Marine standards compatible product lineup has been added as semi-standard products.

These products can be used for shipping equipment. (Certifying body: Classification society DNV GL)

*Three-phase 690V stack type only

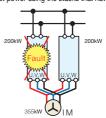
A separate EMC filter and Zero phase reactor are required. Contact Fuji for details.

How to expand the capacity range of the inverters (Stack Type)

Direct parallel connection system and multiwinding motor drive system are provided for driving a large capacity motor.

System		Direct parallel connection system	Multiwinding motor drive system	
Drive motor		Single-winding motor	Multiwinding motor (Exclusive use for multiwinding motors)	
Features Restriction of wiring length		The minimum wiring length (L) varies with the capacity.	There is no particular limit.	
Reduced capacity operation *2		Available	Available (However, the wiring should be switched over.)	
Number of inv	erters to be connected	2 to 3 inverters	2 to 6 inverters	
Arrangement diagram		When 2 inverters P are connected P,N P,N P,N III	When 2 inverters are connected N P,N P,N II W.V.W W.W.W.W.W.W.W.W.W.W.W.W.W.W.W.W.W	

- *1) OPC-VG1-TBSI is separately required.
 *2) Reduced capacity operation. If a stack fails in case of direct parallel connection, the operation continues with lower output power using the stacks that have not failed.



Example) If one inverter fails when 200kW x 2 inverters are driving a 355kW motor, the operation can continue with the 200kW inverter (capacity of one inverter).

(Note) To start the reduced capacity operation, consideration is needed to the switch over operation of PG signals or motor constants and sequence circuit. For details, refer to the operation manual.

■ Configuration table for direct parallel connection

2 or even 3 inverters of the same capacity can be connected in parallel to increase capacity or facilitate system redundancy. Typical combinations are shown in Table 1, however, other configurations are also possible.

Table 1 Direct parallel combination example (400V series, MD specification)

		Standard stack				Stack by phase				
Connection system	P N N N N N N N N N N N N N N N N N N N	P P,N P,N UVW			P N P,N P,N W		P,N P,N P,N W			
Capacity [kW]	Applicable inverter	Applicable inverter	No. of units	Current [A]	Applicable inverter	Applicable inverter	No. of units	Current [A]		
30	FRN30SVG1									
37	FRN37SVG1									
45	FRN45SVG1									
55	FRN55SVG1									
75	FRN75SVG1									
90	FRN90SVG1									
110	FRN110SVG1									
132	FRN132SVG1									
160	FRN160SVG1									
200	FRN200SVG1									
220	FRN220SVG1									
250	FRN250SVG1									
280	FRN280SVG1									
315	FRN315SVG1									
355		FRN200SVG1	2	716						
400		FRN220SVG1	2	789						
500		FRN280SVG1	2	988						
630		FRN220SVG1	3	1183	FRN630BVG1					
710		FRN280SVG1	3	1482	FRN710BVG1					
800		FRN280SVG1	3	1482	FRN800BVG1					
1000						FRN630BVG1	2	2223		
1200						FRN630BVG1	2	2223		
1500						FRN800BVG1	2	2812		
1800						FRN630BVG1	3	3335		
2000						FRN710BVG1	3	3905		
2400						FRN800BVG1	3	4218		

^{*1)} OPC-VG1-TBSI is required for each stack.

How to expand the capacity range of the PWM converters (Stack Type)

A "transformer-less parallel system" and "transformer insulation type parallel system" can be used to expand the total converter capacity.

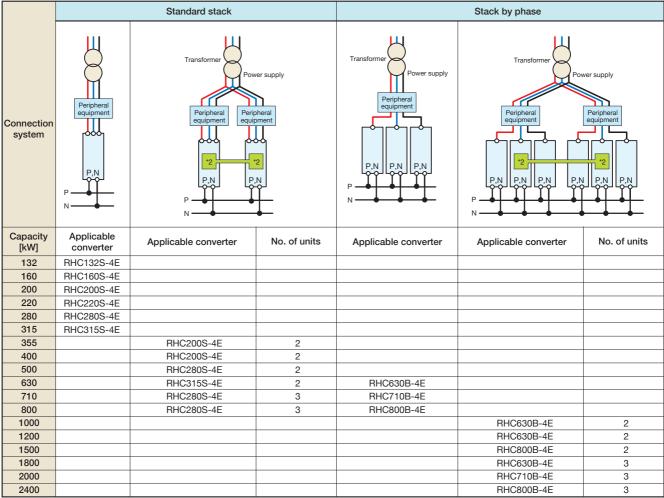
	Transformer isolation-less parallel system	Transformer insulation type parallel system
System	This system involves connecting converter inputs to the power supply without isolating with a transformer, etc.	This system involves isolating respective converter inputs with a transformer.
Reduced capacity operation	Available	Available
Number of converter to be connected	2 to 4 converters	2 to 6 converters
Arrangement diagram	When 2 converters are connected Transformer Power supply Peripheral equipment Peripheral equipment Peripheral equipment	When 2 converters are connected Three-winding transformer (12 -pulse) Peripheral equipment Peripheral equipment Peripheral equipment

^{*2)} OPC-RHCE-TBSI-□ is required for each stack.

■ Transformerless parallel system configuration table

2 or 4 converters of the same capacity can be connected in parallel to increase capacity or facilltate system redundancy. Typical combinations are shown in Table 2, however, other configurations are also possible.

Table 2 Transformerless parallel system combination example (400V series, MD specification)



^{*2)} OPC-RHCE-TBSI- \square is required for each stack.

System Configuration Overview

■ PWM converter + inverter

Note







Single winding motor



Multi winding motor

CNV: PWM converter INV: inverter

Filter circuit (individual)



Converter unit or stack

Inverter unit or stack TBSI Optical communication card (option)

No.	System structure	System construction	Filter stack (RHF)(*1)	Filter for RHC series (individual type)	Motor capacity (Ex. FRN315SVG1S-4 parallel use)
1	F C I TESS I TES	O Available CNV: 6 pieces/max INV: 6 parallel connection/max	Available	■Converter unit (RHC-E) ③ Available ■Converter stack (RHC-E) •RHC132S to 315S-4E → X Not Available (*2) •RHC630B to 800B-4E → ③ Available	to 1800kW (6 winding motor)
2	F C I TBS	X Not available (Use No.3 for direct parallel connection.)	_	_	_
3	F C TEST TEST TEST TEST TEST TEST TEST TE	Available CNV: 6 parallel connection/max INV: 3 parallel connection/max	Available	■Converter unit (RHC-E) ⊚ Available ■Converter stack (RHC-E) •RHC132S to 315S-4E	to 800kW (INV: 3 parallel connection)
4	F C I TBSI TBSI TBSI	Available CNV: 6 pieces/max INV: 6 parallel connection/max	Available	→ X Not Available (*2) •RHC630B to 800B-4E → ⊚ Available	to 1800kW (6 winding motor)
5	F C I TBSI TBSI TBSI TBSI TBSI TBSI TBSI TB	X Not available (If sharing converter output, use the No.7 connection.)		_	
6	F C TBSI TBSI	X Not available (If sharing converter output, use the No.8 connection.)	_	_	_
7	F C I TBSI TBSI TBSI TBSI TBSI TBSI TBSI TB	Available CNV: 4 parallel connection/max INV: 6 parallel connection/max	Available		to 1800kW (6 winding motor)
8	F C I TBSI TBSI TBSI TBSI TBSI TBSI TBSI TB	Available CNV: 4 parallel connection/max INV: 3 parallel connection/max	Available	■Converter unit (RHC-E) ③ Available ■Converter stack (RHC-E) •RHC132S to 315S-4E	to 800kW (INV: 3 parallel connection)
9	F C TESI	Available INV: 6 parallel connection/max	Available	→ X Not Available (*2) •RHC630B to 800B-4E → ⊚ Available	to CNV capacity
10	F C TESI TESI TESI TESI TESI TESI TESI TESI	Available INV: 3 parallel connection/max			to CNV capacity

^(*1) The filter stack (RHF-D) is for exclusive use with the PWM converter (RHC-E) stack type. It cannot be used with the PWM converter (RHC-E) unit type. (*2) Please note that restrictions apply if using an RHC Series filter (available separately) with the PWM converter (RHC-E) stack type. For details, contact Fuji. (Note 1) If using with a direct parallel connection or multi-winding motor drive, ensure that the capacity is the same for all inverters. (Note 2) When multiple inverters are powered by a single converter, ensure that the converter capacity ≥ the total inverter capacity. (Note 3) When driving a motor with direct parallel connection, a minimum wiring length between the motor and inverter should be maintained. (Note 4) The main power supply to all converters should be turned on at the same time.



■ Diode Rectifier (RHD-D) + inverter

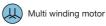
Note







Single winding motor



INV: inverter

_ACR AC reactor

RFI

Diode rectifier

Inverter unit or stack

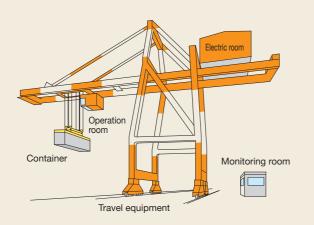
Optical communication card (option)

No.		System structure	Applicable system Applicable motor capacity	Remarks
NO.		System structure	(total) (*1)	nemarks
1	RFI:INV= 1:N	RFI TESI TO OT TO TO TO OT TO T	Direct parallel system Multiwinding system Continous rating (total) MD: to 315kW LD: to 355kW	
2	RFI:INV= 2:2 RFI:INV= 3:3	RFI TBSI	Multiwinding system Continous rating (total) MD: to 945kW LD: to 1065kW	If common bus not applied for RFI output (DC output) Not applicable with direct parallel systems
3	RFI:INV= 2:N RFI:INV= 3:N	RFI TBSI Or TBSI	Direct parallel system Multiwinding system Continous rating (total) MD: to 869kW LD: to 979kW	1) A common bus should be applied for RFI output (DC output). 2) Restrictions apply to wiring conditions from TR to INV. 3) Voltage distortion in input voltage (3%, from IEC standards) 4) Wiring restrictions apply from input power supply to DC common bus.
4	RFI:INV= 2:2	ACR RFI TEST	Multiwinding system Continous rating (total) MD: to 548kW LD: to 617kW	If common bus not applied for RFI output (DC output) Not applicable with direct parallel systems Voltage distortion in input voltage (3%, from IEC standards) Use an AC reactor.
5	RFI:INV= 2:N	ACR RFI TBSI Or ACR RFI	Direct parallel system Multiwinding system Continous rating (total) MD: to 548kW LD: to 617kW	1) Voltage distortion in input voltage (3%, from IEC standards) 2) Use an AC reactor.
6	RFI:INV= 4:N	ACR RFI I TBSI Or RFI I I	Direct parallel system Multiwinding system Continous rating (total) MD: to 970kW LD: to 1093kW	If using RFI (x4, or 6) structure configuration 1) A common bus should be applied for RFI output (DC output). 2) Restrictions apply to wiring conditions from Transformer to Inverter. 3) Voltage distortion in input voltage (3%, from IEC standards) 4) Use an AC reactor.
7	RFI:INV= 6:N	ACR RFI I I I I I I I I I I I I I I I I I	Direct parallel system Multiwinding system Continous rating (total) MD: to 1450kW LD: to 1640kW	If using RFI (x6) structure 1) A common bus should be applied for RFI output (DC output). 2) Restrictions apply to wiring conditions from Transformer to Inverter. 3) Voltage distortion in input voltage (3%, from IEC standards) 4) Use an AC reactor.

(*1) Motor capacity is calculated based on a power supply voltage of 400 V. (Note 1) Use inverters of the same capacity for direct parallel systems and multiwinding motor drive systems. (Note 2) Turn ON the main power supply for all converters at the same time.

Application Examples

Large crane and overhead crane



High reliability

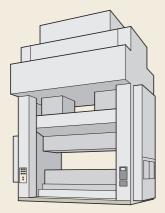
VG supports your facility with long life service and high reliability.

The trace back function allows easy fault diagnosis.

Bus system support

The bus system is supported to allow centralized control of elevation, traverse, and trolley, as well as centralized monitoring of running conditions.

Servo press: large size for automobiles, small size for machines such as crimping terminal processing machines



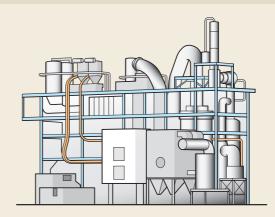
Position control

The press position is controlled based on an instantaneous position command given by the upper order CNC. Control with high responsibility contributes to shortening of the operation cycle.

Precision synchronization control

Large machines are driven with several motors to increase thrust. Precision synchronization control of several inverters and motors using the high-speed bus system can be applied.

Application to plants



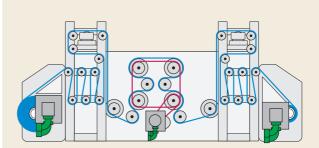
Control with high speed and high accuracy

In addition to high speed and high accuracy, VG contributes to stable facility operation with high reliability and long service life. The trace back function makes diagnosing the cause of problems easy when an abnormality arises.

Bus system support

Centralized control and monitoring are achieved by supporting various fieldbuses.

Winding equipment (paper and metal)



Tension control

Tension-type winding control capability with high accuracy torque control has been improved.

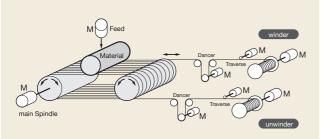
Dancer-type winding control capability by the speed

control with high speed response has been improved.

System support

The controller that calculates winding diameter achieves constant tension control.

Feeding part of semiconductor manufacturing device, wire saw



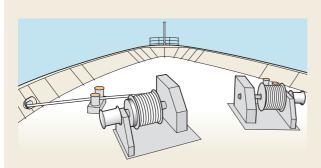
Smooth torque characteristic

The smooth drive characteristic in which torque ripple is suppressed contributes to machining quality.

System support

The system becomes more simple and highly efficient by using same bus system for main axis (spindle) and the other axes (traverse and winding) driven by small capacity servos.

Shipboard winch

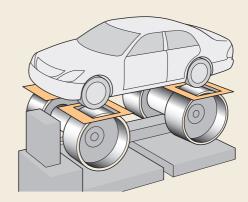


High reliability and tension control

Torque is controlled up to extra low speed using the sensorless feature.

Stable drive is maintained against load variation caused by waves.

Test equipment for automobiles



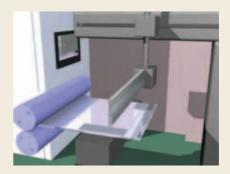
High-speed response control

High-speed rotation and torque control with high response are available for engine and transmission tests.

System support

The system can be supported in cases such as the vehicle body inertia simulation function for a brake test apparatus by combining with the controller.

Flying shear (Cutting while moving)



Position control

Position control is performed according to the position command given by the upper order CNC.

The machine cuts the material while moving at the same speed (as the material).

System support

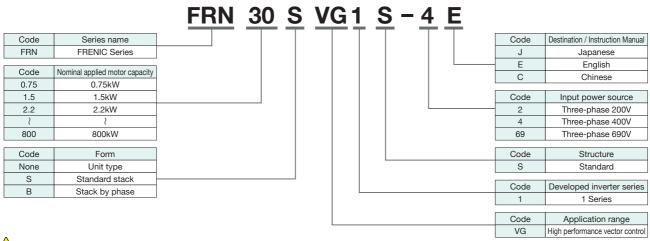
The system is configured by an upper controller that calculates synchronous operation between the material feed axis, cutter feed axis and cut axis.

Model variation (Inverter)

	200 V S	Series		400V Series	
	Unit ⁻	Гуре		Unit Type	
ninal applied motor (kW) (HD (150%, 1 min./200%, 3 s)	LD (120%, 1 min.)	HD (150%, 1 min./200%, 3 s)	MD (150%, 1 min.)	LD (120%, 1 min.)
oplied load	High Duty Spec	Low Duty Spec	High Duty Spec	Middle Duty Spec	Low Duty Spec
0.75	FRN0.75VG1S-2				
1.5	FRN1.5VG1S-2				
2.2	FRN2.2VG1S-2				
3.7	FRN3.7VG1S-2		FRN3.7VG1S-4□		
5.5	FRN5.5VG1S-2		FRN5.5VG1S-4		
7.5	FRN7.5VG1S-2		FRN7.5VG1S-4		
11	FRN11VG1S-2		FRN11VG1S-4		
15	FRN15VG1S-2		FRN15VG1S-4□		
18.5	FRN18.5VG1S-2		FRN18.5VG1S-4		
22	FRN22VG1S-2□		FRN22VG1S-4		
30	FRN30VG1S-2		FRN30VG1S-4		
37	FRN37VG1S-2	FRN30VG1S-2□	FRN37VG1S-4		FRN30VG1S-4□
45	FRN45VG1S-2□	FRN37VG1S-2□	FRN45VG1S-4		FRN37VG1S-4□
55	FRN55VG1S-2	FRN45VG1S-2□	FRN55VG1S-4□		FRN45VG1S-4
75	FRN75VG1S-2	FRN55VG1S-2□	FRN75VG1S-4□		FRN55VG1S-4
90	FRN90VG1S-2	FRN75VG1S-2□	FRN90VG1S-4		FRN75VG1S-4
110		FRN90VG1S-2	FRN110VG1S-4	FRN90VG1S-4□	FRN90VG1S-4
132			FRN132VG1S-4□	FRN110VG1S-4□	FRN110VG1S-4
160			FRN160VG1S-4□	FRN132VG1S-4□	FRN132VG1S-4□
200			FRN200VG1S-4	FRN160VG1S-4	FRN160VG1S-4
220			FRN220VG1S-4	FRN200VG1S-4	FRN200VG1S-4
250				FRN220VG1S-4	
280			FRN280VG1S-4		FRN220VG1S-4
315			FRN315VG1S-4	FRN280VG1S-4	
355			FRN355VG1S-4□	FRN315VG1S-4	FRN280VG1S-4
400			FRN400VG1S-4	FRN355VG1S-4□	FRN315VG1S-4
450				FRN400VG1S-4	FRN355VG1S-4□
500			FRN500VG1S-4		FRN400VG1S-4
630			FRN630VG1S-4□		FRN500VG1S-4
710					FRN630VG1S-4
800					
1000					

^{*} With the FRN55VG1S-2J/4J or higher (applicable motor of 75kW or higher), if driving motors of one frame or more from the inverter, the DC reactor provided as standard will differ between the HD, MD, and LD specifications. (Motor capacity becomes 1 frame larger.)

How to read the model number



Caution! The product detail described in this document is intended for selecting a model. When using a product, read the Instruction Manual carefully and use the product properly.

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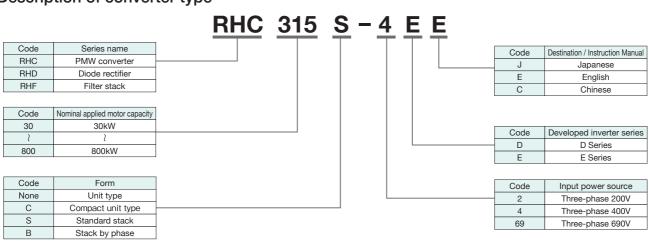
	400V	Series	690 V S	Series
	Stack	Туре	Stack	Туре
Nominal applied motor (kW)	MD (150%, 1 min.)	LD (110%, 1 min.)	MD (150%, 1 min.)	LD (110%, 1 min.)
Applied load	Middle Duty Spec	Low Duty Spec	Middle Duty Spec	Low Duty Spec
0.75				
1.5				
2.2				
3.7				
5.5				
7.5				
11				
15				
18.5				
22				
30	FRN30SVG1S-4			
37	FRN37SVG1S-4	FRN30SVG1S-4□		
45	FRN45SVG1S-4□	FRN37SVG1S-4		
55	FRN55SVG1S-4	FRN45SVG1S-4		
75	FRN75SVG1S-4	FRN55SVG1S-4		
90	FRN90SVG1S-4	FRN75SVG1S-4	FRN90SVG1S-69	
110	FRN110SVG1S-4	FRN90SVG1S-4	FRN110SVG1S-69	FRN90SVG1S-69
132	FRN132SVG1S-4□	FRN110SVG1S-4□	FRN132SVG1S-69	FRN110SVG1S-69
160	FRN160SVG1S-4	FRN132SVG1S-4□	FRN160SVG1S-69	FRN132SVG1S-69
200	FRN200SVG1S-4	FRN160SVG1S-4	FRN200SVG1S-69	FRN160SVG1S-69
220	FRN220SVG1S-4	FRN200SVG1S-4		FRN200SVG1S-69
250	FRN250SVG1S-4	FRN220SVG1S-4	FRN250SVG1S-69	
280	FRN280SVG1S-4	FRN250SVG1S-4	FRN280SVG1S-69□	FRN250SVG1S-69
315	FRN315SVG1S-4□	FRN280SVG1S-4□	FRN315SVG1S-69□	FRN280SVG1S-69
355		FRN315SVG1S-4	FRN355SVG1S-69□	FRN315SVG1S-69
400			FRN400SVG1S-69	FRN355SVG1S-69
450			FRN450SVG1S-69	FRN400SVG1S-69
500				
630	FRN630BVG1S-4			
710	FRN710BVG1S-4	FRN630BVG1S-4□		
800	FRN800BVG1S-4	FRN710BVG1S-4		
1000		FRN800BVG1S-4		

Model variation (converter)

	200V S	Series	400V Series										
	Unit Typ	e (PWM)	Unit Typ	e (PWM)	Stack Ty	pe (PWM)	Filter stack						
minal applied motor (kW)	MD(CT) (150%, 1 min.)	LD(VT) (120%, 1 min.)	MD(CT) (150%, 1 min.)	LD(VT) (120%, 1 min.)	MD (150%, 1 min.)	LD (110%, 1 min.)	Dedicated RHC-D filter						
pplied load	High Duty Spec	Low Duty Spec	High Duty Spec	Low Duty Spec	Middle Duty Spec	Low Duty Spec	-						
7.5													
11													
15													
18.5													
22													
30	RHC30-2E												
37	RHC37-2E	RHC30-2E											
45	RHC45-2E	RHC37-2E	RHC45-4E										
55	RHC55-2E	RHC45-2E	RHC55-4E	RHC45-4E									
75	RHC75-2E	RHC55-2E	RHC75-4E	RHC55-4E									
90	RHC90-2E□	RHC75-2E	RHC90-4E	RHC75-4E□ RHC90-4E□									
110		RHC90-2E	RHC110-4E	RHC90-4E	RHC132S-4E□		RHF160S-4D						
160			RHC152-4E	RHC132-4E	RHC160S-4E	RHC132S-4E□	RHF160S-4D						
200			RHC200-4E	RHC160-4E	RHC200S-4E	RHC160S-4E	RHF220S-4D						
220			RHC220-4E□	RHC200-4E	RHC220S-4E	RHC200S-4E□	RHF220S-4D						
250			9229 122										
280			RHC280-4E□	RHC220-4E□	RHC280S-4E		RHF280S-4D						
315			RHC315-4E□	RHC280-4E□	RHC315S-4E□	RHC280S-4E	RHF355S-4D□						
355			RHC355-4E□	RHC315-4E□		RHC315S-4E□	RHF355S-4D□						
400			RHC400-4E□	RHC355-4E□									
450													
500			RHC500-4E□	RHC400-4E□									
630			RHC630-4E□		RHC630B-4E								
710					RHC710B-4E	RHC630B-4E□							
800					RHC800B-4E	RHC710B-4E□							
1000						RHC800B-4E							

^{*} PWM converters of 200 V 22 kW or less and 400 V 37 kW or less correspond to the eRHC Series. Please contact us for consultation if you are replacing an RHC-C Series product.

Description of converter type



Caution! The product detail described in this document is intended for selecting a model. When using a product, read the Instruction Manual carefully and use the product properly.



	400 V S	Series			690V Series		
	Diode r	ectifier	Stack Typ	oe (PWM)	Filter stack	Diode r	ectifier
Nominal applied motor (kW)	MD (150%, 1 min.)	LD (110%, 1 min.)	MD (150%, 1 min.)	LD (110%, 1 min.)	Dedicated RHC-D filter	MD (150%, 1 min.)	LD (110%, 1 min.)
Applied load	Middle Duty Spec	Low Duty Spec	Middle Duty Spec	Low Duty Spec	-	Middle Duty Spec	Low Duty Spec
7.5							
11							
15							
18.5							
22							
30							
37							
45							
55							
75							
90							
110							
132			RHC132S-69E -		RHF160S-69D		
160			RHC160S-69E -	RHC132S-69E □	RHF160S-69D		
200	RHD200S-4D□		RHC200S-69E ==	RHC160S-69E	RHF220S-69D		
220		RHD200S-4D□		RHC200S-69E	RHF220S-69D	RHD220S-69D	
250			RHC250S-69E -		RHF280S-69D		RHD220S-69D□
280			RHC280S-69E -	RHC250S-69E	RHF280S-69D		
315	RHD315S-4D		RHC315S-69E	RHC280S-69E	RHF355S-69D		
355		RHD315S-4D□	RHC355S-69E -	RHC315S-69E	RHF355S-69D		
400			RHC400S-69E -	RHC355S-69E	RHF450S-69D		
450			RHC450S-69E -	RHC400S-69E	RHF450S-69D	RHD450S-69D	
500							
630							
710							
800 1000							
1000							

Standard specifications

HD specification for heavy overload (Unit Type)

Three-phase 200V series

	oo piidoo																	
	Type FRN⊡VG [.]	1S-2□	0.75	1.5	2.2	3.7	5.5	7.5	11	15	18.5	22	30	37	45	55	75	90
Non	ninal applied motor [k	0.75	1.5	2.2	3.7	5.5	7.5	11	15	18.5	22	30	37	45	55	75	90	
Rate	ed capacity [kVA] (*1)		1.9	3.0	4.1	6.8	10	14	18	24	28	34	45	55	68	81	107	131
Rate	ed current [A]		5	8	11	18	27	37	49	63	76	90	119	146	180	215	283	346
Ove	rload current rating		150% of rated current -1min. (*2), 200% -3s. (*3)															
	Main power Phase, Voltage, Freq	uency	3-pha	se 200	to 230	V, 50Hz	/60Hz						3-ph	ase 200 200) to 220) to 230		,	
voltage	Auxiliary control pow Phase, Voltage, Freq		Single-phase 200 to 230V, 50Hz/60Hz															
supply	Auxiliary input for far Phase, Voltage, Freq	•		_ Single phase 200 to 220V, 50Hz _ 200 to 230V/60Hz (*4)														
	Voltage/frequency va	ariation	Voltage: +10 to -15% (Voltage unbalance: 2% or less (*6)), Frequency: +5 to -5%															
Power	Rated current [A]	(with DCR)	3.2	6.1	8.9	15.0	21.1	28.8	42.2	57.6	71.0	84.4	114	138	167	203	282	334
	(*7)	(without DCR)	5.3	9.5	13.2	22.2	31.5	42.7	60.7	80.1	97.0	112	151	185	225	270	-	_
	Required power supply of	apacity [kVA] (*8)	1.2	2.2	3.1	5.2	7.4	10	15	20	25	30	40	48	58	71	98	116
Bral	king method /braking	torque	Braking	Braking resistor discharge control: 150% braking torque, Separately installed braking resistor (option), Separately installed braking unit (option for FRN75VG												VG1S-2	or higher)	
Carı	rier frequency [kHz] (*	9)							2 to	15							2 to	10
App	rox.weight [kg]		6.2	6.2	6.2	6.2	6.2	6.2	11	11	11	12	25	32	42	43	62	105
Enc	losure				II	P20 clo	sed typ	e UL op	oen type	е			IP00 ope	n type UL op	en type (IP2	0 closed typ	e is available	e as option)

Three-phase 400V series

	ice pilase -			_																						
	Type FRN⊡VG1	IS-4□	3.7	5.5	7.5	11	15	18.5	22	30	37	45	55	75	90	110	132	160	200	220	280	315	355	400	500	630
Non	ninal applied motor [k	W]	3.7	5.5	7.5	11	15	18.5	22	30	37	45	55	75	90	110	132	160	200	220	280	315	355	400	500	630
Rate	ed capacity [kVA] (*1)		6.8	10	14	18	24	29	34	45	57	69	85	114	134	160	192	231	287	316	396	445	495	563	731	891
Rate	ed current [A]		9.0	13.5	18.5	24.5	32.0	39.0	45.0	60.0	75.0	91.0	112	150	176	210	253	304	377	415	520	585	650	740	960	1170
Ove	erload current rating									150%	6 of r	ated	curre	nt -1	min.	(*2)	200	% -3	s. (*3	5)						
	Main power Phase, Voltage, Freq	uency	3-р	hase	380	to 48	80V, 5	60Hz/	60Hz	Z				3-	phas			140V 180V		z, z (*4)						
voltage	Auxiliary control pow Phase, Voltage, Freq		Sin	gle p	hase	380	to 48	0V, 5	0Hz/	60Hz	Z															
supply	Auxiliary input for far Phase, Voltage, Freq	•						-						Single phase 380 to 440V, 50Hz 380 to 480V/60Hz (*4)												
ver s	Voltage/frequency va	riation	Volt	Voltage: +10 to -15% (Voltage unbalance: 2% or less (*6)), Frequency: +5 to -5%																						
Power	Rated current [A]	(with DCR)	7.5	10.6	14.4	21.1	28.8	35.5	42.2	57.0	68.5	83.2	102	138	164	210	238	286	357	390	500	559	628	705	881	1115
	(*7)	(without DCR)	13.0	17.3	23.2	33	43.8	52.3	60.6	77.9	94.3	114	140	-	-	1	_	_	-	-	-	-	-	-	-	_
	Required power supply c	apacity [kVA] (*8)	5.2	7.4	10	15	20	25	30	40	48	58	71	96	114	140	165	199	248	271	347	388	436	489	610	773
Braking method /braking torque Braking resistor discharge control: 150% braking torque, Separately installed braking resistor (option), Separately installed braking resistor									Separat	ely insta	lled bra	aking ur	nit (optic	on for FF	RN200V	G1S-4[or hi	gher)								
Carı	rier frequency [kHz] (*9	9)					2	2 to 1	5									2	to 1	0					2 t	o 5
App	rox.weight [kg]		6.2	6.2	6.2	11	11	11	11	25	26	31	33	42	62	64	94	98	129	140	245	245	330	330	555	555
Enc	losure		IP2	0 clo	sed t	ype l	JL op	oen ty	ре		IPO	00 op	en ty	pe U	L op	en ty	pe (IF	20 c	lose	d typ	e is a	vaila	ble a	s opt	ion)	

Note 1) The specification above are established when the function code F80 = 0 (HD specification) is applied

Note 2) When using a DC reactor, refer to the following.

400V series: The inverters with the power supply of 380 to 398V/50Hz and 380 to 430V/60Hz must be switched using a connector inside the inverter.

The output of the inverter with 380V may drop depending on situations. For details, refer to Chapter 10 in the FRENIC-VG User Manual "Unit Type, Function Code Edition" 24A7- -0019.

Use an AC reactor if the voltage unbalance exceeds 2%.

[•] Type FRN _VG1S- _J: 55kW or below: provided as option, 75kW or above: provided as standard.

[•] Type FRN _VG1S- _E, _C: All capacities are provided as option.

^{*1)} The rated output voltage is 220V for 200V series and 440V for 400V series

^{*2)} When the inverter output frequency converter value is 10Hz or less, the inverter may trip early due to overload depending on the conditions such as ambient temperature.

^{*3)} When the inverter output frequency converter value is 5Hz or less, the inverter may trip early due to overload depending on the conditions such as ambient temperature.

^{*4) 200}V series: Make an individual order for 220 to 230V/50Hz.

^{*5)} The auxiliary power input is used as an AC fan power input when combining the unit such as high power factor PWM converter with power regenerative function.(Generally not used.)

Max. voltage [V] - Min. voltage [V] × 67 *6) Voltage unbalance [%] = Three-phase average voltage [V]

^{*7)} The value is calculated on assumption that the inverter is connected with a power supply capacity of 500kVA (or 10 times the inverter capacity if the inverter capacity exceeds 50kVA) and %X is 5%.

^{*8)} The values shown apply when a DC reactor is used.

If using a generator for the power source, it may burn out with high-frequency current from the inverter. Use a generator with 3 to 4 times the specified power supply capacity. (When DC reactor not connected: approx. 4 times specified power supply capacity), when DC reactor connected: approx. 3 times specified power supply capacity)

^{*9)} The inverter may automatically reduce carrier frequency in accordance with ambient temperature or output current in order to protect itself. If the carrier frequency auto reduction selection (H104: digit 100) is cancelled, the unit continuous rated current will drop depending on the carrier frequency setting, and therefore

⁽For details, refer to Chapter 2 in the FRENIC-VG User Manual "Unit Type, Function Code Edition" 24A7-_-0019.)

MD specification for middle overload (Unit Type)

Three-phase 400V series

	Type FRN⊡VG1S-4[90	110	132	160	200	220	280	315	355	400		
Non	ninal applied motor [kW] (*	8)	110	132	160	200	220	250	315	355	400	450		
Rate	ed capacity [kVA] (*1)		160	192	231	287	316	356	445	495	563	640		
Rate	ed current [A]		210	253	304	377	415	468	585	650	740	840		
Ove	rload current rating		150% of rated current -1min. (*2)											
	Main power Phase, Voltage, Frequence	су	•	380 to 440V 380 to 480V										
supply voltage	Auxiliary control power si Phase, Voltage, Frequence		Single ph	ase 380 to 4	480V, 50Hz/	60Hz								
supply	Auxiliary input for fan pov Phase, Voltage, Frequenc		Single phase 380 to 440V, 50Hz 380 to 480V/60Hz (*3)											
Power	Voltage/frequency variation	on	Voltage: +10 to -15% (Voltage unbalance: 2% or less (*5)), Frequency: +5 to -5%											
Pov	Rated current [A]	(with DCR)	210	238	286	357	390	443	559	628	705	789		
	(*6) (wit	thout DCR)					-	-						
	Required power supply capacit	ty [kVA] (*7)	140	165	199	248	271	312	388	436	489	547		
Brak	ing method /braking torqu	ıe			control: 150% by resistor (option		Separatel	y installed b	narge contro oraking resis oraking unit	stor (option)	aking torque	,		
Carr	ier frequency [kHz]						2 to	o 4						
App	rox.weight [kg]		62 64 94 98 129 140 245 245 330 330									330		
Encl	osure		IP00 open type UL open type (IP20 closed type is available as option)											

Note 1) The specifications above are established when the function code F80 = 3 (MD specification) is applied.

If using with the MD specification, specify MD specification when placing your order.

With the type FRN VG1S-J, a DC reactor with nominal applied motor capacity is provided as standard.

Note 2) When using a DC reactor, refer to the following.

- Type FRN □VG1S-□E, □C: Option.
- *1) When the rated output voltage is 440V
- *2) When the converted inverter output frequency is less than 1Hz, the inverter may trip earlier in some ambient temperature conditions if the motor is overloaded
- *3) When the power supply is 380 to 398V at 50 Hz or 380 to 430V at 60Hz, a connector inside the inverter must be reconnected accordingly.

The output of the inverter with 380V may drop depending on situations. For details, refer to Chapter 10 in the FRENIC-VG User Manual "Unit Type, Function Code Edition" 24A7- -0019.

*4) The auxiliary power input is used as an AC fan power input when combining the unit such as high power factor PWM converter with power regenerative function.(Generally not used.)

*5) Voltage unbalance [%] = $\frac{\text{Max. voltage [V]} - \text{Min. voltage [V]}}{\text{Three-phase average voltage [V]}} \times 67$

Use an AC reactor if the voltage unbalance exceeds 2%.

- *6) The value is calculated on assumption that the inverter is connected with a power supply capacity of 10 times the inverter capacity and %X is 5%.
- *7) The values shown apply when a DC reactor is used.

If using a generator for the power source, it may burn out with high-frequency current from the inverter. Use a generator with 3 to 4 times the specified power supply capacity. (When DC reactor not connected: approx. 4 times specified power supply capacity, when DC reactor connected: approx. 3 times specified power supply capacity)

- *8) Depending on the load condition, motor heating may increase with low carrier frequency, and therefore the MD specification should be specified when ordering the motor.
- *9) If running a synchronous motor at low carrier frequency, there is a risk of demagnetization due to permanent magnet overheating as a result of output current harmonics.

 The carrier frequency is low (2 to 4kHz), and therefore the motor allowable carrier frequency must always be checked. If unable to use the motor with low carrier frequency (2 to 4kHz), consider the HD specification (H80 = 0).

Standard specifications

LD specifications for light overload (Unit Type)

Three-phase 200V series

	Type FRN⊡VG1S-2□	30	37	45	55	75	90					
Nor	minal applied motor [kW]	37	45	55	75	90	110					
Rat	ed capacity [kVA] (*1)	55	68	81	107	131	158					
Rat	ed current [A]	146	180	215	283	346	415					
Ove	erload current rating			120% of rated c	urrent -1min. (*2)							
	Main power Phase, Voltage, Frequency	3-phase 200 to 23	20V/50Hz, 30V/60Hz (*3)									
voltage	Auxiliary control power supply Phase, Voltage, Frequency	Single phase 200	to 230V,50Hz/60Hz	Z								
supply	Auxiliary input for fan power Phase, Voltage, Frequency (*4)	-	_ Single phase 200 to 220V, 50Hz 200 to 230V, 60Hz (*3)									
ver :	Voltage/frequency variation	Voltage: +10 to -15% (Voltage unbalance: 2% or less (*5)), Frequency: +5 to -5%										
Power	Rated current [A] (with DCR)	138	167	203	282	334	410					
	(*6) (without DCR)	185	225	270	_	_	_					
	Required power supply capacity [kVA] (*7)	48	58	71	98	116	143					
Brak	king method /braking torque	Braking resistor discharge	control: 110% braking torque,	Separately installed braking re	esistor (option), Separately ins	talled braking unit (option for F	RN75VG1S-2 or higher)					
Carr	rier frequency [kHz] (*8)	2 to 10 2 to 5										
App	rox.weight [kg]	25 32 42 43 62 105										
Enc	losure	IP00 open type U	L open type (IP20 c	losed type is availa	ble as option)							

Three-phase 400V series

	ice phase 100 v	-																	
	Type FRN□VG1S-4□		30	37	45	55	75	90	110	132	160	200	220	280	315	355	400	500	630
Nor	ninal applied motor [kW]		37	45	55	75	90	110	132	160	200	220	280	355	400	450	500	630	710
Rate	ed capacity [kVA] (*1)		57	69	85	114	134	160	192	231	287	316	396	495	563	640	731	891	1044
Rate	ed current [A]		75 91 112 150 176 210 253 304 377 415 520 650 740 840 960 1170 1370										1370						
Ove	erload current rating								120%	of rate	d curre	ent -1m	in. (*2)						
	Main power Phase, Voltage, Frequency			ase 380 2/60Hz	0 to 48	0V,	3-ph		0 to 440 0 to 480		,								
voltage	Auxiliary control power supply Phase, Voltage, Frequency		Singl	e phas	e 380 t	:o 480V	/, 50Hz/	/60Hz											
supply	Auxiliary input for fan power Phase, Voltage, Frequency (*4)			-	-		Singl	e phas	e 380 t 380 t		, 50Hz , 60Hz	(*3)							
	Voltage/frequency variation		Volta	ge: +10	0 to -1	5% (Vo	ltage u	nbalan	ce: 2%	or less	(*5)), F	reque	ncy: +5	to -5%	6				
Power	Rated current [A] (with D	OCR)	68.5	83.2	102	138	164	210	238	286	357	390	500	628	705	789	881	1115	1256
	(*6) (without D	OCR)	94.3	114	140	-	_	_	_	_	-	-	_	-	-	-	-	-	-
	Required power supply capacity [kVA] (*7)			58	71	96	114	140	165	199	248	271	347	436	489	547	611	773	871
Brak	Braking method /braking torque			resistor di	scharge co	ontrol: 110	% braking	torque, Se	parately ins	stalled bral	king resisto	or (option),	Separately	installed b	raking uni	t (option fo	r FRN200\	/G1S-4	or higher)
Carr	Carrier frequency [kHz] (*8)			2 to	10							2 t	0 5						2
App	rox.weight [kg]		25 26 31 33 42 62 64 94 98 129 140 245 245 330 330 5							555	555								
Encl	Enclosure			open t	ype UL	open :	type (IF	20 clo	sed typ	e is av	ailable	as opt	ion)						
App	rox.weight [kg]			26	31							129	140	245	245	330	330	555	

Note 1) The above specifications are for Function Code F80=1 (LD specification).

If using with an LD specification of 55kW or higher, specify LD specification when placing your order.

With the type $FRN \square VG1S - \square J$, a DC reactor with nominal applied motor capacity is provided as standard.

Note 2) When using a DC reactor, refer to the following.

- Type FRN UG1S-UJ: 45kW or below: provided as option, 55kW or above: provided as standard. (Specify LD specification when placing your order.)
- Type FRN UG1S- E, C: All capacities are provided as option. *1) The rated output voltage is 220V for 200V series and 440V for 400V series.
- *2) When the converted inverter output frequency is less than 10Hz, the inverter may trip earlier in some ambient temperature conditions if the motor is overloaded.

*3) 200V series: Make an individual order for 220 to 230V/50Hz.

400V series: The inverters with the power supply of 380 to 398V/50Hz and 380 to 430V/60Hz must be switched using a connector inside the inverter.

The output of the inverter with 380V may drop depending on situations. For details, refer to Chapter 10 in the FRENIC-VG User Manual "Unit Type, Function Code Edition" 24A- -0019.

*4) The auxiliary power input is used as an AC fan power input when combining the unit such as high power factor PWM converter with power regenerative function.(Generally not used.)

Max. voltage [V] - Min. voltage [V] *5) Voltage unbalance [%] = Three-phase average voltage [V]

Use an AC reactor if the voltage unbalance exceeds 2%.

*6) The value is calculated on assumption that the inverter is connected with a power supply capacity of 500kVA (or 10 times the inverter capacity if the inverter capacity exceeds 50kVA) and %X is 5%.

*7) The values shown apply when a DC reactor is used.

If using a generator for the power source, it may burn out with high-frequency current from the inverter. Use a generator with 3 to 4 times the specified power supply capacity. (When DC reactor not connected: approx. 4 times specified power supply capacity), when DC reactor connected: approx. 3 times specified power supply capacity)

*8) The inverter may automatically reduce carrier frequency in accordance with ambient temperature or output current in order to protect itself. If the carrier frequency auto reduction selection (H104: digit 100) is cancelled, the unit continuous rated current will drop depending on the carrier frequency setting, and therefore caution is advised.

(For details, refer to Chapter 2 in the FRENIC-VG User Manual "Unit Type, Function Code Edition" 24A7-□-0019.)

MD specifications for middle overload (Stack Type)

Three-phase 400V series

Ţ	ype FRN□○VG1S-4□	30S	37S	45S	55S	75S	90S	110S	132S	160S	200S	220S	250S	280S	315S	630B(*5)	710B(*5)	800B(*5)
Nor	minal applied motor [kW]	30	37	45	55	75	90	110	132	160	200	220	250	280	315	630	710	800
Rat	ed capacity [kVA] (*1)	45	57	69	85	114	134	160	192	231	287	316	356	396	445	891	1044	1127
Rat	ed current [A]	60	75	91	112	150	176	210	253	304	377	415	468	520	585	1170	1370	1480
Ove	erload current rating		150% of rated current -1min. (*2)															
e e	Main power	DC inp	C input type (Refer to the diode rectifier, PWM converter specifications.)															
y voltage	Auxiliary control power supply Phase, Voltage, Frequency	Single	phase	380 to	480V, 5	0/60Hz												
Power supply	Auxiliary input for fan power Phase, Voltage, Frequency	No auxi	liary inpu	t for fan _l	power is	needed	Single	phase		440V, 5 480V, 6		1						
ď	Voltage/frequency variation	Voltag	e:+10 to	o -15%	, Frequ	ency:+5	to -5%	6										
Car	rier frequency [kHz] (*4)	2																
App	prox. weight [kg]	30	30	30	37	37	45	45	95	95	95	125	135	135	135	135×3	135×3	135×3
Enc	closure	IP00 open type																

Three-phase 690V series

	Type FRN⊡SVG1S-69J	90	110	132	160	200	250	280	315	355	400	450	
No	minal applied motor [kW] (*6)	90	110	132	160	200	250	280	315	355	400	450	
Rat	ted capacity [kVA] (*1)	120	155	167	192	258	317	353	394	436	490	550	
Rat	ted current [A]	100	130	140	161	216	265	295	330	365	410	460	
Ov	erload current rating		150% of rated current -1min. (*2)										
e e	Main power	DC input ty	C input type (Refer to the diode rectifier, PWM converter specifications.)										
y voltage	Auxiliary control power supply Phase, Voltage, Frequency	Single pha	se 575 to 6	90V, 50/60H	łz								
Power supply	Auxiliary input for fan power Phase, Voltage, Frequency	Single pha		90V, 50/60H 00V, 50/60H									
P.	Voltage/frequency variation	Voltage:+1	0 to -15%,	Frequency:	+5 to -5%								
Ca	rrier frequency [kHz] (*4)	2											
Apı	prox. weight [kg]	45	45	95	95	95	135	135	135	135	135	135	
End	closure	IP00 open type											

Note 1) The specifications above apply when function code F80 = 0, 2, 3 (MD specification). (Default = 0) If F80 = 0, 2, "HD" appears on keypad.

For motors of differing voltage specifications and detailed selections, select a capacity that will ensure that the inverter rated current is equal to or greater than the motor rated current.

^{*1)} When the rated output voltage is 440 V (400V series) or 690 V (690V series).

^{*2)} When the converted inverter output frequency is less than 1Hz, the inverter may trip earlier in some ambient temperature conditions if the motor is overloaded.

^{*3) 400}V series: When the power supply is 380 to 398 V at 50Hz, or 380 to 430 V at 60Hz, a connector inside the inverter must be reconnected accordingly. 690V series: When the power supply is 575 to 600 V at 50Hz/60Hz, a connector inside the inverter must be reconnected accordingly.

^{*4)} If running a synchronous motor at low carrier frequency, there is a risk of demagnetization due to permanent magnet overheating as a result of output current harmonics. The carrier frequency is low (2kHz), and therefore the motor allowable carrier frequency must always be checked.

^{*5)} One set of the inverter consists of three stacks.

^{*6)} The nominal applied motor capacity is for a 690 V motor.

Standard specifications

LD specifications for light overload (Stack Type)

Three-phase 400V series

T	ype FRN□○VG1S-4□	308	37S	45S	55S	75S	90S	110S	132S	160S	200S	220S	250S	280S	315S	630B(*5)	710B(*5)	800B(*5)
Noi	minal applied motor [kW]	37	45	55	75	90	110	132	160	200	220	250	280	315	355	710	800	1000
Rat	ed capacity [kVA] (*1)	57	69	85	114	134	160	192	231	287	316	356	396	445	495	1044	1127	1409
Rat	ed current [A]	75	91	112	150	176	210	253	304	377	415	468	520	585	650	1370	1480	1850
Ove	erload current rating		110% of rated current -1min. (*2)															
e e	Main power	DC inp	C input type (Refer to the diode rectifier, PWM converter specifications.)															
y voltage	Auxiliary control power supply Phase, Voltage, Frequency	Single	phase	380 to	480V, 5	0/60Hz												
Power supply	Auxiliary input for fan power Phase, Voltage, Frequency	No auxi	liary inpu	it for fan	power is	needed	_		380 to - 60Hz (*3	440V, 50 3)	0Hz							
٩	Voltage/frequency variation	Voltag	e:+10 t	o -15%	, Frequ	ency:+5	to -5%	ó										
Car	rier frequency [kHz] (*4)	(Hz] (*4) 2																
App	orox. weight [kg]	30	30	30	37	37	45	45	95	95	95	125	135	135	135	135×3	135×3	135×3
End	closure	IP00 open type																

Three-phase 690V series

	nee-phase oso	V OCIIC	,0										
1	ype FRN⊡SVG1S-69J	90	110	132	160	200	250	280	315	355	400		
Nor	minal applied motor [kW] (*6)	110	132	160	200	220	280	315	355	400	450		
Rat	ed capacity [kVA] (*1)	155	167	192	258	281	353	394	436	490	550		
Rat	ed current [A]	130	140	161	216	235	295	330	365	410	460		
Ove	erload current rating		110% of rated current -1min. (*2)										
e	Main power	DC input typ	pe (Refer to t	the diode rec	tifier, PWM c	onverter spe	cifications.)						
y voltage	Auxiliary control power supply Phase, Voltage, Frequency	Single phas	e 575 to 690	V, 50/60Hz									
Power supply	Auxiliary input for fan power Phase, Voltage, Frequency	Single phas	e 660 to 690 575 to 600	V, 50/60Hz V, 50/60Hz (*	3)								
۵	Voltage/frequency variation	Voltage:+10	to -15%, Fr	equency:+5 t	:o -5%								
Car	rier frequency [kHz] (*4)	2											
App	orox. weight [kg]	45	45	95	95	95	135	135	135	135	135		
Enc	closure	IP00 open type											

Note 1) The above specifications are for Function Code F80=1 (LD specification).

For motors of differing voltage specifications and detailed selections, select a capacity that will ensure that the inverter rated current is equal to or greater than the motor rated current.

 $^{^{\}star}$ 1) When the rated output voltage is 440V (400V series) or 690V (690V series).

^{*2)} When the converted inverter output frequency is less than 1Hz, the inverter may trip earlier in some ambient temperature conditions if the motor is overloaded.

^{*3) 400}V series: When the power supply is 380 to 398 V at 50Hz, or 380 to 430 V at 60Hz, a connector inside the inverter must be reconnected accordingly. 690V series: When the power supply is 575 to 600 V at 50Hz/60Hz, a connector inside the inverter must be reconnected accordingly.

^{*4)} If running a synchronous motor at low carrier frequency, there is a risk of demagnetization due to permanent magnet overheating as a result of output current harmonics. The carrier frequency is low (2kHz), and therefore the motor allowable carrier frequency must always be checked.

^{*5)} One set of the inverter consists of three stacks.

^{*6)} The nominal applied motor capacity is for a 690 V motor.

Common items

Common specifications for inverters

	lte	em		Unit Type Stack Type					
Control	Motor control method	For inductio	n motor	Vector control with speed sensor Speed sensorless vector control V/f control					
	method	For synchro	nous motor	Vector control with speed sensor (including magne	tic pole position detection)				
		Test mode		Simulated operation mode					
		Setting resolution	Speed setting	Analog setting: 0.005% of max. speed Digital setting: 0.005% of max. speed					
		Setting resolution	Torque setting Torque current setting	0.01% of rated torque					
Induction motor	Vector control	Control accuracy	Speed	Analog setting: ±0.1% of max. speed (25±10°C) Digital setting: ±0.005% of max. speed (-10 to 50°C)	Analog setting: ±0.1% of max. speed (25±10°C) Digital setting: ±0.005% of max. speed (-10 to 40°C)				
control	with speed sensor		Torque	±3% of rated torque (with dedicated motor)					
		Control response	Speed	600Hz *1	100Hz				
		Maximum s	peed	500Hz by inverter output frequency conversion *1 *2	150Hz by inverter output frequency conversion				
		Speed contr	ol range	1:1500 When the base speed is 1500 r/min, 1 to 1500 r/min t 1:6 (constant torque range: constant output range)	' ' '				
		0-11	Speed setting	Analog setting: ±0.005% of max. speed Digital setting: ±0.005% of max. speed					
		Setting resolution	Torque setting Torque current setting	0.01% of rated torque					
	Speed sensorless	Control accuracy	Speed	Analog setting: ±0.1% of max. speed (25±10°C) Digital setting: ±0.1% of max. speed (-10 to 50°C)	Analog setting: ±0.1% of max. speed (25±10°C) Digital setting: ±0.1% of max. speed (-10 to 40°C)				
	vector control		Torque	±5% of rated torque					
		Control response	Speed	40Hz *1	20Hz				
Induction motor		Maximum s	peed	500Hz by inverter output frequency conversion *1 *3	150Hz by inverter output frequency conversion				
control		Speed contr	rol range	1:250 When the base speed is 1500 r/min, 6 to 1500 r/mi 1:4 (constant torque range: constant output range)	•				
		Setting reso	lution	Analog setting: 0.005% of max. speed Digital setting: 0.005% of max. speed					
	V/f control	Output frequency	control accuracy	Analog setting: ±0.2% of max. output frequency (25±10°C) Digital setting: ±0.01% of max. output frequency (-10 to 50°C)	Analog setting: ±0.2% of max. output frequency (25±10°C) Digital setting: ±0.01% of max. output frequency (-10 to 40°C)				
		Maximum fr	equency	500Hz	150Hz				
		Control rang	je	0.2 to 500Hz 1:4 (constant torque range: constant output range)	0.2 to 150Hz 1:4 (constant torque range: constant output range)				
		Setting resolution	Speed setting	Analog setting: 0.005% of max. speed Digital setting: 0.005% of max. speed					
			Torque setting	0.01% of rated torque					
Synchronous motor control	Vector control with speed sensor	Control accuracy	Speed	Analog setting: ±0.1% of max. speed (25±10°C) Digital setting: ±0.005% of max. speed (-10 to 50°C)	Analog setting: ±0.1% of max. speed (25±10°C) Digital setting: ±0.005% of max. speed (-10 to 40°C)				
			Torque	±3% of rated torque (with dedicated motor)					
		Response control	Speed	600Hz *1	100Hz				
	Maximum speed 500Hz by inverter output frequency conversion *1 150Hz by inverter output frequency conversion *1								
4) 14			- 10kl - Danan	ding on conditions such as the carrier frequency setting, etc	Aleks well as a second and a second and				

^{*1)} Maximum value when the carrier frequency is 10kHz. Depending on conditions such as the carrier frequency setting, etc., this value may not be reached.
*2) Vector control with speed sensor: carrier frequency 5kHz: 400Hz, carrier frequency 2kHz: 150Hz
*3) Sensorless vector control: carrier frequency 5kHz: 250Hz, carrier frequency 2kHz: 120Hz

Common items

Common specifications for inverters

	Ite	em		Unit Type	5	Stack Type					
Synchronous motor control	Vector control with speed sensor	Speed control range	When the base	o. of PG pulses is 1024P e speed is 1500 r/min, n to max. speed	/R)						
	Running and	d operation		: CW or CCW operation by wo	or (REV) key, and (STOP) key d, coast-to-stop command, reset input, mult	istep speed selection command, etc.					
	Speed settir	ng	KEYPAD opera Setting resisto Analog input UP/DOWN con Multistep spee Digital signal Serial link ope Jogging opera	r:Potentiometer: :0 to ±10V, 4 to	rs (variable resistors) (three termin	ases when DOWN signal (DI) is ON. hing four external input signals (DI). by the option card. hununication options is possible.					
			eed detector used.								
			PG	interface used	Speed detector	Received frequency					
			Induction	Inverter PG interface OPC-VG1-PGo	Complimentary type PG Open collector type PG	100kHz/Max					
	Speed detec	ction	Synchronous motor	OPC-VG1-PMPG OPC-VG1-PMPGo	Line driver type PG Line driver type PG (with pole position function) Open collector type PG (with pole position function)	500kHz/Max 100kHz/Max					
			OPC-VG1-S * Certain PG ir								
Control	Speed contr	rol	The PI calculation w/ feed forward term is performed. Control parameter switchover: The control parameter can be switched by external signals								
	Running sta	tus signal	'	Inverter running, Speed equiva	alence, Speed detection, inverter overload que, Load factor, etc.	early warning, torque limiting, etc.					
	Acceleration	n/Deceleration time		-	or acceleration and deceleration se dition to linear acceleration/decele	= :					
	Gain for spe	ed setting	Sets the propor	tional relationship between	analog speed setting and motor spe	ed in the range of 0 to 200%.					
	Jump speed	I	Jump speed (3	3 points) and jump width	(1 point) can be set.						
	Rotating mo	tor pick up (Flying start)	A rotating motor can	be smoothly picked up by the inver	ter without stopping. (Valid for vector control wit	h speed sensor/sensorless vector control)					
	Auto-restart a	fter momentary power failure	Automatic rest	tart is available without s	topping the motor after a moment	tary power failure.					
	Slip comper	nsation control	Compensates for	r the decrease of speed due t	o load and realizes stable operation (by	V/f control w/ induction motor).					
	Droop contr	ol	The motor spe	eed droops in proportion	to output torque (disabled with V/	f control).					
	Torque limiti	ng		to predetermined values (selectional signal (2 steps) settings are a	able from "common to 4 quadrants", "inde available.	ependent driving and braking", etc.)					
	Torque conti	rol	Analog setting: 0 to ±10V /0 to ±150% (up to 300% by gain adjustment) Digital setting: A "16-bit parallel signal" setting is available using an optional card.								
	PID control		Analog input b	y PID control is possible	-						
	Cooling fan	ON/OFF control	Cooling fan is stopped during motor stoppage and low temperature to elongate the cooling fan life and reduce cooling fan noise.								
	Toggle moni	tor control	Monitors that the	he communications betwe	en the host device (PLC) and the in	verter are working properly.					
	Torque bias		Internal setting (3 steps) and analog setting (hold function) are enabled by combining the fixed values (1 step, polarity switching by motor rotation direction function) and external signal (DI signal).								

	Ite	em	Unit Type Stack Type						
	Motor selec	tion	Motor can be selected from three types by using (F79) or by combining the external signals (DI sign	nals).					
	Temperature	edetection	NTC thermistor (Fuji Electric product or equivalent item) PTC thermistor (Trip level set by parameter) (for motor overheat protection)						
	PG detectio	n circuit self diagnosis	Self-diagnosis for detection circuit of the pulse encoder input signal (PA, PB)						
	Load adapti	ve control function	Running efficiency of the unit can be improved by calculating the max. elevation speed achieved by the weight for a vertical transfer unit or other similar units.						
	Multi-winding	Multiple winding motor drive	Option: Use of OPC-VG1-TBSI Maximum number of motor windings: 6 Control specification: Only vector control with a speed sensor is available.						
	motor control	Direct parallel connection system *1	Option: Use of OPC-VG1-TBSI Maximum number of parallel modules: 3 Carrier frequency is fixed at 2kHz. Restrictions apply to usage conditions such as the output cable leng	ıth.					
Control	UP/DOWN o	control	Speed setting is possible by combining the UP command, DOWN command, and zero clear command using the external signal (DI signal)	١.					
	Stopping fu	nction	3 types of stopping functions: STOP 1, 2 and 3.						
	PG pulse ou	itput	Outputs the input pulse such as a motor PG signal by fixed or free frequency dividing. Open collector and complimentary (same voltage as PGP terminal) can be switched by setting the unit internal switch.						
	Observer		Suppresses load disturbances and vibrations.						
	Off-line tunii	ng	Rotary type and non-rotary type are available for tuning the motor constants.						
	On-line tunii	ng	Used for tuning continuosly motor constants due to the motor temperature change.						
	Position cor	ntrol	Standard function: position control by servo lock and built-in transmitting circuit. Options: OPC-VG1-PG (PR) : for line driver type pulse command input OPC-VG1-PGo (PR): for open collector type pulse command input						
	Pulse train s	synchronous operation	Options: OPC-VG1-PG (PR): for line driver type pulse command input OPC-VG1-PGo (PR): for open collector type pulse command input						
		Display	7-segment LED, LCD with backlight						
		Language display	Japanese, English, Chinese, Korean						
		Running/stopping	Detected speed value Torque reference value Torque reference value Torque reference value Torque reference value Torque calculation value Magnetic-flux reference value Magnetic-flux calculation PID feedback value Ai adjusted value (12) Presence of digital input/output signal Load factor Input power (*) Motor temperature Integral power consumption (*) Output frequency Magnetic-flux calculation Adagnetic-flux calculation Adagnetic-f						
		Setting mode	Names and data are displayed.						
Display and setting	Keypad	Alarm mode	Displays the following alarm codes; dbH (Braking resistor overheat)(*) Er1 (Memory error) Er2 (KEYPAD panel communication error) Er3 (CPU error) Er4 (Network error) Er5 (RS-485 error) Er6 (Operation procedure error) Er7 (Output wiring error) Er7 (Output wiring error) Lin (Input phase loss)(*) OH1 (Overheating at heat sink) OH2 (Inverter internal overheat) OH3 (Inverter internal overheat) OH3 (Motor 3 overload) OL3 (Motor 3 overload) OL4 (Motor overheat) OH5 (Inverter internal overheat) OH6 (Braking transistor abnormal) Er7 (Output wiring error) LU (Undervoltage) OH2 (External alarm input) OH2 (Motor 1 overload) OU (Overvoltage) OU (Overvoltage) OU (Overvoltage) OU (Overvoltage) Er7 (Encoder communications error) Er6 (Encoder error) Er7 (Encoder communications error) Er7 (Inter-inverter link communication error) EOF (Functional safety circuit error) SIF (Functional safety card error) SIF (Functional safety card error) SIF (Functional safety card error) SEF (Functional safety card error)	error)					
		Minor fault	[L-AL] is displayed. Stores and displays the detailed cause that triggers the minor fault.						
		Alarm during running	The latest and last ten pieces of alarm codes and the latest and the last three pieces of alarm detailed data are stored. Stores and displays alarm date and time by the calendar and time display function [accuracy: ±27 second/month (Ta=25°C)]. Data stored period: 5 years or more (at ambient temperature 25°C) Battery: built-in as standard for 30kW or higher capacity models, available as option for 22kW or lower capacity models. (available as option: OPK-BP						

^{*1:} Supported when the ROM version is H1/2 0020 or later, and the SER.No. product version is BC or later.
*) The stack type is not supported



Common items

Common specifications for inverters

Display and setting		Historical trace (*1)	Loads sampling data retained in the inverter to disp	play with a graph
Display and			Sampling time: 50µs to 1s	oay with a graph.
setting CI		Real-time trace (*1)	Loads data from the inverter on a real-time basis to Sampling time: 1ms to 1s	o display with a graph.
	Loader	Trace back	Loads sampling data retained in the inverter at an alarm to display wi Sampling time: 50µs to 1s (Note that sampling is enabled at 400µs or Sampling data are stored into the memory using the battery power. D Battery: built-in as standard for 30kW or higher capacity models, available a	r more except current.) Data stored period: 5 years or more (at ambient temperature 25°C)
		Operation monitor (*1)	I/O monitor, system monitor, alarm history monitor	
		Function code setting	Function code setting states can be checked. Also ed	lit, transfer, comparison, initialization are available.
	Charge lamp)	Lit when the power is being supplied to the inverte	r body. Lit even with control power.
	Main circuit	capacitor life	Auto life judgment function installed	
Maintenance	Common fur	nctions	Displays and records accumulated time for control PCB Displays and records inverter operation time. Displays and records the maximum output current and the second second second second second second second sec	
	RS-485		This is a input terminal to connect computers and prog	grammable controllers via RS-485 communications.
Communications	USB		USB connector (Mini B type) for connection with a compute support loader: function code edit, transfer verification, and	0 1
Compatibility with	VG7	Function code data	Set the VG7 function codes to activate each operation of the code (ex Values read from the VG7 can be written to the FRENIC-VG without cl	,
earlier models		Communications	T-Link, SX bus, and CC-Link are fully compatible. The host PLC softwa	are can be used without any change (except for some special items).
	Installation a	daptor	An adapter to fit the installation dimensions of earlier models is available as option.	
Safety function	Standard function	Stopping function	Safe Torque Off (STO) • Stops the inverter output transistor by hardware -and the by turning OFF digital input signals (EN1 terminal or EN2)	
Product standard	Conformanc	e to standard(*3)	US and Canada Safety Standard UL, cUL (UL508 Machinery Directive IEC/EN ISO13849-1: PL-d IEC/EN60204-1: stop category 0 IEC/EN61800-5-2: SIL2 IEC/EN62061: SIL2 Low Voltage Directive EN61800-5-1: Over voltage category 3 EMC Directive IEC/EN 61800-3(Certification being approved), IEC/EN 61326-3-1 (Emission) EMC filter (Option): Unit type (220kW or lower): Category 2 Unit type (280kW or higher): Category 3 Stack type: Category 3 (Immunity) 2nd Env.	C, C22.2 No.14)(*2)
	Usage enviro	onment	Indoor use only. Free from corrosive and flammable gases, dusts, ar	nd oil mist (pollution degree 2 - IEC60664-1). No direct sunlight.
	Ambient tem	perature	-10 to +50°C (-10 to +40°C: In case of 22 kW or lower installed side-by-side without clearance)	-10 to +40°C
	Ambient hun	nidity	5 to 95% RH (No dew condensation allowed)	
Installation	Altitude		3000m or less However, the output may be reduced at the altitude of the insulation class of the control circuit is changed from	1001 to 3000m For use at the altitude of 2001 to 3000m, m "Enhanced insulation" to "Basic insulation".
environment	Vibration		200V 55kW or less, 400V 75kW or less 3mm: 2 to 9Hz or less, 9.8m/s²: 9 to 20Hz or less, 2m/s²: 20 to 55Hz or less, 1m/s²: 55 to 200Hz or less 200V 75kW or more, 400V 90kW or more 3mm: 2 to 9Hz or less, 2m/s²: 9 to 55Hz or less, 1m/s²: 55 to 200Hz or less	0.3mm: 2 to 9Hz 1m/s ² : 9 to 200Hz
	Storage tem	perature	-25 to +70°C (-10 to +30°C for long-term storage)	
	Storage hum	nidity	5 to 95% RH (No dew condensation allowed)	

^{*1)} This function is available by the licensed FRENIC VG Loader (WPS-VG1-PCL).
*2) C22.2 No.14 does not conform to the FRN160, 200, 220, 355, or 400VG1S-4J.

^{*2)} C22.2 No.14 does not conform to the FRINTED, 200, 220, 330, of FRONCIA 33. Certification of the stack type three-phase 690V series is currently pending.

*4) The three-phase 690V series does not comply with UL or cUL Standards.

— 32 —

Terminal Functions

Main circuit and analog input terminal

Category	Symbol	Terminal name	Unit Type	Stack Type				
	L1/R,L2/S,L3/T	Power input	Connects a 3-phase power supply.	Not available in the stack type				
	U,V,W	Inverter output	Connects a 3-phase motor.	Connects a 3-phase motor.As for the number of stacks per phase, 1 terminal is allotted per phase (stack).				
	P (+),P1	For DC reactor connection	Connects a DC reactor.	The "P1" terminal for connecting a DC reactor is not available with the stack type.				
	P (+),N (-)	For BRAKING UNIT connection/For DC bus	Connects a braking resistor via the braking unit. Used for a DC bus connection system.	Used as a DC bus.				
Main circuit	P (+),DB	For EXTERNAL BRAKING RESISTOR connection	Connects an external braking resistor (optional).	The "DB" terminal for connecting an external braking resistor is not available with the stack type.				
	G G	Grounding for inverter	Ground terminal for inverter chassis.					
	R0,T0	Auxiliary control power supply	Connects the same AC power supply as that of the r	main circuit to back up the control circuit power supply.				
	R1,T1	Auxiliary input for fan power	Used as a power input for the AC cooling fan inside the inverter to combine with the high factor PWM converter with power regenerative function (on the models of 200V series 37kW or more, 400V series 75kW or more). Generally this is not necessary as long as the inverter is used individually.	Used as a power input to the AC cooling fan in the inverter. (90kW or higher) Connection is not possible for 75kW or lower.				
	DCF1 DCF2	DC fuse blow-out detection input	Not available in the unit type	Connects a microswitch to detect blow-out of the DC fuse and corresponds to the "b" contact output. DC24V 12 mA Typ				
	13	Potentiometer power supply	Used for power supply for a speed setting PO	T (variable resistor: 1 to 5kΩ). DC10V 10mA Max				
Speed setting	12	Voltage input for speed setting	Used for analog reference voltage input. Reversible operation	n can be selected by ±signals: 0 to +10V DC /0 to max. speed.				
	11	Analog input common	Common terminal to input signals.					
Analog input	Ai1	Analog input 1	The following functions can be selected and set according to the external analog input voltage. 0: Input signal off [OFF] 1: Auxiliary speed setting 1 [AUX-N1] 2: Auxiliary speed setting 2 [AUX-N2] 3: Torque limiter (level 1) [TL-REF 4: Torque limiter (level 2) [TL-REF2] 5: Torque bias reference [TB-REF] 6: Torque reference [T-REF] 7: Torque current reference [IT-REF 8: Creep speed 1 in UP/DOWN setting [CRP-N1] 9: Creep speed 2 in UP/DOWN setting [CRP-N2] 10: Magnetic-flux reference [MF-I 11: Detected speed [LINE-N] 12: Motor temperature [M-TMP] 13: Speed override [N-OR] 14: Universal Ai [U-AI] 15: PID feedback value 1 [PID-FB1] 16: PID reference value [PID-REF] 17: PID correction gain [PID-G] 18-24: Custom Ai1 to 7 [C-AI 1 to 7] 25: Speed main setting [N-REFV] 26: Current input speed setting [N-REFC]					
	Ai2	Analog input 2	Ai2 can be switched over between voltage input and current input by an internal switch. However, only a "Speed Setting" is available for the current input by an internal switch.					
	М	Analog input common	Common terminal to input signals.					

Digital input terminal

	Item		Unit Type Stack Type							
	FWD	Forward operation and stop command	[FWD-CM] ON: The motor runs in the forward direction.	. [FWD-CM] OFF: The motor decelerates and stops.						
	REV	Reverse operation and stop command	[REV - CM] ON: The motor runs in the reverse direction	. [REV - CM] OFF: The motor decelerates and stops.						
	X1	Digital input 1		Self maintenance selection [HLD] 7: Coast-to-stop command [BX]						
	X2	Digital input 2		ging operation [JOG] 11: Speed setting N2/Speed setting N1 [N2/N1] C brake command [DCBRK] 15: ACC/DEC cleared to zero command [CLR] JP command in UP/DOWN setting (UP)						
	X3	Digital input 3	18: DOWN command in UP/DOWN setting [DOWN] 19: Write enable 20: PID control cancel [KP/PID] 21: Inverse mode change over [IVS]	e for KYEPAD (data can be changed) [WE-KP] 22: Interlock signal for 52-2 [IL]						
Digital input (Switching is available	X4	Digital input 4	23: Write enable through link [WE-LK] 24: Operation selection throu 27: Synchronization command [SYC] 28: Zero speed locking comm 30: Speed reference cancel [N-LIM] 31: H41 (torque reference) canc	land [LOCK] 29: Pre-exciting command [EXITE]						
between Sink and Source.)	X5	Digital input 5	33: H43 (magnetic-flux reference) cancel [H43-CCL] 34: F40 (Torque 35: Torque limit (Selection of level 1 or level 2) [TL2/TL1] 36: Bypass	e control mode 1) cancel [F40-CCL) s [BPS] 37,38: Torque bias command 1 / 2 [37: TB1, 38: TB2]						
	X6	Digital input 6	39: Droop selection [DROOP] 40: Zero hold [ZH-Al1] 41: Ai2 zero ho 44: Ai1 polarity change [REV-Al1] 45: Ai2 polarity change [REV-Al2] 48: PID output inverse changeover [PID-INV] 49: PG alarm cancel [F	46: Ai3 polarity change [REV-AI3] 47: Ai4 polarity change [REV-AI4]						
	X7	Digital input 7	51: Ai torque bias hold [H-TB] 52: STOP1 (The motor stops with sta 53: STOP2 (The motor decelerates and stops with deceleration time	undard deceleration time) [SOPT1] e 4) [STOP2] 54: STOP3 (The motor stops with torque limiter) [STOP3]						
	X8	Digital input 8	 55: DIA card enable [DIA] 56: DIB card enable [DIB] 57: Multi-windir 58-67: Custom Di 1 to 10 [C-DI 1 to 10] 68: Load adaptive parametr 70: PIDFF term effective [PID-FF] 72: Toggle signal 1 [TGL1] 73: Toggle 	er selection [AN-P2/1] 69: PID clear [PID-CCL]						
	X9	Digital input 9	75:NTC thermistor alarm cancel [NTC-CCL] 76: Lifetime early warni 79: PID torque bias selection [TB-PID]							



Terminal Functions

Digital input terminal

ltem			Unit Type	Stack Type	
	PLC	PLC signal power supply	Connects to PLC output signal power supply. It can also be used as a power supply for loads connected to the transistor outputs. +24V (22 to 27) max.100mA		
	CM	Digital input common	Common terminal to digital input signals.		
Digital input (Safety	EN1,EN2	Safety function	When the circuit is open between EN1-PS or E	N2-PS terminals, the switching elements of	
function)	PS	input terminal	the inverter main circuit is turned off and the output is shut off.		

Analog output and transistor output terminal

	Item		Unit type Stack type		
	AO1	Analog output 1	Provides the monitor signal of 0 to ±10V DC for signals from the following: 0: Detected speed (Speedometer, unipolar) [N-FB1+] 1: Detected Speed (Speedometer, bipolar) [F-FB1±] 2: Speed setting 2 (Before acceleration/deceleration calculation) [N-REF2] 3: Speed setting 4 (ASR input) [N-REF4] 4: Detected speed [N-FB2-		
Analog output	AO2	Analog output 2	5: Detected line speed [LINE-N±] 6: Torque current reference (Torque ammeter, bipolar) [IT-REF±] 7: Torque current reference (Torque ammeter, unipolar) [IT-REF+] 8: Torque reference (Torque meter, bipolar) [IT-REF±] 9: Torque reference (Torque meter, unipolar) [IT-REF+] 10: Motor current rms value [V-AC] 11: Motor voltage rms value [V-AC] 12: Input power (motor output) [PWR] 13: DC link circuit voltage [V-DC] 14: +10V output test [P10] 15: -10V output test [N10]30: Universal AO [U-AO] 31-37: Custom AO1 to 7 [C-AO1 to 7] 38: Input power [PWR-IN] 39: Magnetic pole position signal [SMP]40: PID output value [PID-OUT]		
	AO3	Analog output 3			
	М	Analog output common	Common terminal to input signals.		
Transistor output	Y1	Transistor output 1	Outputs the selected signals from the following items: 0: Inverter running [RUN] 1: Speed existence [N-EX] 2: Speed agreement [N-AG1] 3: Speed equivalence [N-AR] 4, 5, 6: Detected speed 1, 2, 3 [4: N-DT1, 5: N-DT2, 6: N-DT3] 7: Stopping on undervoltage [LU] 8: Detected torque polarity (braking/driving) [B/D] 9: Torque limiting [TL] 10, 11: Detected torque [10: T-DT1, 11: T-DT2] 12: KEYPAD operation mode [KP] 13: Inverter stopping [STOP]		
	Y2	Transistor output 2	14: Operation ready completion [RDY] 15: Magnetic-flux detection signal [MF-DT] 16: Motor M2 selection status [16: SW-M2] 17: Motor M3 selection status [16: SW-M3] 18: Brake release signal [BRK] 19: Alarm indication [AL1] 20: Alarm indication 2 [AL2] 21: Alarm indication 3 [AL4] 22: Alarm indication 4 [AL8] 23: Fan operation signal [FAN] 24: Auto-resetting [TRY] 25: Universal DO [U-DO] 26: Heat sink overheat early warning [INV-OH] 27: Synchronization completion signal [SY-C] 28: Lifetime alarm [LIFE] 29: Under accelerating [U-ACC] 30: Under decelerating [U-DEC] 31: Inverter overload early warning [INV-OL] 32: Motor temperature early warning [INV-OH] 23: Motor condend early warning [INV-OH] 28: Lifetime area [U-EDP]		
	Y3	Transistor output 3	33: Motor overload early warning [M-OL] 34: DB overload early warning [DB-OL] 35: Link transmission error [LK-ERR] 36: Load adaptive control under limiting [ANL] 37: Load adaptive control under calculation [ANC] 38: Analog torque bias hold [TBH] 39-48: Custom DO 1 to 10 [C-DO 1 to 10] 50: Z-phase detection signal [Z-RDY] 51: Multiple-winding selected status [MTS] 52: Multiple-winding cancel response [MEC-AB] 53: Master selected status [MSS] 54: Parallel system self station alarm [AL-SF] 55: Communications error stopping [LES] 56: Alarm relay [ALM] 57: Minor fault [L-ALM] 58: Maintenance early warning [MTT] 59: Braking transistor error [DE 60: DC fan lock signal [DCFL] 61: Speed agreement 2 [N-AG2] 62: Speed agreement 3 [N-AG3] 63: Axial fan operation stop signal [MFAN] 66: Droop selection response [DSAB] 67: Torque command/brque current command cancel response [TCL-C] 68: Torque limit mode cancel response [F40-A 71: 73 loading command [PRT-73] 72: Y-terminal test output ON [Y-ON] 73: Y-terminal test output OFF[Y-OFF] 75: Clock battery life 80: EN terminal detection circuit error [DECF] *1 81: EN terminal OFF [ENOFF] *1 82: Safety function running [SF-RUN] *1 84: Performing STO diagnosis [SF-TST] *1		
	Y4	Transistor output 4			
	CMY	Transistor output common	Common terminal to transistor output signals.		
	Y5A,Y5C	Relay output	Same functions as for Y1 to Y4 can be selected.		
Relay output	30A,30B,30C	Alarm relay output(for any fault)	Outputs a potential-free contact signal (1C) when a protective function is activated to stop the inverter. Can select alarm for active or non active conditions.		
Communications	DX+,DX-	RS-485 communicationsinput /output	Input/output terminals for RS-485 communications. Can connect up to 31 inverters through a multidrop (daisy chain) connection. Half-duplex method.		
	USB port	USB port	Front access, connector type: mini-B, USB 2.0 Full Speed		
	PA,PB	Pulse generator 2-phase signal input	Terminals for connecting 2-phase signal of pulse generator.		
	PGP,PGM	Pulse generator power supply	+15V DC pulse generator power supply (can be switched to +12V).		
Speed detection	FA,FB	Pulse generator output	Outputs pulse encoder signal with a frequency that can be divided by configurable ratio (set by function of Open collector and complimentary (same voltage as PGP terminal) can be switched.		
	СМ	Pulse generator output common	Common terminals to FA and FB.		
Temperature detection	TH1,THC	NTC Thermistor PTC Thermistor connection	Motor temperature can be detected with the NTC and the PTC thermistors. The motor overheat protective level can be specified by the PTC thermistor function E32.		

^{*1:} Supported when the ROM version is H1/2 0020 or later, and the SER.No. product version is BC or later.

^{*)} The stack type is not supported.

Protective Functions

Protective function details

Category	Item	Specifications	Displays	Relevant function codes
	Braking transistor abnormal (*)	Stops the inverter if it detects a braking transistor abnormality. (Unit type: 200 V 55kW or lower, 400 V 160kW or lower) Be sure to shut off the inverter primary power when this alarm is detected.		H103
	Braking resistor overheating (*)	Estimates the braking resistor temperature and stops the inverter if the allowable value is exceeded. Setting E35 to 37 is required depending on the used resistor.	дЬН	E35 to E37
	DC fuse blown	This is displayed if the fuse for the main circuit DC blows because of a short-circuit in the IGBT circuit or other reason. This function is provided to prevent secondary accidents. Since inverter damage may have occurred, contact Fuji immediately. Unit type: Not less than 200V and 75kW, Not less than 400V, 90kW Stack type: Full capacity	dEF	
	Excessive position deviation	Activated if the positional deviation between the command and the detected values exceeds ten times function code o18 "Excessive deviation value" in synchronized operation.	d0	o18
	Encoder communications error	Activated if an encoder communications error is detected when using an ABS encoder of 17-bit high resolution (option card OPC-VG1-SPGT).		
	Safety circuit error *1	Activated when the input for either EN1 or EN2 only turns off (mismatch judged if 50 ms exceeded). Protective function alarms can only be reset by rebooting the power.		
	Ground fault	Activated by a ground fault in the inverter output circuit. When ground-fault current is large, the overcurrent protective function may be activated. This function is provided to protect the inverter. Connect a separate earth-leakage protective relay or an earth-leakage circuit breaker if it is required to prevent accidents such as injury or fire.	EF	H103
	Memory error	Activated if a fault such as a "write error" occurs in the memory. (The number of times to write into the memory (nonvolatile memory) is limited (100,000 to 1,000,000 times). If data is written frequently and needlessly with the save all function, data changing and saving may be disabled, resulting in a memory error.)	Erl	
	KEYPAD panel communication error	Activated if a communications error is detected between the inverter control circuit and the keypad when the start/stop command from the keypad is valid (function code F02=0). NOTE: A keypad communications error does not display or output an alarm when the inverter is operated by external signal input or the link function. The inverter continues operating.	Er2	F02
Protective Functions	CPU error	Activated if a CPU error occurs.	Er3	
T directions	Network error	Activated if a communication error occurs due to noise, etc. when the inverter is operated through T- Link, SX bus, E-SX bus, CC-Link, field bus, etc.	ЕгЧ	o30,o31,H107 E01 to E14 E15 to E28
	RS-485 error	Activated if an RS-485 communications error occurs when function code H32 is set to 0 to 2 during inverter running via RS-485 communications and function code H38 is set between 0.1 and 60.0. This function is activated if the communications circuit is disconnected for longer than the time set in H38.	Er5	H32,H33 H38,H107
	Operation procedure error	This function is activated at the following times: 1) If multiple option cards are installed. 2) If multiple PG options are installed, and two function selection switches are set the same. 3) Activated if H01 auto tuning is started with any of the selected terminals for digital inputs [BX], [STOP1], [STOP2], or [STP3] turned on. 4) Activated if the key on the keypad is not pressed for 20 seconds or more after selecting H01 auto tuning.	Er6	H01
	Output wiring error	Activated if the wires are not connected in the inverter output circuit during auto tuning.	Er7	H01
	A/D converter error	Activated if an error occurs in the A/D converter circuit.		
	Speed disagreement	Activated if the difference between the speed reference (speed setting) and the motor speed (detected speed, predicted speed) becomes excessive. The detection level and detection time can be set using function codes.	Er9	E43,E44,E45 H108,H149
	UPAC error *1	Activated when a UPAC option hardware fault occurs, a communication error occurs with the inverter control circuit, or the backup battery is consumed.	ErA	
	Inverter communications error	Activated if a transmission error occurs during communications between inverters using the high-speed serial communications terminal block (option).	Егь	H107
	Simulated fault	A simulated alarm state can be generated by keypad operation or the PC loader.	Err	E01 to E14 H108,H142
	Encoder error	Activated if an encoder error or failure is detected when using an ABS encoder of 17-bit high resolution (option card OPC-VG1-SPGT).	EE I	

^{*1:} Supported when the ROM version is H1/2 0020 or later, and the SER.No. product version is BC or later.

**) The stack type is not supported.



Protective Functions

Protective function details

Category	Item	Specifications	Displays	Relevant function codes
	Input open phase (*)	The inverter is protected against damage due to input open phase. An open phase may not be detected if the connected load is small or a DC reactor is connected.		E45
	Stalled at start	Activated if the torque current reference value is equal or higher than the level set in function code H140, and the detected speed value or estimated speed value is equal or lower than the speed set in function code F37 "stop speed", for the period of time set in function code H141. The detection level and detection time can be set using function codes.		H108,H140,H141
	Undervoltage	Activated if the DC link circuit voltage decreases to the undervoltage level due to a reduction in the supply voltage. The alarm is not output when the DC link circuit voltage decreases and function code F14 is set to "3 to 5". • Undervoltage detection level: 200V series: 180V DC, 400V series: 360V DC, 690V series: 470V DC	LU	F14
	NTC thermistor disconnection	Activated if the thermistor circuit is disconnected when the use of NTC thermistors for motors M1, 2, 3 is configured with the corresponding function codes P30, A31 and A131. Also activated in extreme low temperatures (approx30°C or lower).	nrb	P30,A31,A131 H106
	Overcurrent	Cuts the output if motor current exceeds the inverter overcurrent specified value. This is also activated if the output current to the motor during synchronous motor control exceeds the value set for the overcurrent protection level (P44, A64, A164).	OC.	P44,A64,A164
	Overheating of heat sink	Activated if the temperature of the heat sink that cools the rectifier diodes and the IGBTs increases due to cooling fan stoppage.	OH I	
	External alarm input	The inverter stops when the external alarm signal (THR) becomes active. This alarm is activated via control terminals (assigned to THR) which are connected to alarm terminals of external devices such as a braking unit or a braking resistor (in case these devices trip).	0H2	E01 to E14 F106
	Inverter internal overheat	Activated if the ambient temperature of the control PC board increases due to poor ventilation of the inverter.	0H3	
	Motor overheat	Activated if the detected temperature of the built-in NTC thermistor for motor temperature detection exceeds the data of function code E30 "Motor overheat protection."	ОНЧ	E30,H106
Protective	Motor 1 overload	Activated if the motor 1 current (inverter output current) exceeds the behavior level set by the function code F11.	OL I	F11,H106
Functions	Motor 2 overload	Activated if the motor 2 current (inverter output current) exceeds the behavior level set by the function code A33.	0L2	A33,H106
	Motor 3 overload	Activated if the motor 3 current (inverter output current) exceeds the behavior level set by the function code A133.	DL 3	A133,H106
	Inverter overload	Activated if the output current exceeds the overload characteristic of the inverse time characteristic. The inverter is stopped according to the temperatures of the inverter cooling unit and the switching element that is calculated from the output current.	OLU	F80
	Output phase loss detection	Stops the inverter if an open phase is detected in the output wiring during operation.	OPL	H103,P01,A01,A101
	Overspeed	Activated if the motor speed (detected speed value or estimated speed value) exceeds 120% (can be changed by H90) of the setting of function code "maximum speed" (F03, A06, A106).	<i>0</i> 5	H90
	Overvoltage	Activated if the DC link circuit voltage exceeds the overvoltage level due to an increase of supply voltage or regenerative braking current from the motor. However, the inverter cannot be protected from excessive voltage (high voltage, for example) supplied by mistake. • Overvoltage detection level 200V series: 405V DC, 400V series: 820V DC, 690V series: 1230V DC	OU .	
	PG error	Activated if the PA, PB or power supply circuits of the encoder interface are disconnected. However, a PG error is not activated when sensor-less control or V/f control is selected.	PS	H104
	Charge circuit error (*)	Activated if the bypass circuit of the DC link circuit (magnetic contactor for the charging circuit bypass) is not closed after power is supplied (200V 37kW or more, 400V 75kW or more).	PbF	
	DC fan lock (*)	Activated if the DC fan stops (200V 45kW or more, 400V 75kW or more).	dFR	H108
	Hardware error	Stops the inverter by detecting LSI errors on the PCB.	ЕгН	
	E-SX bus tact out-of-sinc error	Occurs if the E-SX tact cycle and inverter control cycle are out of synch.	Rr E	H108
	Toggle error	Occurs if the PLC monitors the 2-bit signal of toggle signal 1 [TGL1] and toggle signal 2 [TGL2], and does not receive the specified change pattern after the time set in H144 elapses.	Rr F	H107
	Functional safety card error *1	This is a protective function for the functional safety card. Refer to the functional safety card instruction manual for details. Functional Safety Card Instruction Manual INR-SI47-1541	5 iF 5rF	

^{*1:} Supported when the ROM version is H1/2 0020 or later, and the SER.No. product version is BC or later. *) The stack type is not supported.

Category	Item	Specifications	Displays	Relevant function codes
Protective Functions	Minor fault (warning)	If an alarm or warning registered as a minor fault occurs, the minor fault indication $[L-RL]$ is displayed on the keypad. For a minor fault, the minor fault output (Y terminal) is output. However, alarm relay output (30ABC) is not output and the inverter continues operating. Items to be set (Can be selected individually): Motor overheat (BH4), motor overload (BL 1-BL3), NTC thermistor disconnection (ncb), external alarm (BH2), RS-485 communications (E-5), option communications error (E-4), inverter link error (R-F), simulated fault (E-r), DC fan lock detection (dFR), speed disagreement (E-3), E-SX error (R-E), Stalled st Start (LBC), motor overheat early warning, motor overload early warning, battery life, lifetime alarm, fin overheat early warning, overheating at heat sink, inverter overload early warning The cause of each minor fault can be checked on the keypad.	L-AL	H106 to H111
	Surge protection	Protects the inverter from surge voltage coming from the power supply using the surge absorber that is connected to the main circuit power supply terminal (unit type only: L1/R, L2/S, L3/T) and the control power supply terminal (Ro, To) circuit.		
	Main power off detection (*)	Monitors the inverter AC input power to judge if the AC input power (main power) is established or not. If not, whether the inverter is to be operated or not can be selected. (When the power is supplied via a PWM converter or DC bus connection, do not change the setting of function code H76 as no AC input exists.)		H76

NOTES:

- All protective functions are reset automatically if the control power voltage decreases to where maintaining the operation of the inverter control circuit is impossible.
- $\bullet \ \, \text{The latest and last ten alarm codes and the latest and the last three alarm detailed data are stored. }$
- Stoppage due to a protective function can be reset from the RST key of the keypad or turning the circuit between the X terminal (assigned to RST) and the CM OFF and then ON. This action is invalid if the cause of an alarm is not found and resolved. If more than one alarm occurs at the same time, this action cannot be reset before resolving the causes of all alarms (the cause of an alarm that has not been cleared can be checked on the keypad).
- "30A/B/C" do not operate if interrupted by a minor fault.
- · Alarm information is not recorded if the main circuit intermediate DC voltage is equal to or less than the undervoltage level.
- *) Not available in the stack type

Fuses and microswitches for stack type

Three-phase 400V series

		MD specification			LD specification		Microswit	ches
Inverter type	Nominal applied motor capacity [kW]	Fuse type	Q'ty	Nominal applied motor capacity [kW]	Fuse type	Q'ty	Туре	Q'ty
FRN30SVG1S-4	30	170M3394-XA	-1	37	170M3394-XA	-1		
FRN37SVG1S-4□	37	1701013394-AA	1	45	1701013394-AA	'		
FRN45SVG1S-4	45	170M3395-XA	-1	55	170M3395-XA	1		
FRN55SVG1S-4□	55	1701013393-AA	1	75	170M3396-XA	1		
FRN75SVG1S-4	75	170M3396-XA	1	90	170M3448-XA	-1		
FRN90SVG1S-4	90	170M3448-XA	4	110	1701013440-AA	'		
FRN110SVG1S-4	110	1701013446-AA	'	132	170M4445-XA	1	170H3027	4
FRN132SVG1S-4□	132	170M4445-XA	1	160	170M5446-XA	1	17003027	'
FRN160SVG1S-4	160	170M5446-XA	1	200	170M6546-XA	4		
FRN200SVG1S-4	200	170M6546-XA	-1	220	170100040-XA	'		
FRN220SVG1S-4	220	170100340-AA	'	250	170M6547-XA	1		
FRN250SVG1S-4	250	170M6547-XA	1	280	170M6548-XA	1		
FRN280SVG1S-4	280	170M6548-XA	1	315	170M0F00 VA	4		
FRN315SVG1S-4□	315	170M6500-XA	1	355	170M6500-XA	'		
FRN630BVG1S-4	630	170M7532	3	710	170M7600	3		
FRN710BVG1S-4	710	170M7633	3	800	170M7633	3	170H3027	3
FRN800BVG1S-4	800	170IVI7633	3	1000	170M7595	3		

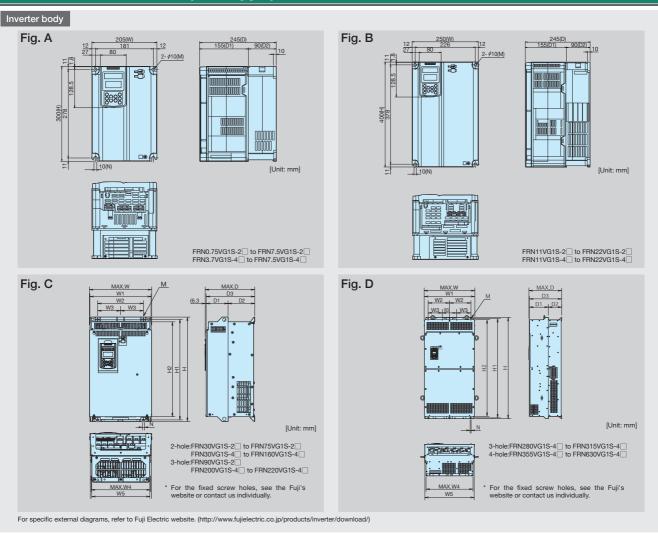
Three-phase 690V series

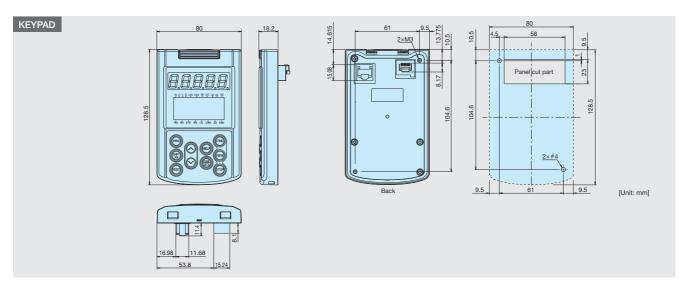
		MD specification			LD specification		Microswit	ches
Inverter type	Nominal applied motor capacity [kW]	Fuse type	Q'ty	Nominal applied motor capacity [kW]	Fuse type	Q'ty	Туре	Q'ty
FRN90SVG1S-69□	90			110				
FRN110SVG1S-69	110	170M3448-XA	2	132	170M3448-XA	2		
FRN132SVG1S-69□	132	1701VI3448-AA	2	160	1701VI3446-AA	2		
FRN160SVG1S-69	160			200				
FRN200SVG1S-69	200	170M4445-XA	2	220	170M4445-XA	2	170H3027	2
FRN250SVG1S-69	250			280			17003027	2
FRN280SVG1S-69□	280	170M6546-XA	2	315	170M6546-XA	2		
FRN315SVG1S-69	315			355				
FRN355SVG1S-69	355			400	170M6547-XA	2		
FRN400SVG1S-69	400	170M6547-XA	2	450	17UIVIOS47-AA	2		
FRN450SVG1S-69	450							

^{*} Fuses and microswitches are manufactured by Cooper Bussmann, but can also be ordered from Fuji.

External Dimensions

External Dimensions (Unit type)



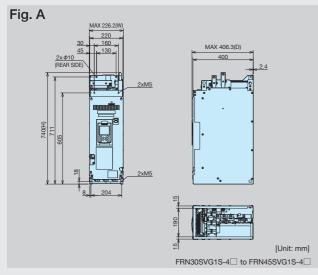


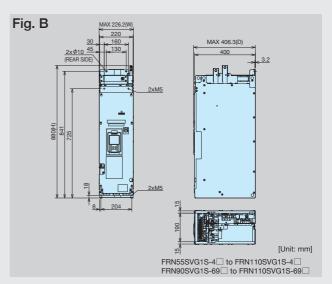
								F	xternal	dimens	sions					[U	nit: mm]
Series	Inverter type	Fig	w	W1	W2	W3	W4	W5	Н	H1	H2	D	D1	D2	D3	М	N
	FRN0.75VG1S-2	A															
	FRN1.5VG1S-2	A															
	FRN2.2VG1S-2	A															
	FRN3.7VG1S-2	Α	205						300								
	FRN5.5VG1S-2	Α															
	FRN7.5VG1S-2	Α		-	-		-	-		-	-	245	155	90	-		
	FRN11VG1S-2	В															
3-phase	FRN15VG1S-2	В														2X φ10	10
200V	FRN18.5VG1S-2	В	250			-			400								
	FRN22VG1S-2	В															
	FRN30VG1S-2	С	326.2	320	240		310.2	304	550	530	500	261.3		140	255	1	
	FRN37VG1S-2	С							615	595	565		115				
	FRN45VG1S-2	С	361.2	355	275		345.2	339	740		690	276.3	115	155	270		
	FRN55VG1S-2	С							740	720	690						
	FRN75VG1S-2	С	535.8	530	430		506.4	500.6	750]	688.7	291.3	145	140	285	2X Φ15	15
	FRN90VG1S-2	С	686.4	680	-	290	656.4	650.6	880	850	819.5	366.3	180	180	360	3X Φ15	15
	FRN3.7VG1S-4□	А															
	FRN5.5VG1S-4	А	205						300								
	FRN7.5VG1S-4	А															
	FRN11VG1S-4	В		-	-		-	-		-	-	245	155	90	-		
	FRN15VG1S-4	В	250						400								
	FRN18.5VG1S-4	В	250						400							2X φ10	10
	FRN22VG1S-4	В														27410	10
	FRN30VG1S-4	С	326.2	320	240	_	310.2	304	550	530	500	261.3		140	255		
	FRN37VG1S-4□	С	320.2	320	240	_	310.2	304	330	330	300	201.5		140	233		
	FRN45VG1S-4	С							615	595	565		115				
	FRN55VG1S-4□	С	361.2	355	275		345.2	339	675	655	625	276.3		155	270		
3-phase	FRN75VG1S-4□	С								720	690						
400V	FRN90VG1S-4	С							740	710	678.7	321.3	135		315		
	FRN110VG1S-4	С	536.4	530	430		506.4	500.6		7.10	070.7	021.0	100		010	2X φ15	
	FRN132VG1S-4	С	000.4	000	100		000.4	000.0								200	
	FRN160VG1S-4	С							1000	970	939.5	366.3	180		360		
	FRN200VG1S-4	С			_	290	656.4	650.6	1000	0.0	300.0	300.0	100	180	000		
	FRN220VG1S-4	С	686.4	680		200	300.4	300.0								3X Φ15	15
	FRN280VG1S-4	D	500.4	000	290	_	659	653				445.5				S/(+ 10	10
	FRN315VG1S-4	D					000		1400	1370	1330	0.0	260		440		
	FRN355VG1S-4	D	886.4	880		260	859.1	853	00	.5,0		446.3					
	FRN400VG1S-4	D	000.1		_		500.1									4X φ15	
	FRN500VG1S-4	D	1006	1000		300	972	966	1550	1520	1480	505.9	313.2	186.8	500	77.710	
	FRN630VG1S-4□	D	1000	1000		000	0,2	000	1000	1020	1400	300.5	310.2	100.0	000		

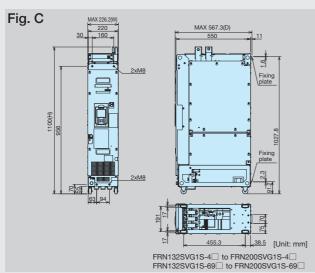
^{*} Refer to the inverter type descriptions on P20 for details of the content indicated by \(\subseteq\).

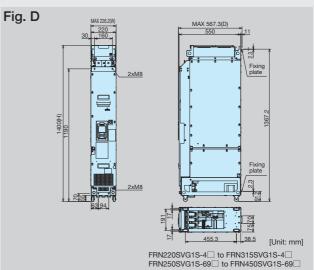
External Dimensions

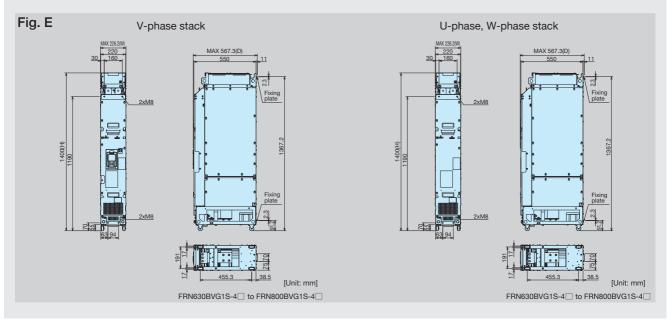
External Dimensions (Stack type)











External Dimensions / Names and Functions of the Keypad

[] India mana]

					[Unit: mm]
Series	Invertor type	Fig		External dimensions	
Series	Inverter type	rig	W	н	D
	FRN30SVG1S-4	A			
	FRN37SVG1S-4□	Α	226.2	740	406.3
	FRN45SVG1S-4□	A			
	FRN55SVG1S-4	В			
	FRN75SVG1S-4□	В	226.2	880	406.3
	FRN90SVG1S-4	В	220.2	860	400.3
	FRN110SVG1S-4□	В			
	FRN132SVG1S-4□	С			
3-phase 400V		С	226.2	1100	567.3
4000	FRN200SVG1S-4	С			
	FRN220SVG1S-4	D			
	FRN250SVG1S-4	D	226.2	1400	567.3
	FRN280SVG1S-4□	D	220.2	1400	567.5
	FRN315SVG1S-4	D			
	FRN630BVG1S-4 (*1)	E			
	FRN710BVG1S-4□(*1)	E	226.2	1400	567.3
	FRN800BVG1S-4□ (*1)	E			
	FRN90SVG1S-69	В	226.2	880	406.3
	FRN110SVG1S-69	В	220.2	860	400.3
	FRN132SVG1S-69□	С			
	FRN160SVG1S-69□	С	226.2	1100	567.3
3-phase	FRN200SVG1S-69□	С			
690V	FRN250SVG1S-69	D			
0501	FRN280SVG1S-69□	D			
	FRN315SVG1S-69□	D	226.2	1400	567.3
	FRN355SVG1S-69□	D		1400	307.3
	FRN400SVG1S-69	D			
	FRN450SVG1S-69□	D			

Names and Functions of the Keypad

Up/Down keys

Operation mode:

Increases or decreases the speed.

Program mode:

Changes the function codes and specified data values.

Program key

Switches the display to the menu screen or the initial screens for operation and alarm modes.

Shift key (column shift)

Used to move the cursor horizontally in order to change data, and to jump to other function blocks (when pressed together with the UP/DOWN keys).

Reset key

Program mode:

Cancels the current input data and changes the screen.

Trip mode:

Releases a trip

Function/Data select key

Used to switch the displayed value on the LED monitor, input the speed setting and store function code data.

Unit indication

Displays the units for the information that appears on the LED monitor.



Stop key

Stops motor operation.

LED monitor

Operation mode:

Displays the setting frequency, output current, output voltage, motor speed, and line speed. Trip mode:

Displays the cause of a trip.

LCD monitor

Displays different information ranging from operation status to function data.

A real-time clock is installed as a standard feature.

Operation guidance is scrolled along the bottom.

Operation key

Starts motor operation.

RUN LED

Lit during operation by the FWD/REV signal or by operation commands via communications.

HELP key

Displays guidance screens including the key operation guidance for each LCD monitor display.

^{*1)} One inverter set consists of three stacks. The keypad comes with the V phase only.
* Refer to the inverter type descriptions on P20 for details of the content indicated by \square .

Dedicated motor specifications (Induction motor with sensor)

3-phase 200V series standard specifications

Item		Speci	fications	5													
Dedicated motor	rated output [kW]	0.75	1.5	2.2	3.7	5.5	7.5	11	15	18.5	22	30	37	45	55	75	90
Applicable mo	tor type (MVK_)	8095A	8097A	8107A	8115A	8133A	8135A	8165A	8167A	8184A	8185A	8187A	8207A	8208A	9224A	9254A	9256A
Moment of inertia	of rotor J [kg·m²]	0.009	0.009	0.009	0.016	0.030	0.037	0.085	0.11	0.21	0.23	0.34	0.41	0.47	0.53	0.88	1.03
Rotor GD [kgf-	·m²]	0.036	0.036	0.036	0.065	0.12	0.15	0.34	0.47	0.83	0.92	1.34	1.65	1.87	2.12	3.52	4.12
Base speed/Ma	x. speed [r/min]	1500/3	600									1500/3	000		1500/2	400	1500/2000
Vibration		V10 or	less												V15 or	less	
	Voltage [V], Frequency [Hz]	-	200 to	210V/50	Hz,200	to 230/6	60Hz								200V/50H	Hz, 200,22	0V/60Hz
	Number of phases/poles	-	Single	phase, 4	ŀΡ			3-phas	e, 4P								
Cooling fan*	Input power [W]	-	40/50					90/120		150/21	0				80/120	270/39	0
	Current [A]	-	0.29/0.	27 to 0.0	31			0.49/ 0.44 to	0.48	0.75/0.	77 to 0.8	3			0.76/ 0.8.0.8	1.9/2.0	,2.0
Approx.weight	pprox.weight [kg]		29	32	46	63	73	111	133	190	197	235	280	296	380	510	570

^{*} Only the MVK8095A (0.75 kW) is a self-cooled type.

3-phase 400V series standard specifications

Item		Spec	ificatio	ns															
Dedicated motor	rated output [kW]	3.7	5.5	7.5	11	15	18.5	22	30	37	45	55	75	90	110	132	160	200	220
Applicable mo	tor type (MVK_)	8115A	8133A	8135A	8165A	8167A	8184A	8185A	8187A	8207A	8208A	9224A	9254A	9256A	9284A	9286A	931LA	931MA	931NA
Moment of inertia	of rotor J [kg·m²]	0.016	0.030	0.037	0.085	0.11	0.21	0.23	0.34	0.41	0.47	0.53	0.88	1.03	1.54	1.77	2.97	3.29	3.66
Rotor GD [kgf-	m²]	0.065	0.12	0.15	0.34	0.47	0.83	0.92	1.34	1.65	1.87	2.12	3.52	4.12	6.16	7.08	11.9	13.2	14.64
Base speed/Ma	x. speed [r/min]	1500/3	3600	•	•	•	•	•	1500/3	3000		1500/2	2400	1500/2	2000	•			
Vibration	oration V10 or less											V15 or	less						
	Voltage [V],	200 to	210V/5	50Hz,	400 to	420V/	50Hz,					400V/5	50Hz,				380,40	0,415V/	50Hz,
	Frequency [Hz]	200 to	230V/6	60Hz	400 to	440V/	60Hz					400,44	10V/60H	Ηz			400,44	0V/60Hz	Z
	Number of phases/poles	Single	phase,	4P	3-pha	se, 4P											3-pha	se, 6P	
Cooling fan	Input power [W]	40/50			90/120)	150/2	10				80/ 120	270/39	90			450/65	0	
	Current [A]	0.29/0	.27 to ().31	0.27/ 0.24 to	0.25	0.38/0	.39 to ().4			0.39/ 0.4,0.4	1.0/1.0	0,1.0			1.8,1.8	,1.8/2.4	,2.2
Approx.weight	pprox.weight [kg]		63	73	111	133	190	197	235	280	296	380	510	570	710	760	1230	1310	1420

3-phase 400V series standard specifications

Common Specifications

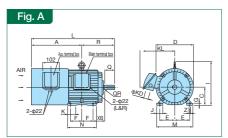
Item		Spec	ificatio	ons			
Dedicated moto	or rated output [kW]	250	280	300	315	355	400
Applicable m	otor type (MVK_)	931PA	9352A	9354A	9354A	9356A	9400A
Moment of iner	tia of rotor J [kg·m²]	4.07	5.95	6.53	6.53	7.16	12.42
Rotor GD [kg	gf∙m²]	16.28	23.8	26.12	26.12	28.64	49.68
Base speed/M	fax. speed [r/min]	1500/2	2000				
Vibration		V15 oı	less				
	Voltage [V], Frequency [Hz]	1 ′	0,415V 0V/60H	,			400V/50Hz, 400,440/60Hz
	Number of phases/poles	3-pha	se, 6P)			3-phase, 4P
Cooling fan	Input power [W]	450/65	50				3.7kW
	Current [A]	1.8,1.8	,1.8/2.4	,2.2			7.8/7,6.8
Approx.weig	ht [kg]	1490	1820	1980	1980	2080	2400

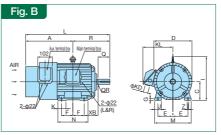
Item	Specifications
Insulation class/Number of poles	Class F/4P
	Main terminal box (lug type): 3 or 6 main circuit terminals, NTC thermister terminals
Terminal design	= 2 pcs (MVK 8 series), 3 pcs (MVK 9 series, MVK 5 series, 1PC is a spare).
reminal design	Auxiliary terminal box (terminal block): Pulse encoder (P6P, P6M,PA, PB, SS),
	Cooling fan (FU, FV, FW)
Mounting method	Legs mounted (IMB3) NOTE: Contact FUJI for other methods.
	IP44, Totally enclosed forced-ventilation system with cooling fan motor.
Degree of protection, Cooling method	A cooling fan blows air over the motor toward the drive-end.
	* Only the MVK8095A (0.75 kW) is a self-cooled type.
Installation location	Indoor, altitude 1000m or less.
Ambient temperature, humidity	-10 to +40°C, 90%RH or less (no condensation)
Color	Munsell N5
Standard conformity	MVK8 series: JEM1466 or JEC-2137-2000,
Standard Comornity	MVK9 and MVK5 series: JEC-2137-2000
Standard built in part	Pulse encoder (1024P/R, DC+5V, A ,B ,Z, U, V, W line driver output),
Standard built-in part	NTC thermistor 1 pc (2 pcs for 110kW or more), cooling fan

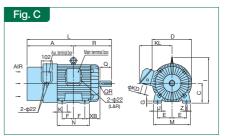
Note 1) For motors applicable with 55 kW or more, the torque is accurate to ±5%.If you need more accuracy, contact Fuji. Note 2) If you need a motor other than the dedicated motor with 4 poles and base speed of 1500 r/min, contact Fuji Electric.

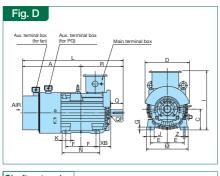
External dimensions of dedicated motors (Induction motor with sensor)

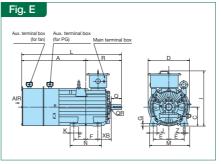
MVK

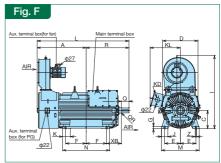


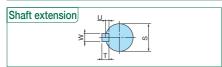












																									[U	nit: mm]
Motor rated	Туре	Fig								Di	mensio	ons									;	Shaft e	xtensi	ion		Approx. weight
output [kW]	1,750	l is	А	С	D	Е	F	G	ı	J	К	KD	KL	L	М	N	R	ХВ	Z	Q	QR	s	Т	U	W	[kg]
0.75	MVK8095A		201.5	90	204	70	60.5	10	105	25.5	25.5		100	370	170	150	160 5	EG	10	E0.		04:6				28
1.5	MVK8097A	A	277.5	90	202	70	62.5	10	195	35.5	35.5	0.7	189	446	170	150	168.5	56	10	50		24j6	7			29
2.2	MVK8107A	^	292	100	203	80		12.5	238	40	40	27	190	485	195	170	193	63		-00	0.5	00:0	7	4	8	32
3.7	MVK8115A		299	112	236	95	70	14	270	40			205	499	224	175	200	70	10	60	0.5	28j6				46
5.5	MVK8113A	В	309	132	273	100		17	011	45	50	0.4	000	548	٥٥٥	180	239	00	12	00		001-0			10	63
7.5	MVK8135A		328	132	2/3	108	89	17	311	45		34	223	586	250	212	258	89		80		38k6	0	_	10	73
11	MVK8165A		400	100	321	127	105	10	376	50	-00		272	723	300	250	323	100			_	401-0	8	5	12	111
15	MVK8167A		422	160	321	127	127	18	3/6	50	63	40	212	767	300	300	345	108			1	42k6			12	133
18.5	MVK8184A	Α	435				100 5					48		700 5		000	051.5		14.5	110		401-0	0		4.4	190
22	MVK8185A		433	180	376	139.5	120.5	20	428	75	75		305	786.5	350	292	351.5	121			1.5	48k6	9	5.5	14	197
30	MVK8187A		454				139.5					60		824.5		330	370.5					55m6	10	6	16	235
37	MVK8207A		490	200	411	150	150.5		400		0.5		004	015.5	200	000	405.5	100				COC				280
45	MVK8208A	С	490	200	411	159	152.5	25	466	80	85		364	915.5	390	360	425.5	133	18.5			60m6	11	7	18	296
55	MVK9224A		723	225	445	178	143		515		95		391	1155	436	366	432	149		140		65m6				380
75	MVK9254A		693.5	250	545	203	155.5	30	743			80	106	1157	506	411	463.5	168			2	75 m.G	10	7.5	20	510
90	MVK9256A	D	711.5	250	545	203	174.5	30	743	100	100		106	1194	306	449	483.5	100	24			75m6	12	7.5	20	570
110	MVK9284A		764	200	605	228.5	184	25	798	100	120		203	1308	-E-7	468	544	190	24	170		0Em6	14	9	22	710
132	MVK9286A		789.5	280	605	220.3	209.5	35	190				203	1359	557	519	569.5	190		170		85m6	14	9	22	760
160	MVK931LA		1060				203							1649		526	589									1230
200	MVK931MA		1084.5	015	000	254		42	918	100	1.45	102		1699	628			216	28	170	2	95m6	1.1	9	25	1310
220	MVK931NA		1184.5	315	688	254	228.5	42	918	120	145	102	-	1799	628	577	614.5		28	170	2	ээтю	14	9	25	1420
250	MVK931PA] _	1184.5											1799												1490
280	MVK9352A	E	1247				280							1991		690	744									1820
300	MVK9354A			255	700	205		40	000	100	1.45	100			700			000	00	105	0.5	100m6	16	10	00	1980
315	MVK9354A		1272 355	355	702	305	355	42	998	120	145	102	-	2091	730	840	819	299	28	165	2.5	100m6	16	10	28	1980
355	MVK9356A	1																								2080
400	MVK9400A	F	1077	400	874	343	450	48	1605	140	170	102	663	2017	826	1030	940	325	35	165	2.5	110m6	16	10	28	2400

Note 1) MVK8095A (0.75kW) is a natural cooling type motor (cooling system: IC410). Note 2) MVK8095A (0.75kW) has the cable lead-in hole of ϕ 22 (in 1 place). Note 3) MVK9224A (55kW) has an aux. terminal box (for fan) as a supplement for Fig. C. Note 4) Allowable tolerance of dimension: Height of rotary shaft $C \le 250 \text{ mm} \cdots 0.5 \text{ mm}$, $C > 250 \text{ mm} \cdots 0.5 \text{ mm}$

Dedicated motor Specifications (Synchronous motor with sensor)

3-phase 200V series standard specification

Item		Specifica	ations										
Dedicated motor	rated output [kW]	5.5	7.5	11	15	18.5	22	30	37	45	55	75	90
Dedicated mo	tor type (GNF_)	2114A	2115A	2117A	2118A	2136A	2137A	2139A	2165A	2167A	2185A	2187A	2207A
Moment of inerti	ia of rotor [kg·m²]	0.018	0.021	0.027	0.036	0.065	0.070	0.090	0.153	0.191	0.350	0.467	0.805
Rotor GD ² [kgf	f•m²]	0.072	0.084	0.107	0.143	0.259	0.281	0.360	0.610	0.763	1.401	1.868	3.220
Base speed/Ma	x. speed [r/min]	1500/200	0										
Rated current	[A]	20/20	29/29	42/42	57/57	71/70	82/81	113/108	144/144	165/165	200/200	270/270	316/316
Vibration		V10 or les	ss										
	Voltage [V], frequency [Hz]	200 to 24	0,50/60						200 to 21	0/50,200 to	230/60		
Cooling fan	Number of phases/poles	3-phase,	2P						3-phase,	4P			
Cooling lan	Input power [W]	38 to 44/5	56 to 58			54 to 58/	70 to 78		90/120		150/210		
	Current [A]	0.13 to 0.	16/0.18 to	0.16		0.18 to 0.	18/0.22 to	0.21	0.49/0.44	to 0.48	0.75/0.77	to 0.8	
Approx.weight	[kg]	51	55	69	78	100	106	127	170	192	247	325	420

3-phase 400V series standard specification

Item		Specifica	ations										
Dedicated motor	rated output [kW]	5.5	7.5	11	15	18.5	22	30	37	45	55	75	90
Dedicated mo	tor type (GNF_)	2114A	2115A	2117A	2118A	2136A	2137A	2139A	2165A	2167A	2185A	2187A	2207A
Moment of inerti	a of rotor [kg·m²]	0.018	0.021	0.027	0.036	0.065	0.070	0.090	0.153	0.191	0.350	0.467	0.805
Rotor GD ² [kgf	•m²]	0.072	0.084	0.107	0.143	0.259	0.281	0.360	0.610	0.763	1.401	1.868	3.220
Base speed/Ma	x. speed [r/min]	1500/200	0										
Rated current	[A]	10/10	15/15	21/21	29/29	36/35	41/41	57/54	72/72	83/83	100/100	135/135	158/158
Vibration		V10 or les	SS										
	Voltage [V], frequency [Hz]	200 to 24	0,50/60						400 to 42	0/50,400 to	440/60		
Cooling fan	Number of phases/poles	3-phase,	2P						3-phase,	4P			
Cooling lan	Input power [W]	38 to 44/5	56 to 58			54 to 58/7	70 to 78		90/120		150/210		
	Current [A]	0.13 to 0.	16/0.18 to	0.16		0.18 to 0.	18/0.22 to	0.21	0.27/0.24	to 0.25	0.38/0.39	to 0.4	
Approx.weight	[kg]	51	55	69	78	100	106	127	170	192	247	325	420

3-phase 400V series standard specification

Item		Speci	Specifications										
Dedicated motor	rated output [kW]	110	132	160	200	220	250	280					
Dedicated mo	tor type (GNF_)	2224B	2226B	2254B	2256B	228FB	228GB	228HB					
Moment of inert	Moment of inertia of rotor [kg·m²]			1.96	2.22	2.79	3.12	3.47					
Rotor GD ² [l	Rotor GD ² [kgf•m ²]			7.84	8.88	11.2	12.5	13.9					
Base speed/Ma	1500/2	500/2000											
Rated curre	nt [A]	198	232	273	340	390	445	475					
Vibration		V10 or less											
	Voltage [V]	380,400,415/400,415,440,460											
	Number of phases/poles	3-phas	e, 4P										
Cooling fan	Power frequency	50/60											
	Input power [W]	80/120)	270/39	0								
	O [A]	0.36,0.3	8,0.41/	0.95,0.	95,1/1,1	1,1,1							
	Current [A]	0.4,0.4,0.4,0.4											
Approx.weig	Approx.weight [kg]			760	810	1000	1050	1100					

Common Specifications

Item	Specifications						
Insulation class/Number of poles	Class F/6P						
	Main terminal box (lug type): 3 or 6 main circuit terminals						
Terminal design	NTC thermister terminals = 2 pcs(1 pc is a spare), 110kW or more						
reminal design	Auxiliary terminal box (terminal block): cooling fan (FU, FV, FW)						
	Pulse encoder (connector type), cooling fan (FU, FV, FW)						
Rotation direction	CCW direction when viewed from operator						
Mounting method	Legs mounted (IMB3) (NOTE): Contact FUJI for other methods.						
Overload resistance	150% 1min (*1)						
Time rating	S1						
Degree of protection, Cooling method	IP44, Totally enclosed forced-ventilation system with cooling fan motor.						
Degree of protection, Gooding method	A cooling fan blows air over the motor toward the drive-end.						
Installation location	Indoor, altitude 1000m or less.						
Ambient temperature and humidity	-10 to +40°C, 90% RH or less (no condensation)						
Noise	5.5kW to 90kW:80 dB(A) or less at 1m,110kW to 300kW:90 dB (A) or less at 1m						
Vibration resistance	6.86m/s² (0.7G)						
Painting color	Munsell N1.2						
Standard conformity	JEM 1487: 2005						
Standard built-in part	Pulse encoder (1024 P/R, DC + 5 V, A ,B ,Z, U, V, W line driver output),						
Standard built-in part	NTC thermistor 1 pc (2 pcs for 110 kW or more), cooling fan						
*1) When using the HD Specifica	ation. 150% for 1 min due to motor restriction.						

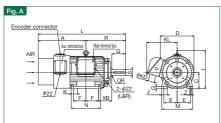
^{*1)} When using the HD Specification, 150% for 1 min due to motor restriction

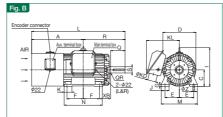
External dimensions of dedicated motors (Synchronous motor with sensor)

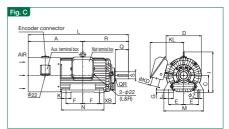
GNF2

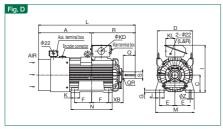
Shaft extension

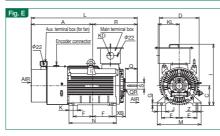


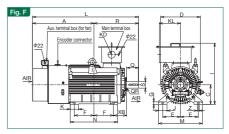












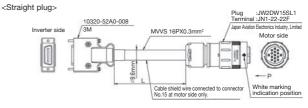
	[Unit: mm]																											
Motor rated	T	Frame	F								Dir	nensio	ns										Shaft	exter	nsion			Approx. weight
Motor rated output [kW]	Туре	no.	Fig	Α	С	D	E	F	G	ı	J	K	KD	KL	L	М	N	R	ХВ	z	Q	QR	s	Т	U	W	Y	[kg]
5.5	GNF2114A	112Mh		335.5	112	235	95	70	14	270	40	50	34	200	555.5	224	175	220	70	12	80	0.5	38k6	8	5	10	M10X20	51
7.5	GNF2115A	IIZIVIII		335.5	112	235	95	70	14	270	40	50	34	200	555.5	224	175	220	70	12	80	0.5	38k6	8	5	10	M10X20	55
11	GNF2117A	112Jh		380.5	112	235	95	100	18	270	55	50	48	235	698.5	228	238	318	108	14.5	110	1	42k6	8	5	12	M10X20	69
15	GNF2118A	112311	Α	380.5	112	235	95	100	18	270	55	50	48	235	698.5	228	238	318	108	14.5	110	1	42k6	8	5	12	M10X20	78
18.5	GNF2136A	132Lh		386	132	272	108	101.5	20	311	45	50	48	247	705.5	250	238	319.5	108	14.5	110	1.5	48k6	9	5.5	14	M10X20	100
22	GNF2137A	13ZLII		386	132	272	108	101.5	20	311	45	50	48	247	705.5	250	238	319.5	108	14.5	110	1.5	48k6	9	5.5	14	M10X20	106
30	GNF2139A	132Hh		424.5	132	272	108	140	20	311	45	50	60	247	782.5	250	313	358	108	14.5	110	1.5	55m6	10	6	16	M10X20	127
37	GNF2165A	160Lg		470.5	160	319	139.5	127	20	376	75	75	80	320	845.5	350	300	375	108	18.5	140	2	60m6	11	7	18	M12X25	170
45	GNF2167A	160Jg	В	501	160	319	139.5	157.5	20	376	75	75	80	320	906.5	350	370	405.5	108	18.5	140	2	60m6	11	7	18	M12X25	192
55	GNF2185A	180Lg		510	180	375	159	139.5	25	428	80	85	80	356	910.5	390	330	400.5	121	18.5	140	2	65m6	11	7	18	M12X25	247
75	GNF2187A	180Jg	О	576	180	375	159	177.5	25	428	100	100	80	356	1061.5	420	450	485.5	168	24	140	2	75m6	12	7.5	20	M12X25	325
90	GNF2207A	200Jg		618.5	200	410	178	200	25	549	100	100	80	107	1126.5	450	479	508	168	24	140	2	75m6	12	7.5	20	M12X25	420
110	GNF2224B	225Kg	D	711	225	446	203	200	28	628	100	120	80	142	1249	506	526	538	168	24	170	1	85m6	14	9	22	M20×35	520
132	GNF2226B	225Hg		761	225	446	203	250	28	628	100	120	80	142	1349	506	626	588	168	24	170	1	85m6	14	9	22	M20×35	580
160	GNF2254B	250Ha	_	829	250	508	228.5	280	32	763	100	120	80	203	1469	557	677	640	190	24	170	1	95m6	14	9	25	M20×35	760
200	GNF2256B	Zoung	E	829	250	505	228.5	280	32	763	100	120	80	203	1469	557	677	640	190	24	170	1	95m6	14	9	25	M20×35	810
220	GNF228FB			881	280	570	254	280	35	878	120	120	102	303	1521	628	680	640	190	28	170	1	95m6	14	9	25	M20×35	1000
250	GNF228GB	280Jf	_	881	280	570	254	280	35	878	120	120	102	303	1521	628	680	640	190	28	170	1	95m6	14	9	25	M20×35	1050
280	GNF228HB		Г	881	280	570	254	280	35	878	120	120	102	303	1521	628	680	640	190	28	170	1	95m6	14	9	25	M20×35	1100

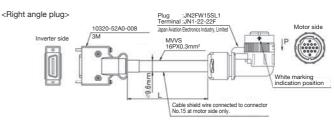
Note 1) The models of 110kW or higher are designed to be coupled directly to the load. Contact Fuji in case of coupled to belt. Note 2) Allowable tolerance of dimension: Height of rotary shaft C ≤250mm....... $\frac{0}{0.5}$ mm, C > 250mm...... $\frac{0}{1.0}$ mm

Dedicated inverter connection cables

	Cable length	Motor side plug type							
	(L dimension)	Straight plug	Right angle plug						
Cable	5m	CB-VG1-PMPG-05S	CB-VG1-PMPG-05A						
model	15m	CB-VG1-PMPG-15S	CB-VG1-PMPG-15A						
	30m	CB-VG1-PMPG-30S	CB-VG1-PMPG-30A						
	50m	CB-VG1-PMPG-50S	CB-VG1-PMPG-50A						

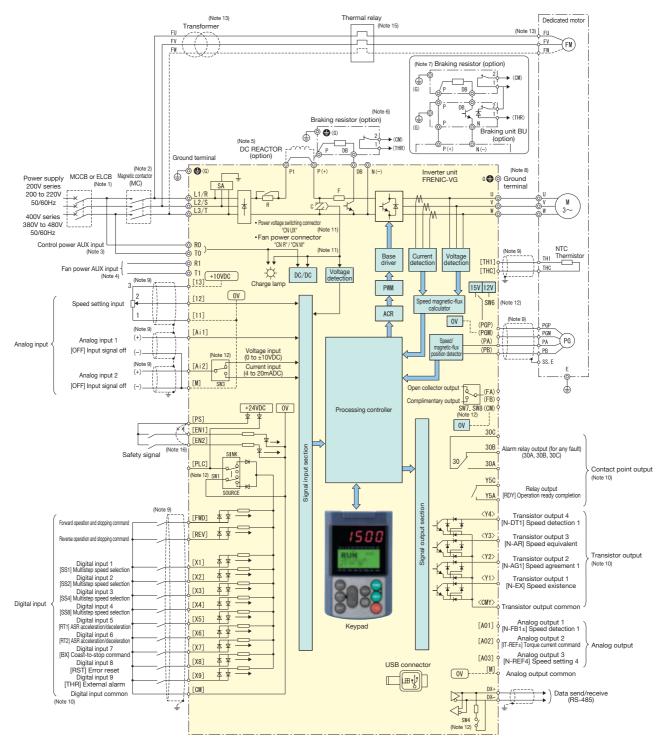
Cable arrangement diagram





Wiring Diagram

Basic Wiring Diagram (unit type)



Install a recommended molded-case circuit-breaker (MCCB) or an earth-leakage circuit-breaker (ELCB) with an overcurrent protection function in the primary circuit of the inverter to protect the wiring. At this time, ensure that the circuit breaker capacity is equivalent to or lower than the recommended capacity.

Install a magnetic contactor (MC) for each inverter to separate the inverter from the power supply, apart from the MCCB or ELCB, when necessary. Connect a surge absorber in parallel when installing a coil such as the MC or solenoid near the inverter.

Connect this terminal to the power supply to retain relay alarm signal when the protection function is activated, or to keep the Keypad on, even when the inverter main power supply is cut. The inverter can be operated without supplying power to this terminal.

Normally this is not necessary to connect. Used when combining the unit such as high power factor PWM converter with power regenerative function. (RHC series) (200 V series: 37kW or higher; 400V Series: 75kW or higher). When connecting a DC reactor (pCR option), remove the jumper bar from across the inverter main circuit terminals [P1] and [P4]). DC reactor is provided as standard in case of VG15—IJ (Japan) model for 55 kW LD specification and for 75 kW or higher. DC reactor (polion) must be used for all capacities under the following conditions: the capacity of the power transformer is 500 kVA or more; or is ten times or more than the inverter rated capacity; or a load with thivistors is connected to the same power supply system. capacity of the power transformer is but with or more; or is tell times or more trian the inverter rated capacity; or a load with five from the capacity of a load with the capacity of the capacity of the capacity; or a load with granisistor is built in the inverters with 55kW or less (200V series) and 160kW or less (400V series). It can be directly connected across P(+)-DB.

directly connected across P(+)-DB. When connecting a braking resistor to the inverter with a capacity of 75 kW or more (200V series), or 200 kW or more (400V series), be sure to use a braking unit (option). Connect the braking unit (option) across P(+) and N(-). The auxiliary terminals [1] and [2] have polarity. Connect them according to the diagram above. (Note7)

This is a terminal for grounding the motor. To suppress inverter noise, it is recommended to use this terminal for

The and 400 to 440 of the Curred phases, which has point adopting the state of the colong fan.

The @/ _(M), [11], [THC]) and _____ ((CM), [PGM]) terminals are insulated on the inverter.

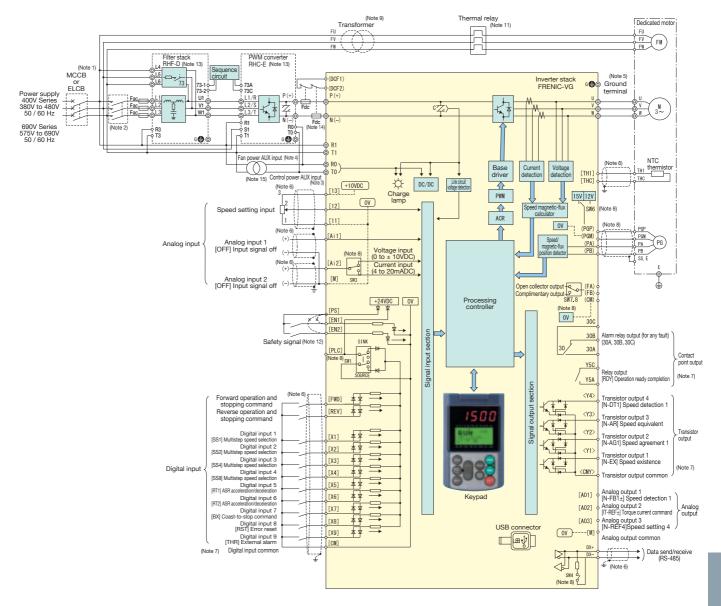
Confirm that the auxiliary contact of thermal relay can trip the line circuit breaker (MCCB) or the electromagnetic

contactor (MC).

(Note16) A short-circuit conductor is connected between the safety function terminals [EN1] [EN2] and [PS] as the factory default. To use this safety function, remove the short-circuit conductor before connection.

— 46 —

Basic Wiring Diagram (stack type)



- (Note 1) Install a recommended molded-case circuit-breaker (MCCB) or an earth-leakage circuit-breaker (ELCB) Install a recommended molded-case circuit-breaker (MCCB) or an earth-leakage circuit-breaker (ELCB) with an overcurrent protection function in the primary circuit of the inverter to protect the wiring. At this time, ensure that the circuit breaker capacity is equivalent to or lower than the recommended capacity. Provide an electromagnetic contactor (MC) recommended for each converter to shut off the converter from the power supply (in addition to the MCCB or ELCB). When the MC, solenoid, or other coil is installed near the converter, a surge absorber should be connected in parallel with it.

 Connect this terminal to the power supply to retain relay alarm signal when the protection function is activated, or to keep the Keypad on, even when the inverter main power supply is cut. The inverter can be operated without supplying power to this terminal.

 Connect this when the inverter capacity is 90kW or more.

 This is a terminal for grounding the motor. To suppress inverter noise, it is recommended to use this terminal for motor convoiding.
- (Note 2)
- (Note 3)

- (Note 9) The power to the motor cooling fan is 400 to 420 V / 50 Hz or 400 to 440 / 60 Hz. If you use other voltages, it
- (Note 9) The power to the motor cooling tan is 400 to 420 V / 50 Hz or 400 to 440 / 60 Hz. It you use other voltages, it must be adjusted by using a transformer.

 (Note 10) The [ov] ([M], [11], [THC]) and [ov] ([CM], [PGM]) terminals are insulated on the inverter.

 (Note 11) Confirm that auxiliary contact (manual recovery) of thermal relay can trip the line circuit breaker (MCCB) or electromagnetic contactor ([MC])

 (Note 12) A short-circuit conductor is connected between the safety function terminals [EN1] [EN2] and [PS] as the
- (Note 12) A striot-roction Conductor is Conference between the salety function remininals [LIT] [Text] and [F3] as the factory default. To use this safety function, remove the short-circuit conductor before connection.

 (Note 13) Refer to the PWM converter and filter stack instruction Manuals for details on PWM converter (RHC-E) and filter stack (RHF-D) connection.
- and little stack (HIH-12) confection.

 (Note 14) Always use a fuse (Fdc). With the 400V Series, connect it to the P(+) side, and for the 690V series, connect it to both the P(+) side and N(+) side.

 (Note 15) In order to isolate the circuit use an isolation transformer or B (NC) contacts of a magnetic contactor
- whose coil is connected on power supply side. (Note 16) Please contact us for consultation before connecting to P(+) and N(-) with a cable.

Option guides (Example of unit type)

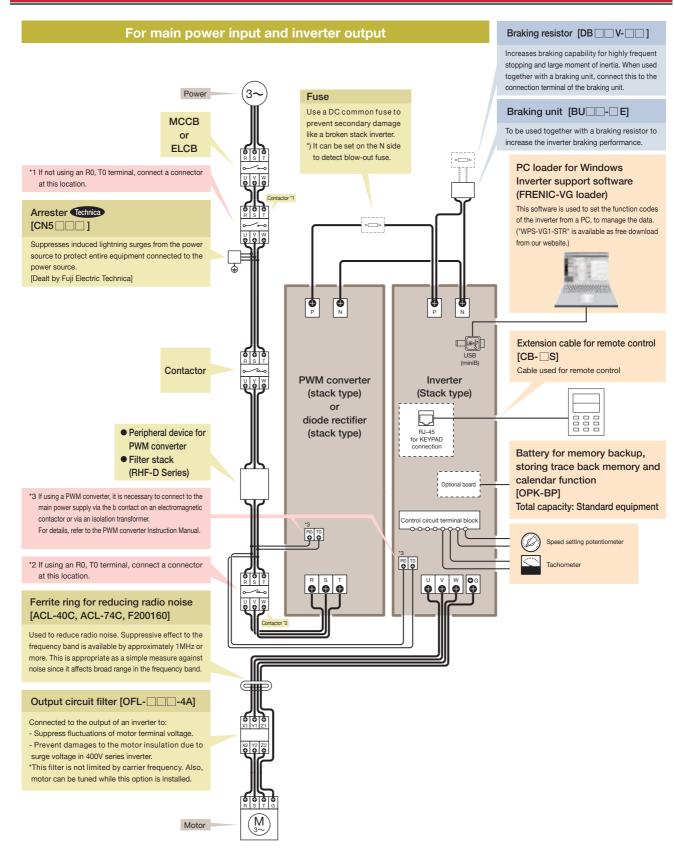
For main power input and inverter output (3∼ Power Arrester Technica PC loader for Windows *1 If not using an R0, T0 terminal, connect a connector Inverter support software (FRENIC-VG loader) Suppresses induced lightning surges from мссв This software is used to set the function codes Ferrite ring for reducing radio noise the power source to protect entire equipment of the inverter from a PC, to manage the data. [ACL-40C, ACL-74C, F200160] connected to the power source ELCB ("WPS-VG1-STR" is available as free download [Dealt by Fuji Electric Technica] from our website.) Used to reduce radio noise. Suppressive effect to the frequency band is available by approximately 1MHz or more. This is appropriate as a simple measure against noise since it affects broad range in the frequency band. Extension cable for remote control [CB-□S] **EMC** compliance filter Cable used for remote control Dedicated filter to comply with the European EMC Directive (Emission). Install the filter while referring THY) Battery for memory backup, to the details in the installation manual. storing trace back memory and calendar function Power filter for input circuit Technica [RNF | C | | - | |] [OPK-BP] 30kW or more:standard equipment, 22kW: optional This filter can be used for the same purpose as the Control circuit terminal block EMC compliance filter, but is not an EMC compliance. Speed setting potentiometer *2 If using an R0, T0 terminal, connect a connector at this location. R0 T0 Filter capacitor for reducing radio noise Technica w o c [NFM M315KPD] φφ 0 Used to reduce radio noise. This is effective for the AM radio frequency band. *Do not use it on the inverter output side. [Made by Nippon Chemi-con, dealt by Fuji Electric Technica] Power filter for output circuit Technica [RNF S --] Braking unit This will become more effective in noise reduction if IBU - E1 used together with the power filter for input circuit To be used together with a braking resistor to increase the inverter braking performance. Output circuit filter [OFL- -4A] Connected to the output of an inverter to Power regenerative PMW converter, RHC series \$.....****.....**** · Suppress fluctuations of motor terminal voltage [RHC __- _ E __] • Prevent damages to the motor insulation due to surge voltage in 400V series inverter. Used for suppressing power source harmonics of *This filter is not limited by carrier frequency. Also, motor inverters. It is also equipped with a power supply can be tuned while this option is installed regenerative function to drastically increase braking capability and reduce energy consumption. * Use in combination with the RHC Series dedicated pressurizate reactor, resistor, and capacitor. Surge supperession unit [SSU □□□TA-NS] Surge voltage is generated if the cable between an inverter and a motor is several ten meters long. This product suppresses the DC REACTOR [DCR -- 1 surge voltage, preventing the motor from being damaged. (Can be used for motors of 75kW or lower.) [For power supply normalization] M 1) Use if the power transformer capacity is 500kVA or more and exceeds Surae killer the inverter rated capacity by 10 times. 2) Use if the inverter and a thyristor converter are connected to the same Absorbs surge voltage coming from L-load of magnetic transformer. contactor and solenoid valve to protect electronic devices from malfunctioning. *Check if the thyristor conv to the power supply side. uses a commutation reactor. If not an AC reactor must be connected Braking resistor [DB . V- . 3) Connect to prevent trips when trip occurs due to opening/closing of the Surge absorber Technica phase-advancing capacitor for the power supply lines. (Connect in parallel to the coil that is a generation source of surge.) Increases braking capability for highly frequent 4) Use if the voltage unbalance exceeds 2%. stopping and large moment of inertia. When [S2-A-O (for magnetic contactor and solenoid valve)] [For improving the input power-factor and reducing harmonics] used together with a braking unit, connect this [S1-B-O (for mini control relay and timer)] Used to reduce the input harmonic current (correcting power-factor) to the connection terminal of the braking unit. * For the drop effect, refer to the guideline appendix. Surge killer for L-load (Connect to the power circuit that is a generation source of surge.) Peripheral and structure options [FSL-323 (for 3-phase)]

Attachment for external cooling

The attachment to install the heat sink part of the inverter outside the panel. [PBVG7-7.5 (for up to 7.5kW)] [PB-F1-30 (for 11 to 22kW)]

[FSL-123 (for single -phase)]

Option guides (Example of stack type)



^{*} The items indicated with **Technica** are dealt by Fuji Electric Technica.

Optional card

Category	Name	Туре	Switch with SW on the Pt board	Specificat	ions	Remarks		
Analog card	Synchronized interface	OPC-VG1-SN		Synchronizing interface circu	its for dancer control			
, and the second second	Aio extension card	OPC-VG1-AIO		Extension card of Ai 2 points	+ Ao 2 points			
Digital card	Di interface card	OPC-VG1-DI	OPC-VG1-DI (A)	16 bit Di of binary or 4-digit E	BCD + sign			
(8 bit)			OPC-VG1-DI (B)	For setting the speed, torque and the				
	Dio extension card	OPC-VG1-DIO	OPC-VG1-DIO (A)	Extension of Di (4bits) and Do (8bits)	for function selection.			
				Dio option card for direct landing cor	ntrol. Di x 16 bit + Do x10 bit			
			OPC-VG1-DIO (B)	UPAC exclusive use				
	PG interface expansion card	OPC-VG1-PG	OPC-VG1-PG (SD)	+ 5V line driver type, voltage	output PGs			
			OPC-VG1-PG (LD)	(A,B and Z-phase signals).				
			OPC-VG1-PG (PR)	Used for detecting motor spe-				
			OPC-VG1-PG (PD)	reference and position detecti				
		OPC-VG1-PGo	OPC-VG1-PGo (SD)	Open collector type voltage of	output PGs			
			OPC-VG1-PGo (LD)	(A,B and Z-phase signals).				
			OPC-VG1-PGo (PR)	Used for detecting motor spe-	ed, line speed, position			
			OPC-VG1-PGo (PD)	reference and position detecti	on.			
		OPC-VG1-SPGT		ABS encoder with 17 bit high	resolution			
	PG card for synchronous motor drive	OPC-VG1-PMPG		+5V line driver type	A, B + magnetic pole position			
		OPC-VG1-PMPGo		Open collector type	, ,			
	T-Link interface card	OPC-VG1-TL		T-Link interface card				
	CC-Link interface card	OPC-VG1-CCL		CC-Link compliant card (Ver2	2.00)			
Digital card	SX bus communication card	OPC-VG1-SX		SX bus communication card				
(16 bit)	E-SX bus communication card	OPC-VG1-ESX		E-SX bus communication car	rd			
	PROFINET-IRT	OPC-VG1-PNET		PROFINET-IRT communication				
				Compatible only with special inv	erter type VG1S- PN			
	User Programmable Application Card	OPC-VG1-UPAC		User programming card				
Fieldbus	PROFIBUS-DP	OPC-VG1-PDP		PROFIBUS-DP interface card	d			
interface card	DeviceNet	OPC-VG1-DEV		DeviceNet interface card				
Safety card	Functional safety card	OPC-VG1-SAFE		Safety standard compliant card				
Control circuit terminal	Terminal block for high-speed serial communications	OPC-VG1-TBSI		Used for multiple-winding motor drive sys	tem, reactor connection system			
Loader	Inverter support loader	WPS-VG1-STR		For Windows. (Free version)				
		WPS-VG1-PCL		For Windows. (Paid version)				
Package software	Tension control software	WPS-VG1-TEN		For Windows.				
	Dancer control software	WPS-VG1-DAN		Supplied with inverter support				
	Position control software	WPS-VG1-POS						

Cable

Category	Name	Туре	Length (m)	Specifications
Cable	Extension cable for remote control	CB-5S	5m	Connection cable between an inverter and the KEYPAD panel
		CB-3S	3m	
		CB-1S	1m	
	Encoder cable for GNF2	CB-VG1-PMPG-05S	5m	Straight plug
		CB-VG1-PMPG-15S	15m	
		CB-VG1-PMPG-30S	30m	
		CB-VG1-PMPG-50S	50m	
		CB-VG1-PMPG-05A	5m	Angle plug
		CB-VG1-PMPG-15A	15m	
		CB-VG1-PMPG-30A	30m	
		CB-VG1-PMPG-50A	50m	
	Dedicated UPAC cable	CB-VG1-UPAC-3S	3m	Connection cable for OPC-VG1-UPAC and computer

A port (CN3)

B port (CN2)

108

C port(CN6) 101

Combination with built-in control option

CN	Port	Category	Pattern 1	Pattern 2	Pattern 3
3	Α	Digital card (for 8 bit bus), Analog card	1	1	1
2	В	Digital card (for 8 bit bus)	1	0	0
6	С	Field bus interface card	0	0	1
10	D	Digital card (for 16 bit bus)	1	1	0
16	Е	Safety card	0	1	1
1	F	Control circuit terminal	1	1	1

- (1) Certain optional communication cards (OPC-VG1-TL and OPC-VG1-CCL, etc.) cannot be installed at the same time. An operation procedure error (Er6) will occur if these cards are installed at the same time.
- (2) The usage of the OPC-VG1-DI, DIO, PG and PGo can be selected by setting the SW on the PCB. 2 cards of each of the types OPC-VG1-DI, DIO, PG and PGo can be installed, but if the SWs for selecting the usage mode are set to the same setting, an operation procedure error (Er6) is indicated.
- (3) If using OPC-VG1-PG for motor speed detection, input from terminals (PA, PB) on the main unit control PCB is disabled. (4) The restrictions in the following table apply when installing the OPC-VG1-PG/PGo and OPC-VG1-PMPG/PMPGo.

	VG1-PG/PGo(SD) VG1-PMPG/PMPGo	VG1-PG/PGo(LD)	VG1-PG/PGo(PR)	VG1-PG/PGo(PD)
VG1-PG/PGo(SD) VG1-PMPG/PMPGo				
VG1-PG/PGo(LD)	OK	NG		
VG1-PG/PGo(PR)	OK	NG	NG	
MOS DO (DO (DD)	01/	NO	NIO	NIO

⁽⁵⁾ When you install OPC-VG1-PMPG, you should select terminals according to the control method. The terminals (PA, PB) on the control PC board of the main unit are enabled if vector control for induction motor with speed sensor is selected. The OPC-VG1-PMPG is enabled if vector control for synchronous motor with speed sensor is selected. (6) OPC-VG1-SPGT can only be installed in the B port.

Braking resistor, braking unit (max. 150% torque, 10% ED)

Power	Nominal	Inverter type	Braking uni		Braking	resistor	(150% torque conversion value) (1					e braking ess cycle)
supply voltage	applied motor [kW]	Unit type * (HD spec)	Туре	Q'ty	Туре	Ohmic value	Q'ty	Max. braking torque [%]	Braking time [s]	Discharging capability [kWs]		Average loss [kW]
	0.75	FRN0.75VG1S-2										
	1.5	FRN1.5VG1S-2			DB2.2V-21B	30Ω	1			16.5		0.165
	2.2	FRN2.2VG1S-2										
	3.7	FRN3.7VG1S-2			DB3.7V-21B	24Ω	1			27.75		0.2775
	5.5	FRN5.5VG1S-2			DB5.5V-21B	16Ω	1			41.25		0.4125
	7.5	FRN7.5VG1S-2			DB7.5V-21B	12Ω	1			56.25		0.5625
	11	FRN11VG1S-2□	Built-in uni	+	DB11V-21B	8Ω	1			82.5		0.825
3-phase	15	FRN15VG1S-2	Built-III uiii	·	DB15V-21B	6Ω	1	150%	10s	112.5	10%ED	1.125
200V	18.5	FRN18.5VG1S-2			DB18.5V-21B	4.5Ω	1	13070	103	138.75	.0,025	1.3875
	22	FRN22VG1S-2			DB22V-21B	4Ω	1			165		1.65
	30	FRN30VG1S-2□			DB30V-21B	2.5Ω	1			225		2.25
	37	FRN37VG1S-2			DB37V-21B	2.25Ω	1			277.5		2.775
	45	FRN45VG1S-2			DB45V-21B	2Ω	1			337.5		3.375
	55	FRN55VG1S-2			DB55V-21C	1.6Ω	1			412.5		4.125
	75	FRN75VG1S-2□	BU55-2E	2	DB75V-21C	2.4Ω/2	1			562.5		5.625
	90	FRN90VG1S-2	BU90-2E	2	DB90V-21C	2Ω/2	1			675		6.75
	3.7	FRN3.7VG1S-4			DB3.7V-41B	96Ω	1			27.75		0.2775
	5.5	FRN5.5VG1S-4			DB5.5V-41B	64Ω	1			41.25		0.4125
	7.5	FRN7.5VG1S-4			DB7.5V-41B	48Ω	1			Discharging Duty cycle A Capability RWs Capability RWs	0.5625	
	11	FRN11VG1S-4□			DB11V-41B	32Ω	1			82.5		0.825
	15	FRN15VG1S-4□			DB15V-41B	24Ω	1			112.5		1.125
	18.5	FRN18.5VG1S-4			DB18.5V-41B	18Ω	1			138.75		1.3875
	22	FRN22VG1S-4	1		DB22V-41B	16Ω	1			165		1.65
	30	FRN30VG1S-4	1		DB30V-41B	10Ω	1			225		2.25
	37	FRN37VG1S-4	Built-in uni	t	DB37V-41B	9Ω	1			277.5		2.775
	45	FRN45VG1S-4			DB45V-41B	8Ω	1			337.5		3.375
	55	FRN55VG1S-4			DB55V-41C	6.5Ω	1			412.5		4.125
	75	FRN75VG1S-4			DB75V-41C	4.7Ω	1			562.5		5.625
0 1	90	FRN90VG1S-4			DB90V-41C	3.9Ω	1	150%	10s	675	10%ED	6.75
3-phase	110	FRN110VG1S-4			DB110V-41C	3.2Ω	1			825		8.25
400V	132	FRN132VG1S-4			DB132V-41C	2.6Ω	1			990		9.9
	160	FRN160VG1S-4			DB160V-41C	2.2Ω	1			1200		12.0
	200	FRN200VG1S-4	DI 1000 15		DB200V-41C	3.5Ω/2	1					15.0
	220	FRN220VG1S-4	BU220-4E	2	DB220V-41C	3.2Ω/2	1					16.5
	250	-	_	_								
	280	FRN280VG1S-4			DB160V-41C	2.2Ω/2	2			2100		21.0
	315	FRN315VG1S-4	BU220-4E	2	DB160V-41C	2.2Ω/2	2					23.6
	355	FRN355VG1S-4			DB132V-41C	2.6Ω/3	3					26.6
	400	FRN400VG1S-4		3	DB132V-41C	2.6Ω/3	3					30.0
	500	FRN500VG1S-4	BU220-4E		DB132V-41C	2.6Ω/4	4				663 663 000 750	37.5
	630	FRN630VG1S-4		4	DB160V-41C	2.2Ω/4	4					47.3
	710	-	_	_	221001 110					1,25		
	800		_									

^{*} For the unit type (MD / LD) specification and stack type (LD) specification, refer to the User Manual. (Unit Type, Function Code Edition: 24A7- \square -0019, Stack Type Edition: 24A7- \square -0018)

(Note 1) The duty cycle [%ED] are calculated as the 150% torque braking used for deceleration as described below.

(Note 2) Two braking resistors are required for each of DB160V-41C, DB200V-41C, or DB220V-41C.

(Note 3) When connecting three braking units or more in parallel, refer to the supplement document of the DB Unit instruction manual (notes in connecting multiple units) INR-HF51614.

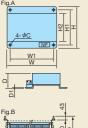


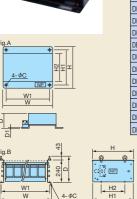
[Selection procedure] All three conditions listed below must be satisfied simultaneously.

- 1 "The maximum braking torque" does not exceed the value shown on the table.
- 2 The energy discharged in the resistor for each braking (the area of the triangle shown in the above figure, area of rectangle in drawing on right) does not exceed "the discharging capability [kWs]" on the table.
- 3 The average loss (energy discharged in the resistor divided by the braking interval) does not exceed "the average loss [kW]" shown on the table.

Braking resistor (max.150% torque, 10%ED Spec.)







200V Series

T	F:			Di	mensi	ons [m	m]			Approx.
Type	Fig	W	W1	Н	H1	H2	D	D1	С	weight [kg]
DB2.2V-21B		330	298	242	210	165	140	1.6	8	4
DB3.7V-21B		400	368	280	248	203	140	1.6	8	5
DB5.5V-21B		400	368	280	248	203	140	1.6	8	5
DB7.5V-21B		400	368	480	448	377	140	1.6	10	6
DB11V-21B		400	368	480	448	377	140	1.6	10	7
DB15V-21B	Α	400	368	660	628	557	140	1.6	10	10
DB18.5V-21B		400	368	660	628	557	140	1.6	10	10
DB22V-21B		400	368	660	628	557	240	1.6	10	13
DB30V-21B		400	368	660	628	557	240	1.6	10	18
DB37V-21B		405	368	750	718	647	240	1.6	10	22
DB45V-21B		405	368	750	718	647	340	1.6	10	26
DB55V-21C		450	420	440	430	250	283	-	12	35
DB75V-21C	В	600	570	440	430	250	283	-	12	33
DB90V-21C		700	670	440	430	250	283	-	12	43

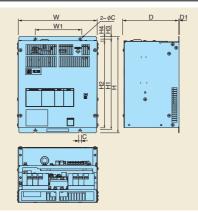
400V Series

T	F:			Di	mensi	ons [m	m]			Approx.
Type	Fig	W	W1	Н	H1	H2	D	D1	С	weight [kg]
DB3.7V-41B		420	388	280	248	203	140	1.6	8	5
DB5.5V-41B		420	388	480	448	377	140	1.6	10	7
DB7.5V-41B		420	388	480	448	377	140	1.6	10	7
DB11V-41B		420	388	480	448	377	140	1.6	10	8
DB15V-41B		420	388	660	628	557	140	1.6	10	11
DB18.5V-41B	Α	420	388	660	628	557	140	1.6	10	11
DB22V-41B		420	388	660	628	557	240	1.6	10	14
DB30V-41B		420	388	660	628	557	240	1.6	10	19
DB37V-41B		425	388	750	718	647	240	1.6	10	21
DB45V-41B		425	388	750	718	647	340	1.6	10	26
DB55V-41C		550	520	440	430	250	283	-	12	26
DB75V-41C		550	520	440	430	250	283	-	12	30
DB90V-41C		650	620	440	430	250	283	-	12	41
DB110V-41C		750	720	440	430	250	283	-	12	57
DB132V-41C	В	750	720	440	430	250	283	-	12	43
*DB160V-41C		600	570	440	430	250	283	-	12	37(×2)
*DB200V-41C		725	695	440	430	250	283	-	12	50(×2)
*DB220V-41C		725	695	440	430	250	283	-	12	51(×2)

 $^{^{\}star}$ For DB160V-41C, DB200V-41C, and DB220V-41C, a pair of resistors of the same type is used. Be sure to secure the space for installation. A pair of resistors is shipped for the order of one unit.

Braking unit (BU-

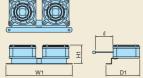




	Voltage	Time				Dimer	sions	[mm]				Approx. weight
	voltage	Type	W	W1	Н	H1	H2	НЗ	H4	D	D1	[kg]
	3-phase	BU55-2E	230	130	240	225	210	7.5	4.5	100	1.2	6
	200V	BU90-2E	250	150	370	355	340	7.5	15	160	2.4	9
ľ		BU37-4E	150	100						160		4
	0	BU55-4E	230	130	280	265	250				1.2	5.5
	3-phase 400V	BU90-4E	230	130				7.5	15			5.5
	400V	BU132-4E	250	150	370	355	340				2.4	9
		BU220-4E	230	150	450	435	420				2.4	13

Fan unit for braking unit (BU-F)









The duty cycle [%ED] of the model with an external braking unit is increased from 10% ED to 30% ED by using this option.

[Fan unit]

T	Dimensions [mm]									
Type	W1	H1	D1	ℓ (Fan power supply cable)						
BU-F	149 44 76 320									

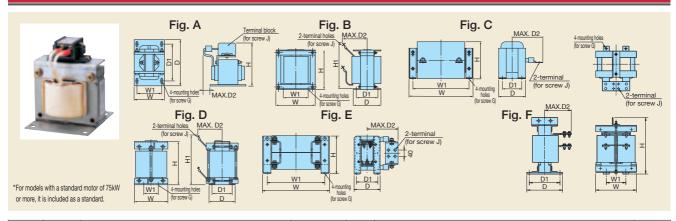
[Braking unit + Fan unit]

Voltage	Time		Dimensions [mm]										
Voltage	Туре	W2	W3	W4	H2	НЗ	H4	D2	D3	D4			
3-phase	BU55-2E+BU-F	230	135	47.5	240	30	270	160	1.2	64			
200V	BU90-2E+BU-F	250	135	57.5	370	30	400	160	1.2	04			
	BU37-4E+BU-F	150		7.5	280		310						
	BU55-4E+BU-F	230		47.5	280		310						
3-phase 400V	BU90-4E+BU-F	230	135	47.5	280	30	310	160	1.2	64			
4000	BU132-4E+BU-F	250		57.5	370		400						
	BU220-4E+BU-F	250		57.5	450		480						

The DC reactor is mainly used for the unit type. With the stack type, the DC reactor is built into the diode converter and is used if necessary.

* For details, refer to the Stack Type User Manual (24A7- -0018).

DC Reactor (DCR __- ___)



Voltage	Nominal		Inverter Type		REACTOR	- :				D	imens	sions [mm]				Approx.
voitage	applied motor [kW]	HD Specification	MD Specification	LD Specification	Type	Fig	W	W1	D	D1	D2	G	Н	H1	J	weight [kg]
	0.2				DCR2-0.2		66	56	90	72	5	M4(5.2×8)	94	-	M4	0.8
	0.4				DCR2-0.4		66	56	90	72	15	M4(5.2×8)	94	-	M4	1.0
	0.75	FRN0.75VG1S-2	-	-	DCR2-0.75		66	56	90	72	20	M4(5.2×8)	94	-	M4	1.4
	1.5	FRN1.5VG1S-2	_	-	DCR2-1.5	1	66	56	90	72	20	M4(5.2×8)	94	-	M4	1.6
	2.2	FRN2.2VG1S-2	_	1	DCR2-2.2	1	86	71	100	80	10	M5(6×9)	110	_	M4	1.8
	3.7	FRN3.7VG1S-2	_	1	DCR2-3.7	١.	86	71	100	80	20	M5(6×9)	110	-	M4	2.6
	5.5	FRN5.5VG1S-2	_	-	DCR2-5.5	Α	111	95	100	80	20	M6(7×11)	130	_	M5	3.6
	7.5	FRN7.5VG1S-2	_	-	DCR2-7.5	1	111	95	100	80	23	M6(7×11)	130	-	M5	3.8
	11	FRN11VG1S-2	_	-	DCR2-11		111	95	100	80	24	M6(7×11)	137	-	M6	4.3
	15	FRN15VG1S-2	_	-	DCR2-15		146	124	120	96	15	M6(7×11)	180	-	M8	5.9
3-phase	18.5	FRN18.5VG1S-2	_	_	DCR2-18.5		146	124	120	96	25	M6(7×11)	180	_	M8	7.4
200V	22	FRN22VG1S-2	_	_	DCR2-22A		146	124	120	96	25	M6(7×11)	180	_	M8	7.5
	30	FRN30VG1S-2	_	_	DCR2-30B		152	90	156	116	115	M6(Φ8)	130	190	M10	12
			_		DCR2-37B	В	171	110	151	110	115	M6(Φ8)	150	200	M10	14
	37	FRN37VG1S-2□	_	FRN30VG1S-2□	DCR2-37C	С	210	185	101	81	125	M6(7×13)	125	_	M10	7.4
			_		DCR2-45B	В	171	110	166	125	120	M6(Φ8)	150	200	M10	16
	45	FRN45VG1S-2□	_	FRN37VG1S-2□	DCR2-45C	C	210	185	106	86	135	M6(7×13)	125	_	M12	8.4
			_		DCR2-55B	D	190	160	131	90	100	M6(Φ8)	210	250	M12	16
	55	FRN55VG1S-2□	_	FRN45VG1S-2□	DCR2-55C	C	255	225	96	76	140	M6(7×13)	145	_	M12	11
	75	FRN75VG1S-2	_	FRN55VG1S-2	DCR2-75C		255	225	106	86	145	M6(7×13)	145	_	M12	12
	90	FRN90VG1S-2	_	FRN75VG1S-2	DCR2-73C	С	255	225	116	96	155	M6(7×13)	145	-	M12	14
	110	FNN90VG13-2		FRN90VG1S-2	DCR2-90C DCR2-110C		300	265	116	90	185	M8(10×18)	160	_	M12	17
	3.7	FRN3.7VG1S-4			DCR2-110C DCR4-3.7		86			80		M5(6×9)	110	_	M4	2.6
	5.5	FRN5.5VG1S-4	_	_		-		71 71	100	80	20	. ,	110	_	M4	
	7.5		_		DCR4-5.5	-	86	95	100			M5(6×9)	_	-		2.6
	11	FRN7.5VG1S-4			DCR4-7.5		111	95	100	80	24	M6(7×11)	130		M5	4.2
		FRN11VG1S-4	-	_	DCR4-11	Α	111		100	80	24	M6(7×11)	130	-	M5	4.3
	15	FRN15VG1S-4	-	_	DCR4-15		146	124	120	96	15	M6(7×11)	168	-	M5	5.9
	18.5 22	FRN18.5VG1S-4	-	_	DCR4-18.5		146	124	120	96	25	M6(7×11)	171	-	M6	7.2
		FRN22VG1S-4	-	_	DCR4-22A	_	146	124	120	96	25	M6(7×11)	171	-	M6	7.2
	30	FRN30VG1S-4	-	_	DCR4-30B	В	152	90	157	115	100	M6(Φ8)	130	190	M8	13
	37	FRN37VG1S-4□	-	FRN30VG1S-4	DCR4-37B	В	171	110	150	110	100	M6(Φ8)	150	200	M8	15
			-		DCR4-37C	С	210	185	101	81	105	M6(7×13)	125	-	M8	7.4
	45	FRN45VG1S-4	-	FRN37VG1S-4	DCR4-45B	В	171	110	165	125	110	M6(Φ8)	150	210	M8	18
			-		DCR4-45C	С	210	185	106	86	120	M6(7×13)	125	-	M8	8.4
	55	FRN55VG1S-4□	_	FRN45VG1S-4□	DCR4-55B	В	171	110	170	130	110	М6(Ф8)	150	210	M8	20
3-phase			-		DCR4-55C	С	255	225	96	76	120	M6(7×13)	145		M10	11
	75	FRN75VG1S-4	-	FRN55VG1S-4	DCR4-75C		255	225	106	86	125	M6(7×13)	145	-	M10	13
400V	90	FRN90VG1S-4	-	FRN75VG1S-4	DCR4-90C		255	225	116	96	140	M6(7×13)	145	-	M12	15
	110	FRN110VG1S-4	FRN90VG1S-4	FRN90VG1S-4	DCR4-110C		300	265	116	90	175	M8(10×18)	155	-	M12	19
	132	FRN132VG1S-4	FRN110VG1S-4	FRN110VG1S-4	DCR4-132C		300	265	126	100	180	M8(10×18)	160	-	M12	22
	160	FRN160VG1S-4	FRN132VG1S-4	FRN132VG1S-4	DCR4-160C	С	350	310	131	103	180	M10(12×22)	190	-	M12	26
	200	FRN200VG1S-4	FRN160VG1S-4	FRN160VG1S-4	DCR4-200C		350	310	141	113	185	M10(12×22)	190	_	M12	30
	220	FRN220VG1S-4	FRN200VG1S-4	FRN200VG1S-4	DCR4-220C		350	310	146	118	200	M10(12×22)	190	-	M12	33
	250	-	FRN220VG1S-4	-	DCR4-250C		350	310	161	133	210	M10(12×22)	190	-	M12	35
	280	FRN280VG1S-4	-	FRN220VG1S-4	DCR4-280C		350	310	161	133	210	M10(12×22)	190	-	M16	37
	315	FRN315VG1S-4	FRN280VG1S-4	_	DCR4-315C		400	345	146	118	200	M10(12×22)	225	-	M16	40
	355	FRN355VG1S-4	FRN315VG1S-4	FRN280VG1S-4	DCR4-355C		400	345	156	128	200	M10(12×22)	225	_	4×M12	49
	400	FRN400VG1S-4	FRN355VG1S-4	FRN315VG1S-4	DCR4-400C	Е	445	385	145	117	213	M10(12×22)	245	-	4×M12	52
	450	_	FRN400VG1S-4	FRN355VG1S-4	DCR4-450C	E	440	385	150	122	215	M10(12×22)	245	-	4×M12	62
	500	FRN500VG1S-4	_	FRN400VG1S-4	DCR4-500C		445	390	165	137	220	M10(12×22)	245	-	4×M12	72
	630	FRN630VG1S-4	_	FRN500VG1S-4	DCR4-630C	г	285	145	203	170	195	M12(14×20)	480	-	2×M12	75
	710	_	_	FRN630VG1S-4	DCR4-710C	F	340	160	295	255	225	M12(Φ15)	480	_	4×M12	95

[•]FRN□ VG1S-□ J (Japanese)

The DC Reactor (DCR) in thick-frame are provided as standard (supplied adding to the unit). The DC Reactor (DCR) is provided as standard for FRN55VG1S-2 and FRN55VG1S-4 of the LD specification, but not provided as standard for those units of HD specification.

•FRN VG1S- E (English), - C (Chinese)

The DC reactor (DCR) is optional. (All capacities)

^{*}The DCR2/4-_B type is also prepared for motors with 75kW or larger, which are applicable as standard. Contact us for ordering product separately.

DC Reactor Type	Remarks
Input power factor of DCR2/4-__/_\A/_\B: approx. 90 to 95%	The symbol at the end of the type code varies depending on the capacity.
Input power factor of the DCR2/4- C: about 86 to 90%	This can be selected with the inverter of 37kW or more.

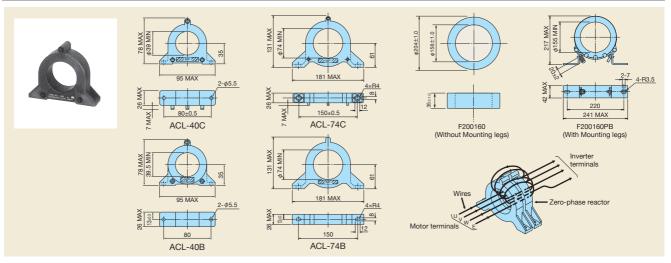
AC Reactor (ACR __-___) Fig. A Fig. B Fig. C W1_ W1 W1 _ D1 ____D1 ___D1___ W 4-mounting holes (for screw G) MAX.D2 4-mounting holes (for screw G) Fig. E_w Fig. D W1 W

.,	Reactor					Dimens	ions [mm]				Approx.
Voltage	Type	Fig. No.	W	W1	D	D1	D2	G	Н	J	weight [kg]
	ACR2-0.75A		120	40	100	75	20	M5(6×10)	115	M4	1.9
	ACR2-1.5A		120	40	100	75	20	M5(6×10)	115	M4	2.0
	ACR2-2.2A	Α	120	40	100	75	20	M5(6×10)	115	M4	2.0
	ACR2-3.7A		125	40	100	75	25	M5(6×10)	125	M4	2.4
	ACR2-5.5A		125	40	115	90	25	M5(6×10)	125	M4	3.1
	ACR2-7.5A		125	40	115	90	106	M5(6×10)	95	M5	3.1
3-phase	ACR2-11A		125	40	125	100	106	M5(6×10)	95	M6	3.7
200V	ACR2-15A	В	180	60	110	85	106	M6(7×11)	115	M6	4.8
2000	ACR2-18.5A		180	60	110	85	109	M6(7×11)	115	M6	5.1
	ACR2-22A		180	60	110	85	109	M6(7×11)	115	M6	5.1
	ACR2-37		190	60	120	90	172	M6(7×11)	190	M8	11
	ACR2-55		190	60	120	90	200	M6(7×11)	190	M12	13
	ACR2-75	С	250	100	120	90	200	M8(9×14)	250	M12	25
	ACR2-90		285	190	158	120	190	M10(12×20)	210	M12	26
	ACR2-110		280	150	138	110	200	M8(10×20)	270	M12	30
	ACR4-3.7A		125	40	100	75	106	M5(6×10)	95	M4	2.4
	ACR4-5.5A		125	40	115	90	106	M5(6×10)	95	M5	3.1
	ACR4-7.5A		125	40	115	90	106	M5(6×10)	95	M5	3.7
	ACR4-11A	В	180	60	110	85	106	M6(7×11)	115	M6	4.3
	ACR4-15A		180	60	110	85	106	M6(7×11)	137	M6	5.4
	ACR4-18.5A		180	60	110	85	106	M6(7×11)	137	M6	5.7
	ACR4-22A		180	60	110	85	106	M6(7×11)	137	M6	5.9
	ACR4-37		190	60	120	90	172	M6(7×11)	190	M8	12
3-phase	ACR4-55		190	60	120	90	200	M6(7×11)	190	M10	14
400V	ACR4-75		190	60	126	90	157	M6(7×10)	190	M10	16
	ACR4-110		250	100	136	105	202	M8(9.5×18)	245	M12	24
	ACR4-132	С	250	100	146	115	207	M8(10×16)	250	M12	32
	ACR4-220		320	120	150	110	240	M10(12×20)	300	M12	40
	ACR4-280		380	130	150	110	260	M10(12×20)	300	M12	52
	ACR4-355		380	130	150	110	260	M10(12×20)	300	M12	52
	ACR4-450	D	460	155	290	230	200	M12(Φ15)	490	4×M12	95
	ACR4-530	Е	480	155	420	370	_	M12(15×25)	380	4×M12	100
	ACR4-630		510	170	420	370	-	M12(15×25)	390	4×M12	110

Note) It is not necessary to use the reactor unless a particularly stable power supply is required, i.e., DC bus connection operation (PN connection operation).

Use the DC reactor (DCR) as a measure against harmonics.

Zero-phase reactor for reducing radiated noise (ACL-40C, ACL-74C, F200160, (ACL-40B, ACL-74B))

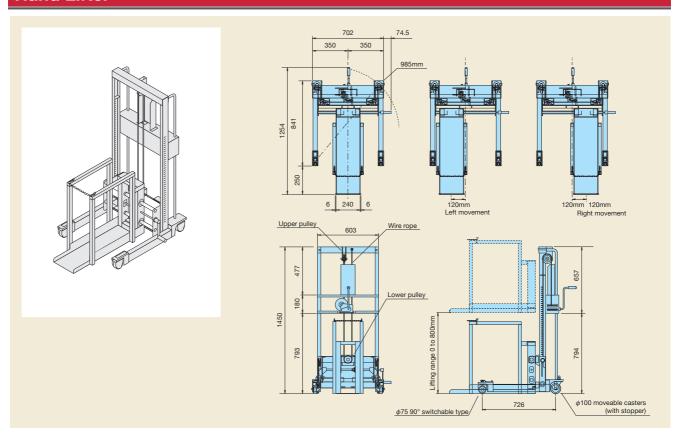


Applied wire size list

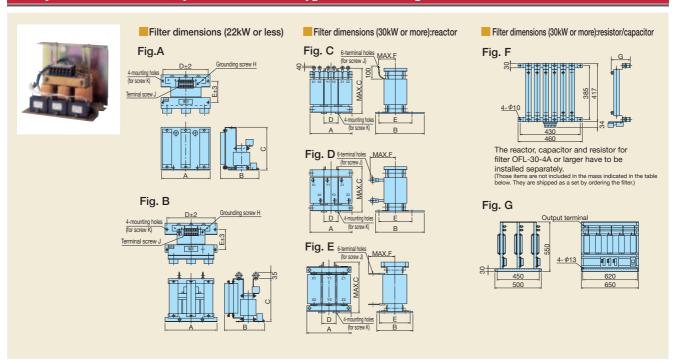
Ferrite ring types for reducing radio noise	Q'ty	No. of turns	Recommended wire size [mm²] Note)
	1	4	2.0, 3.5, 5.5
ACL-40C, (ACL-40B)	2	2	8, 14
	4	1	22, 38, 5.5×2, 8×2, 14×2, 22×2
	1	4	8, 14
ACL-74C, (ACL-74B)	2	2	22, 38, 60, 5.5×2, 8×2, 14×2, 22×2
	4	1	100, 150, 200, 250, 38×2, 60×2, 100×2
F200160			150×2,200×2,250×2,325×2
F200160 F200160PB	1	4	150×3,200×3,250×3,325×3
F200100FB			250×4,325×4

NOTE) Use a 600V HIV insulation cable (Allowable temp. 75°C).

Hand Lifter



Output circuit filter (OFL- 4A)[400V series]



	Nominal			Inverter Type	r Type							Dim	ensic	ons [r	nm]				Approx.
Voltage	applied		Unit Type		Stack	Filter	Fig	_	_		_	_	_		Grounding	Terminal	Mounting	weight	
	motor [kW]	HD Specification	MD Specification	LD Specification	MD Specification	LD Specification	Type	_	Α	В	С	D	Е	F	G	screw H	screw J	screw K	[kg]
	3.7	FRN3.7VG1S-4		_	_	_	OFL-3.7-4A		220	225	220	200	115	-	-	M4	M4	M5	14
	5.5	FRN5.5VG1S-4	_	_	_	_	OFI 7 F 4A	Α	000	290	000	000	100			M5	М	140	00
	7.5	FRN7.5VG1S-4	_	_	_	_	OFL-7.5-4A		290	290	230	260	160	-	_	CIVI	M5	M6	22
	11	FRN11VG1S-4	_	_	-	-	OFL-15-4A		000	275	010	000	145			M6	MO	140	35
	15	FRN15VG1S-4	_	_	_	_	UFL-15-4A	В	330	2/5	310	300	145	-	_	IVIO	M6	M8	35
	18.5	FRN18.5VG1S-4	_	_	_	_	OFI 00 44	В	000	000	000	000	170			140	140	140	45
	22	FRN22VG1S-4		_	_	_	OFL-22-4A		330	300	330	300	170	_	_	M6	M6	M8	45
	30	FRN30VG1S-4	_	_	FRN30SVG1S-4	_	OFL-30-4A	C/F	210	175	210	70	140	90	160	-	M5	M6	12
	37	FRN37VG1S-4	_	FRN30VG1S-4	FRN37SVG1S-4	FRN30SVG1S-4	OFL-37-4A	U/F	220	190	220	75	150	95	160	-	M5	M6	15
	45	FRN45VG1S-4	_	FRN37VG1S-4	FRN45SVG1S-4	FRN37SVG1S-4	OFL-45-4A		220	195	265	70	155	140	160	-	M6	M8	17
	55	FRN55VG1S-4	_	FRN45VG1S-4	FRN55SVG1S-4	FRN45SVG1S-4	OFL-55-4A		260	200	275	85	160	150	160	-	M6	M8	22
	75	FRN75VG1S-4	_	FRN55VG1S-4	FRN75SVG1S-4	FRN55SVG1S-4	OFL-75-4A		260	210	290	85	170	150	233	-	M8	M10	25
3-phase	90	FRN90VG1S-4	_	FRN75VG1S-4	FRN90SVG1S-4	FRN75SVG1S-4	OFL-90-4A	1	260	210	290	85	170	155	233	-	M8	M10	28
	110	FRN110VG1S-4	FRN90VG1S-4	FRN90VG1S-4	FRN110SVG1S-4	FRN90SVG1S-4	OFL-110-4A		300	230	330	100	190	170	233	-	M8	M10	38
400V	132	FRN132VG1S-4	FRN110VG1S-4	FRN110VG1S-4	FRN132SVG1S-4	FRN110SVG1S-4	OFL-132-4A	D/F	300	240	340	100	200	170	233	-	M10	M10	42
	160	FRN160VG1S-4	FRN132VG1S-4	FRN132VG1S-4	FRN160SVG1S-4	FRN132SVG1S-4	OFL-160-4A		300	240	340	100	200	180	233	-	M10	M10	48
	200	FRN200VG1S-4	FRN160VG1S-4	FRN160VG1S-4	FRN200SVG1S-4	FRN160SVG1S-4	OFL-200-4A		320	270	350	105	220	190	333	-	M10	M12	60
	220	FRN220VG1S-4	FRN200VG1S-4	FRN200VG1S-4	FRN220SVG1S-4	FRN200SVG1S-4	OFL-220-4A		340	300	390	115	250	190	333	-	M10	M12	70
	250	-	FRN220VG1S-4	_	FRN250SVG1S-4	FRN220SVG1S-4	OFL-280-4A		350	300	430	115	250	200	333		M10	M12	78
	280	FRN280VG1S-4	_	FRN220VG1S-4	FRN280SVG1S-4	FRN250SVG1S-4	UFL-20U-4A		330	300	430	115	200	200	333	-	IVITU	IVI IZ	10
	315	FRN315VG1S-4	FRN280VG1S-4	-	FRN315SVG1S-4	FRN280SVG1S-4	OFL-315-4A		440	275	450	150	230	170	-	-	M12	M12	90
	355	FRN355VG1S-4	FRN315VG1S-4	FRN280VG1S-4	-	FRN315SVG1S-4	OFL-355-4A	1	440	290	480	150	245	175	-	-	M12	M12	100
	400	FRN400VG1S-4	FRN355VG1S-4	FRN315VG1S-4	-	-	OFL-400-4A		440	295	510	150	240	175	-	-	M12	M12	110
	450	_	FRN400VG1S-4	FRN355VG1S-4	-	-	OFL-450-4A		440	325	470	150	270	195	-	-	M12	M12	125
	500	FRN500VG1S-4	_	FRN400VG1S-4	-	-	OFL-500-4A	E/G	440	335	500	150	280	210	-	-	M12	M12	145
	630	FRN630VG1S-4	-	FRN500VG1S-4	FRN630BVG1S-4	_	OFL-630-4A		480	355	560	150	280	245	-	-	M12	M12	170
	710	-	-	FRN630VG1S-4	FRN710BVG1S-4	FRN630BVG1S-4	_												
	800	-	_	-	FRN800BVG1S-4	FRN710BVG1S-4	-		_	-	-	-	-	-	-	-	_	-	_
	1000	-	_	-	-	FRN800BVG1S-4	-												

 $^{^{\}star}$ Carrier frequency is not limited with OFL- *** -4A.

Power regenerative PWM converter (Unit and Stack Type)

Features

Applied Guideline for Suppressing Harmonics

PWM control reduces harmonics current significantly, due to sinusoidal wave at power supply side.

According to "Guideline for Suppressing Harmonics by the Users Who Receive High Voltage or Special High Voltage" issued by the Ministry of Economy, Trade and Industry, the converter factor (Ki) can be set to "0" (meaning harmonics occurrence is 0) when combining with the inverter.

Possible to reduce power supply facility capacity

Its power-factor control realizes the same phase current as the power-supply phase-voltage. The equipment, thus, can be operated with the power-factor of almost "1."

This makes it possible to reduce the power transformer capacity and downsize the other devices, compared with those required without the converter.

Upgraded braking performance

Regenerated energy occurring at highly frequent accelerating and decelerating operation and elevating machine operation is entirely returned to power supply side. Thus, energy saving during regenerative operation is possible. As the current waveform is sinusoidal during regenerative operation, no troubles are caused to the power supply system.

Rated continuous regeneration 10

100%

Rated regeneration for 1 min

150% MD (CT) spec. 120% LD (VT) spec. *Stack type: 110%

Enhanced maintenance/protective functions

Failure can be easily analyzed with the trace back (loader).

- ①The past 10 alarms can be displayed with the keypad LED display. This helps you analyze the alarm causes and take countermeasures.
- ②When momentary power failure occurs, the converter turns off the gates to enable continuous operation after recovery.
- 3The converter can issue warning signals like overload, heat sink overheating, or the end of service life prior to converter tripping.

Enhanced network support

- The converter can be connected to MICREX-SX and CC-Link master devices (using option). The RS-485 interface is provided as standard.
 - *The following standards are being acquired.
 - EC Directive (CE marking)
 - UL Standards

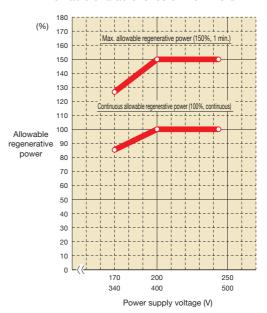


Comparison of input current waveform

<Without PWM converter>

With PWM converter>

Allowable characteristics of the RHC unit





Standard Specifications: MD (CT) specifications of medium overload, light overload LD (VT) specifications (Unit and Stack Type)

Unit type Three-phase 200V series

	Ite	m			Standard Sp	pecifications						
T	ype RHC	□□-2E□	30	37	45	5	75	90				
	Applicable	inverter capacity [kW]	30	37	45	55	75	90				
		Continuous capacity [kW]	36	44	88	103						
MD (CT)	Output	Overload rating	150% of rated currer	nt for 1 min.								
Specifications		Voltage	DC320 to 355V (Var	320 to 355V (Variable with input power supply voltage) (*2)								
	Required po	ower supply capacity [kVA]	38	38 47 57 70 93								
	Carrier f	requency	7.5 to 15 (*4)				5 to 10 (*5)					
	Applicable	e inverter capacity [kW]	37	45	55	75	90	110				
		Continuous capacity [kW]	44	53	65	88	103	126				
LD (VT)	Output	Overload rating	120% of rated currer	nt for 1 min.								
Specifications		Voltage	DC320 to 355V (Var	iable with input power	supply voltage) (*2)							
	Required p	ower supply capacity [kVA]	47	47 57 70 93 111 136								
	Carrier f	requency	7.5 to 10				5 to 6					
Power	Number of	phase/Voltage/Frequency	3-phase, 200 to 220	V 50Hz,220 to 230V 50	0Hz(*1), 200 to 230V 6	60Hz						
supply voltage	Voltage/	Frequency variation	Voltage+10 to -15%	Frequency ± 5%, Volta	age unbalance: 2% or l	ess (*3)						

- (*1) 220 to 230V / 50Hz model available on request. (*2) The output voltage is 320 V DC, 343 V DC, and 355 V DC when the power supply voltage is 200 V, 220 V, and 230 V, respectively.
- (*3) Voltage unbalance [%] = Max. voltage [V] Min. voltage [V] × 67

 Three-phase average voltage [V] × 67
- (*4) The carrier frequency is automatically set to 7.5 kHz when OPC-RHCE-TBSI-2 is installed (transformerless connection). (*5) The carrier frequency is automatically set to 5 kHz when OPC-RHCE-TBSI-2 is installed (transformerless connection).

■ Unit type Three-phase 400V series

	Ite	em							Standa	rd Specifi	cations						
7	ype RHC	□□□-4E□	45	55	5	0	110	132	160	200	220	280	315	355	400	500	630
	Applicable	e inverter capacity [kW]	45	55	75	90	110	132	160	200	220	280	315	355	400	500	630
		Continuous capacity [kW]	53	65	88	103	126	150	182	227	247	314	353	400	448	560	705
MD (CT)	Output	Overload rating	150%	of rated c	urrent for	1 min.											
Specifications	8	Voltage	DC640	to 710V	(Variable	with inpu	ut power s	supply vo	ltage) (*2	2)							
	Required p	ower supply capacity [kVA]	57	70	93	111	136	161	196	244	267	341	383	433	488	500	630
	Carrier f	requency	7.5 to	15 (*4)	5 to 10	(*5)											3 to 6(*6)
	Applicable	e inverter capacity [kW]	55	75	90	110	132	160	200	220	280	315	355	400	500	-	_
		Continuous capacity [kW]	65	88	103	126	150	182	227	247	314	353	400	448	560	-	_
LD (VT)	Output	Overload rating	120%	of rated c	urrent for	1 min.											
Specifications	3	Voltage	DC640	to 710V	(Variable	with inpu	ut power :	supply vo	ltage) (*2	2)							
	Required p	ower supply capacity [kVA]	70	93	111	136	161	196	244	267	341	383	433	488	610	-	_
	Carrier f	requency	7.5 to	10	5 to 6												
Power	Number of	umber of phase/Voltage/Frequency 3-phase, 380 to 440V 50Hz,380 to 460V 60Hz(*1)															
supply voltage	Voltage/	Frequency variation	Voltage	e+10 to -	10% Fred	uency ±	5%, Volta	ge unbal	ance: 2%	or less (*3)						

- (*1) The tap in the converter must be switched when the power supply voltage is 380 to 398V / 50Hz or 380 to 430V / 60Hz. The capacity must be reduced when the power supply voltage is less than 400V.

 (*2) The output voltage is 640 V DC, 686 V DC, and 710 V DC when the power supply voltage is 400 V, 440 V, and 460 V, respectively.
- (*3) Voltage unbalance [%] = $\frac{\text{Max. voltage [V] Min. voltage [V]}}{\text{Three-phase average voltage [V]}} \times 67$
- (*4) The carrier frequency is automatically set to 7.5 kHz when OPC-RHCE-TBSI-4 is installed (transformerless connection). (*5) The carrier frequency is automatically set to 5 kHz when OPC-RHCE-TBSI-4 is installed (transformerless connection). (*6) The carrier frequency is automatically set to 2.5kHz when OPC-RHCE-TBSI-4 is installed (transformerless connection).

Stack type Three-phase 400V series

	Iter	m				Standard	Specifications	s			
Type R	HC 🗆 🤇)-4E□	132S	160S	200S	220S	280S	315S	630B(*4)	710B(*4)	800B(*4)
	Applicat	ble inverter capacity [kW]	132	160	200	220	280	315	630	710	800
		Continuous capacity [kW]	150	182	227	247	314	353	705	795	896
MD	Output	Overload rating	150% of rate	ed current for	1 min.						
Specifications		Voltage	DC640 to 71	0V (Variable w	ith input pow	er supply volt	age) (*2)				
	Required	power supply capacity [kVA]	161	196	244	267	341	383	762	858	967
	Carrie	er frequency(*5)	5kHz								
	Applicat	ble inverter capacity [kW]	160	200	220	-	315	355	710	800	1000
		Continuous capacity [kW]	182	227	247	-	353	400	795	896	1120
LD	Output	Overload rating	110% of rate	ed current for	1 min.						
Specifications		Voltage	DC640 to 71	0V (Variable w	ith input pow	er supply volt	age) (*3)				
	Required	power supply capacity [kVA]	1 196 244 267 - 383 433 858 967 1								
	Carrie	er frequency(*5)	5kHz								
Power supply	Number of	of phase/Voltage/Frequency	3-phase, 380	to 440V 50H	z,380 to 460\	/ 60Hz(*1)(*5)					
voltage	Voltage	e/Frequency variation	Voltage+10 t	o -10% Frequ	ency ± 5%, \	oltage unbala	ince: 2% or le	ess (*3)			

- (*1) The tap in the converter must be switched when the power supply voltage is 380 to 398V / 50Hz or 380 to 430V / 60Hz. The capacity must be reduced when the power

- (*1) The tap in the converter must be switched when the power supply voltage is 380 to 398 V / 50Hz or 380 to 430 V / 60Hz. The capacity must be reduced when the power supply voltage is less than 400 V.

 (*2) The output voltage is 640 V DC, 686 V DC, and 710 V DC when the power supply voltage is 400 V, 440 V, and 460 V, respectively.

 (*3) Voltage unbalance [%] = (Max. voltage [V] Min. voltage [V])/Three-phase average voltage [V] × 67

 (*4) A single RHC □ B-4EJ comprises three stacks.

 (*5) The carrier frequency is automatically set to 2.5 kHz when OPC-RHCE-TBSI-4 is installed (transformerless connection). Additionally input voltage should be 380 to 440V 50/60Hz.

 58 **— 58** ·

Standard Specifications: MD (CT) specifications of medium overload, light overload LD (VT) specifications (Unit and Stack Type)

Stack type Three-phase 690V series

		Item				Standard Sp	ecifications								
Type R	HC 🗆 C)-69E□	132S	160S	200S	250S	280S	315S	355S	400S	450S				
	Applica	able inverter capacity [kW]	132	160	200	250	280	315	355	400	450				
		Continuous capacity [kW]	150	182	227	280	314	353	400	448	504				
MD	Output	Overload rating	150% of rat	50% of rated current for 1 min.											
Specifications		Voltage	DC895 to 10	073V (Variable	with input p	ower supply v	oltage)(*2)								
	Require	d power supply capacity [kVA]	161	196	244	304	341	383	433	488	549				
	Carrie	er frequency(*4)	5kHz	Hz											
	Applica	able inverter capacity [kW]	160	200	220	280	315	355	400	450	-				
		Continuous capacity [kW]	182	227	247	314	353	400	448	504	-				
LD	Output	Overload rating	110% of rat	ed current for	1 min.										
Specifications		Voltage	DC895 to 10	073V (Variable	with input p	ower supply v	oltage)(*2)								
	Require	d power supply capacity [kVA]	196	245	267	341	383	433	488	549	-				
	Carrie	er frequency(*4)	5kHz												
Power supply	Number	r of phase/Voltage/Frequency	3-phase, 66	3-phase, 660 to 690V 50Hz/60Hz,575 to 600V 50Hz/60Hz(*1)											
voltage	Voltag	ge/Frequency variation	Voltage+15 to -10% Frequency ± 5%, Voltage unbalance: 2% or less("3)												

^(*1)The tap inside the converter must be switched when the power supply voltage is 575 to 600V/50Hz or 575 to 600V/60Hz.

Common specifications (Unit and Stack Type)

	Item	Specifi	cations				
	item	Unit Type	Stack Type				
	Control method	AVR constant control with ACR minor loop.					
	Running and operation	Rectification starts with power ON after connected. Boostin	ng starts with the running signal (RUN-CM short-circuit				
	nullling and operation	or running command from communications). Then, prepara	tion for operation is completed.				
	Running status signal	Running, driving, regenerating, operation ready, alarm relay	output (for any fault), etc.				
	MD(CT)/LD(VT) switching	Selecting from MD (CT): Overload rating 150% (1 min.)	Selecting from MD (CT): Overload rating 150% (1 min.				
	IVID(CT)/LD(VT) SWITCHING	and LD (VT): Overload rating 120% (1 min.)	and LD (VT): Overload rating 110% (1 min.)				
0	Carrier frequency	The high carrier frequency is fixed between 3 to 15 kHz	5kHz (*1)				
Control	Carrier frequency	(see individual specifications for details)					
	Input power factor	0.99 or higher (at 100% load; excluding when OPC-RHCE-	, , ,				
	Input harmonics current	According to the guideline for suppressing harmonics issue	ed by the Ministry of Economy, Trade and Industry, the				
	input naimonios current	converter factor (Ki) can be set to 0.					
	Restart mode after	Stops the gates when the voltage level reaches undervoltage	ge level if momentary power failure occurs, and the				
	momentary power failure	converter can automatically restart after the power recover	5.				
	Power limit control	Controls the power not to exceed the preset limit value.					
		AC fuse blown, AC overvoltage, AC undervoltage, AC over					
	Alarm display	Synchronous power supply frequency error, DC fuse blown	, DC overvoltage, DC undervoltage, Charge circuit error,				
	(protective functions)	Heat sink overheat, External alarm, Converter overheat, Ov	erload, Memory error, Keypad communication error, CPL				
	(protective functions)	error, Network device error, Operation procedure error, A/D	converter error, Optical network error, DC fan lock,				
		hardware error, simulated failure					
	Alarm history	Records and displays the last 10 alarms.					
Displays	7 Harri 1110101 y	The detailed information of the trip cause for the latest alar	. ,				
Of	Monitor	Displays the input power, input current RMS value, input vo	oltage RMS value, DC intermediate current, and power				
Keypad		supply frequency (alarm code).					
	Load factor	The load rate can be measured by using the keypad.					
	Display language	Function codes can be configured and referenced in Japan					
	Charge LED	Lights up when the main circuit capacitor is charged. Also lights up when using only the control power auxiliary input.					

^(*1) The carrier frequency is automatically set to 2.5kHz when OPC-RHCE-TBSI- \square is installed (transformerless connection).

The capacity must be reduced when the power supply voltage is less than 690V.

^(*2)The output voltage is 895VDC when the power supply voltage is 575V, and 1073VDC when the power supply voltage is 690V.

^(*3) Voltage unbalance [%] = Max. voltage [V] - Min. voltage [V] × 67

Three-phase average voltage [V] × 67

^(*4)The carrier frequency is automatically set to 2.5kHz when OPC-RHCE-TBSI-69 is installed (transformerless connection).

^(*2) When the power supply voltage is 420 V (210 V) or higher and the operation load is 50% or higher, the power supply power factor will be reduced to about 0.95. (Only during regenerative operation)

[Terminal Functions] [Communications Specifications], [Function Settings], [Protective Functions], [Structure and environment]

Terminal Functions

Category	Terminal signal	Terminal name	Specifications
	L1/R, L2/S, L3/T	Main Power input	Connects with a 3-phase power supply via the dedicated reactor.
	P(+), N(-)	Converter output	Connects with the inverter power supply input terminal P (+), N (-).
Main	E(G)	Grounding	Ground terminal for inverter chassis (housing).
circuit	R0, T0	Auxiliary control power supply input	Connects with the same power circuit as that for the control power backup terminal and the main power circuit.
	R1, T1	Fan power supply	This is the connection terminal for the fan power supply. When shipped, R1-Ri and T1-Ti are connected with short-circuit lines. Please contact us if you are using a separate fan power supply.
Voltage etection	R1, S1, T1	Synchronous power supply input for voltage detection	Voltage detection terminals used for the internal converter control. These are connected with the power supply side of the dedicated reactor and filter.
etection	R, T, R2, T2	Control monitor input	Terminals that connect with the circuit for detecting disconnection caused by blown AC fuse. (When using the OPC-RHCE-ACF option card)
	RUN	RUN command	The converter starts running when this command is ON between RUN and CM, and stops when OFF.
	RST	Alarm reset command	In case of alarm stop, eliminate the cause and activate this input by closing the circuit between RST and CM. The protective function is disabled and the alarm state is released.
Input signal	X1 to X3	Digital input	0: External fault [THR] 1: Current limit cancel [LMT-CCL] 2: 73 answerback [73ANS] 3: Current limit switching [1-LIM] 4-13: Custom Di 1 to 10 [C-DI 1 to 10] 14: Universal Di [U-DI] 15:AC fuse blown [ACF] 16: RHF overheat alarm [RHF-OH] 17: Parallel system cancel [MT-CCL] 18:Generator/Commercial power supply switch[SW-GEN]
	CM	Digital input common	Common terminal to digital input signals.
	PLC	PLC signal power	Connects with the PLC output signal power supply. (Rated voltage: 24V (22 to 27V) DC)
	30A, 30B, 30C	Alarm relay output (for any fault)	Outputs a signal when a protective function is activated to stop the converter. (Contact at 1C, Circuit between 30A and 30C comes ON when an alarm occurs) (Contact capacity: 250V AC, max 50mA.)
	Y1, Y2, Y3, Y11 to Y18	General-purpose transistor output	0: Inverter running [RUN] 1: Operation ready output [RDY] 2: Power supply current limiting [IL] 3: Lifetime alarm [LIFE] 4: Cooling fin overload [PRE-OH] 5: Overload alarm [PRE-OL] 6: Driving [DRV] 7: Regenerating [REG] 8: Current limit alarm [CUR] 9: Under restart
	СМЕ	General-purpose transistor output common	[U-FES] 10: Power supply frequency synchronizing [SY-HZ] 11: Alarm indication [AL1] 12: Alarm indication 2 [AL2] 13: Alarm indication 4 [AL4] 14: DC fan lock [DCFL] 15-24: Custom Do 1-10 [C-DO1 to 10] 25: Universal DO [U-DO] 26: Minor fault [L-ALM] 27: Fan operation signal [FAN] 28: Parallel system selected status [MTS] 29: Parallel system cancel response [MEC-AB] 30: Parallel system Master
Output signal	Y5A, Y5C	Relay output	selected status [MSS] 31: Parallel system self station alarm [AL-SF] 32: Alarm relay [ALM] 33: Y-terminal test output ON [Y-ON] 34: Y-terminal test output OFF [Y-OFF] 35: Clock battery life [BATT] 36: Auto-resetting [TRY] * With OPC-VG1-DIO option, 8-point expanded functions become available (DI function is not available.)
	A01, A04, A05	General-purpose analog output	0: Input power [PWR] 1: Input current rms [I-AC] 2: Input voltage rms [V-AC] 3: DC link circuit voltage [V-DC] 4: Power supply frequency [FREQ] 5: + 10V output test [P10] 6: - 10V output test [N10] 12-18: Custom-AO1-7 [C-AO1 to 7] 19: Universal AO [U-AO] * With OPC-VG1-AIO option, 2-point expanded functions become available (Ai function is not usable.)
	М	Analog output common	Common terminal to analog output signals.
	73A, 73C	Charging circuit relay output	Control output for the input relay of the external charging resistor (73)

Communication specification

	-	
	Item	Specifications
	General specifications for communication	Enables to show running information and running status, and to monitor the function code (polling), and to control (selecting) RUN, RST, and X1. * No function code can be written.
		Communication is possible with the PC or PLC (Fuji standard and RTU protocols are supported).
Communication	T-Link (option card)	The OPC-VG1-TL option enables T-Link communication with the MICREX-F or SX T-Link module.
Specification	CC-Link (option card)	The OPC-VG1-CCL option allows connection with a CC-link master device.
	SX bus (option card)	The OPC-VG1-SX option allows connection with MICREX-SX via the SX bus.
	E-SX bus(option)	The OPC-VG1-ESX option allows connection with MICREX-SX via the E-SX bus.
	Optical communications (optional)	The OPC-RHCE-TBSI- ☐ option enables load sharing control for parallel multiplex systems.

Function Settings

Function code	Name
F00	Data protection
F01	High-frequency filter selection
F00	Restart mode after momentary power
F02	failure (operation selection)
F03	Current rating switching
F04	LED monitor (Display selection)
F05	LCD monitor (Display selection)
F06	LCD monitor (Language selection)
F07	LCD monitor (Contrast adjusting)
F08	Carrier frequency
F09	Electric power data display coefficient
E01	X1 function selection
	Y1,Y2,Y3,Y5,
E02 to 13	Y11 to 18 function selection
_	I/O function normally open/normally
E14	closed
E15	RHC overload early warning level
E16	Cooling fan ON-OFF control
	Output while limiting the current
E17	(hysteresis width)
E18 to 20	A01, A04, A05 function selection
E21 to 23	A01, A04, A05 gain setting
E24 to 26	A01, A04, A05 bias setting
E27	A01 to 5 filter setting
E28	X2 function selection
E29	X3 function selection
S01	Operation method
301	
S02, 03	Power supply current limit (drive/ control)
H01	Station address
1101	Communication error processing
H02	selection
H03	Timer operation time
H04	Baud rate
H05	Data length selection
H06	Parity bit selection
H07	Stop bit selection
H08	
	No-response error detection time
H09	Response interval time
H10	Protocol selection
H11	TL transmission format
H12	Parallel system
H13	Number of slave stations in parallel
	system
H14	Alarm data deletion
H15, 16	Power supply current limit (drive 1/2)
H17, 18	Power supply current limit (control 1/2)
H19, 20	Current limit early warning (level/ timer)
M09	Power supply frequency
M10	Input power
M11	Effective input current
M12	Effective input voltage
M13	I Run command
M13 M14	Run command Running status

Protective Functions

Item	Displays	Protection Specifications	Remarks
AC fuse blown	ACF	The AC fuse outside the converter is blown out due to a short-circuiting or broken internal circuit.	
AC overvoltage	AOV	The converter stops running on detection of AC overvoltage.	
AC undervoltage	ALV	The converter stops running on detection of AC undervoltage.	
AC overcurrent	AOC	The converter stops running if the input current peak value exceeds the overcurrent level.	
AC input current error	ACE	The converter stops running on detection of excessive deviation between AC input and ACR.	
Input phase loss	LPV	The converter stops running if the input phase loss occurs in the power supply.	
Synchronous power	FrE	The power supply frequency is checked after 73 is input. If a frequency error is detected, the converter stops running. Error during converter running (such as momentary power failure) triggers no alarm.	
supply frequency error	dCF	The converter stops running if the DC fuse is blown (P side).	200 V 75 kW or higher, 400 V 90 kW or higher
DC fuse blown	dOV	The converter stops running on detection of DC overvoltage. If the power failure takes long and the control power goes out, the converter is automatically reset.	200V series: Above 405V 400V series: Above 820V 690V series: Above 1230V
DC overvoltage	dLV	The converter stops running on detection of DC undervoltage. If the power failure takes long and the control power goes out, the converter is automatically reset.	200V series: Goes off at 186V 400V series: Goes off at 371V 690V series: Goes off at 540V
Charge circuit error	PbF	When the charge circuit error is detected by using the 73 answerback signal configured in the digital input X1, the converter stops running.	Condition: X1 to X3 "73 Answerback is selected.
Cooling fin overheat	OH1	The converter stops running if the cooling fin overheat is detected.	
External alarm	OH2	The converter stops running if an external signal (THR) is input.	Condition: X1 to X3 "External alarm" is selected.
Converter internal overheat	OH3	When overheat is detected in the inverter, the converter stops running.	
Converter overload	OLU	When the output current exceeds the overload characteristic of the inverse time characteristic, the converter stops running.	Start point: 105%, 150% 1 minute
DC fan lock	dFA	Activated if the DC fan stops (200V 45kW or more, 400V 75kW or more).	
Memory error	Er1	When a fault such as "write error" occurs in the memory (checksum values in EEPROM and RAM do not match), the converter stops running.	
Keypad communication error	Er2	Activated if an error is detected during initial communication. The converter continues operating.	
CPU error	Er3	Activated if an error is detected in the CPU.	
Network device error	Er4	The converter stops running if a fatal error is detected in the master network device (including unconnected power supply).	Applicable to T-Link, SX and E-SX CC-Link
Operation procedure error	Er6	When an error is detected in operation procedure, the converter stops running.	
A/D converter error	Er8	When an error is detected in the A/D converter circuit, the converter stops running.	
Optical network error	Erb	The converter stops running if the optical cable is disconnected or a fatal error is detected in an optical device (optional)	
Hardware error	ErH	This operates when it detects an LSI error on the power supply PCB.	
Simulated failure	Err	The touch panel can be used to create simulated alarm conditions.	

Structure and environment

Item		Structure, environment and standard	
	Location	 Indoor (location free from corrosive gas, flammable gas(*1), dust and oil No direct sunlight. 	mist) (Pollution level 2: IEC 60664-1)
	Ambient temperature	-10 to +50°C (Unit Type), -10 to +40°C (Stack Type)	
	Humidity	5 to 95% RH Without condensing	
	Altitude	Less than 3000m However, the output may be reduced at the altitude of 1001 to 3000m For the insulation class of the control circuit is changed from "Enhanced insu	
Environment	Vibration	Maximum amplitude: Unit Type 75kW or less(200V series)and90kW or less(400V series) 3mm:2 to 9Hz, 9.8mm/S ² 9 to 20Hz, 2m/S ² :20 to 55Hz, 1m/S ² :55 to 200Hz 75kW or higher(200V series)and 90kW or higher(400V series) 3mm:2 to 9Hz, 2m/S ² :20 to 55Hz,1m/S ² :55 to 200Hz	Stack Type 0.3mm:2 to 9Hz,1m/S ² :9 to 200Hz
	Storage temperature	-20 to +55°C	
	Storage humidity	5 to 95%RH	

^(*1) Contact us if you detect sulfide gas at the installation site.

Equipment Configuration List

Unit Type (MD Specifications)

Power	Nominal	PWM	Chargir	ng t	Contacto				Charging circuit b				Boosting		Resistor		Reactor		Capacito for filter	or	Filtering ci	rcuit
Supply	applied motor [kW]	converter	contact		power so	urce			Charging resist	or	AC Fuse		reactor		for filter		for filter		for filter		contacto	or
voitage	motor [KVV]	Туре	(73)	Qʻty	(52)	Q'ty	(CU)	Qty	(R0)	Q'ty	(Fac)	Qty	(Lr)	Q'ty	(Rf)	Q'ty	(Lf)	Q'ty	(Cf)	Qty	(6F)	Qʻty
	30	RHC30-2E	SC-N4	1			CU30-2C	1			(CR2L-200/UL)	(2)	LB2-37C	1			LFC2-37C		CF2-37C	_		Т
	37	RHC37-2E	SC-N5	1]		CU45-2C	1]		(CR2L-260/UL)	(2)	LH2-3/C	Ľ			LF02-370	Ľ	UF2-37U	<u>'</u>		
3-phase	45	RHC45-2E	SC-N7	1			0045-20		(GRZG120 2Ω)	(3)	(CH2L=200/OL)	(2)	LB2-55C	1	GRZG400 0.1Ω	3	LFC2-55C	1	CF2-55C	1	_	1_
200V	55	RHC55-2E	SC-N8	1	_	-	CU55-2C	1			(CR2L-400/UL)	(2)	L112-330	Ľ.			LI 02-330	L.	01 2-330	<u>'</u>		
	75	RHC75-2E	SC-N11	1			CU75-2C	1			(OT 12L-400/OL)	(2)	LR2-75C	1			LFC2-75C	1	CF2-75C	1		
	90	RHC90-2E					CU90-2C	1	(GRZG400 1Ω)	(3)	(A50P600-4)	(2)	LR2-110C	1	GRZG400 0.12Ω [2 parallel]	6	LFC2-110C	1	CF2-110C	1		
	45	RHC45-4E	SC-N3	1			CU45-4C	1			(CR6L-150/UL)		LR4-55C		GRZG400 0.26Ω	2	LFC4-55C	Ī.	CF4-55C	_		Т
	55	RHC55-4E	SC-N4	1			CU55-4C	1	(80W 7.5Ω)	(2)	(CR6L-200/UL)	(0)	LR4-55C	'	GHZG400 0.2612	3	LFC4-55C	l '	UF4-55U	'		
	75	RHC75-4E	SC-N5	1			CU75-4C	1	(HF5C5504)	(3)	(CH6L-200/UL)	(2)	LR4-75C	1	GRZG400 0.38Ω	3	LFC4-75C	1	CF4-75C	1		
	90	RHC90-4E	SC-N7	1]		CU90-4C	1			(CR6L-300/UL)	(3)	LR4-110C	-	GRZG400 0.53Ω	_	LFC4-110C	4	CF4-110C	4		
	110	RHC110-4E	SC-N8	1	-	-	CU110-4C	1			(CHOL-300/OL)	(2)	LN4-110C	Ľ	[2 parallel]	0	LF04-1100	L'	054-1100	'	_	-
	132	RHC132-4E 🗌	SC-INO				CU132-4C	1	(GRZG120 2Ω)	(3)	(A50P400-4)	(2)	LR4-160C	1	RF4-160C	4	LFC4-160C	1	CF4-160C			
3-phase	160	RHC160-4E	SC-N11	1			CU160-4C	1			(A50P600-4)	(2)	L114-1000	Ľ	111 4-1000	ľ	LI 04-1000	L.	014-1000	<u>'</u>		
	200	RHC200-4E	SC-N12	١,			CU200-4C	1	(GRZG400 1Ω)	(3)	(A30F000-4)	(2)	LR4-220C		RF4-220C	4	LFC4-220C		CF4-220C	,		
400V	220	RHC220-4E 🗌	30-IN12	L'			CU220-4C	1	(GHZG400 112)	(3)	(A70QS800-4)	(2)	LN4-2200	Ľ	NF4-2200	'	LF04-2200	Ľ	OF4-2200	<u>'</u>		
	280	RHC280-4E									A70QS800-4	2	LR4-280C	1	RF4-280C	1	LFC4-280C	1	CF4-280C	1		
	315	RHC315-4E 🗌			SC-N14	1							LR4-315C	1	RF4-315C	1	LFC4-315C	1	CF4-315C	1	SC-N4	
	355	RHC355-4E	SC-N3	١,					GRZG400 1Ω	_	A70P1600-4TA	,	LR4-355C	1	RF4-355C	1	LFC4-355C	1	CF4-355C	1	3C-N4	1
	400	RHC400-4E	30-143	Ι'	SC-N16		_	-	[2 parallel]	"	A70F1000-41A	-	LR4-400C	1	RF4-400C	1	LFC4-400C	1	CF4-400C	1		'
	500	RHC500-4E			SC-N11	3							LR4-500C	1	RF4-500C	1	LFC4-500C	1	CF4-500C	1(*3)	SC-N4(*4)	
	630	RHC630-4E			SC-N12	3					A70P2000-4	2	LR4-630C	1	RF4-630C	1	LFC4-630C	1	CF4-630C	1(*3)	SC-N7(*4)	

- (*1) Fuse (F) and charging resistor (R0) are built into the charging circuit box.
- (*2) For charging circuit boxes with a capacity of 280 kW or higher, please contact us for further information.
- (*3) CF4-500C to CF4-800C consist of two capacitors. When ordering a CF4-500C to CF4-800C product, the two capacitors will be shipped in quantities of '1'.
- (*4) The filter circuit contactor (6F) must be changed if the carrier frequency is changed from the factory default value.

Stack Type (MD Specifications)

Power Supply	Nominal applied motor [kW]	PWM converter	Charging circuit contacto	g c	Contacto lower so				Charging circuit Charging resis	- i	*1, *2) AC Fuse		Boostin reacto		Resistor for filter		Reactor for filter		Capacit for filte	or r	Filtering ci contact	rcuit or
Voltage	motor [kW]	Туре	(73)	Q'ty	(52)	Q'ty	(CU)	Q'ty	(R0)	Q'ty	(Fac)	Qty	(Lr)	Q'ty	(Rf)	Qʻty	(Lf)	Qty	(Cf)	Qty	(6F)	Q'ty
	132	RHC132S-4E																				
	160	RHC160S-4E																				
	200	RHC200S-4E						Ų	Jse a filte	er st	tack (RHF	S	eries).									
3-phase	220	RHC220S-4E						*	(52) and (F	ac)	are required	sep	arately. F	or d	etails, refer to	the	periphera	al d	evices or	1 P7	2.	
	280	RHC280S-4E									•	Ċ	•									
400V	315	RHC315S-4E																				
	630	RHC630B-4E	SC-N3	1	SC-N12				D7040040		SA598473	2	LR4-630C	1	RF4-630C	1	LFC4-630C	1	CF4-630C	1(*2)	SC-N7 (*3)	1
	710	RHC710B-4E	SC-N4	٦L	0C-IN 12	l 3	_		RZG400 1Ω 2 parallel]	6	HF5G2655	,	LR4-710C	1	RF4-710C	1	LFC4-710C	1	CF4-710C	1(*2)	SC-N8	
	800	RHC800B-4E	30-114	' s	C-N14	3			- paranerj		TIF5G2055		LR4-800C	1	RF4-800C	1	LFC4-800C	1	CF4-800C	1(*2)	SC-NO	L'
	132	RHC132S-69E																				
	160	RHC160S-69E [
	200	RHC200S-69E																				
3-phase	250	RHC250S-69E [- 1	loo o fil	or	otook (D	ш	Corio	٥,								
	280	RHC280S-69E [stack (R											
690V	315	RHC315S-69E						*	(52) and (F	ac) a	are required	sepa	arately. Fo	r de	tails, refer to t	ne į	peripheral	de	vices on F	.72د		
	355	RHC355S-69E																				
	400	RHC400S-69E																				
	450	RHC450S-69E																				

(Note 1) RHC132S-4E ☐ to RHC315S-4E ☐ : Contact Fuji if using a peripheral device (73, CU, R0, Fac, Lr, Rf, Lf, Cf) other than a filter stack.

- (*1) The charging resistor (R0) and AC fuse (F) have been built inside the charging circuit box (CU). When the charging circuit box (CU) is not ordered, the charging resistor (R0) and fuse (F) must be ordered separately.
- (*2) The filter capacitor consists of two capacitors. A pair of capacitors is shipped by ordering "1" pc.
- (*3) If applying the OPC-RHCE-TBSI-4 and using with a transformerless parallel system, change (6F) to SC-N8.

Equipment Configuration List

Unit Type (LD Specifications)

Power	Nominal	PWM converter	Chargin circuit contacto		Contacto power so				Charging circuit b		(*1, *2) AC Fuse		Boosting reactor		Resistor for filter		Reactor for filter		Capacito for filter	r	Filtering cir contacto	cuit
Supply Voltage	applied motor [kW]		(73)	Q'ty	(52)	Qty	(CU)	Q'ty		Qty		Q'ty	(Lr)	Q'ty	(Rf)	Q'ty	(Lf)	Qt	y (Cf)	Qty	(6F)	Q'ty
	37	RHC30-2E □	SC-N5	1			CU30-2C	1			(CR2L-200/UL)	(2)	LR2-37C	1			LFC2-37C	1	CF2-37C	1		
	45	RHC37-2E □	SC-N7	1]		CU45-2C	4			(CDOL OCOALIL)	(2)	1 DO 550	_	GRZG400 0.12Ω	١,	LFC2-55C	Ī,	CF2-55C	4		
3-phase	55	RHC45-2E □	SC-N8	1] –	-	CU45-2C	1	(GRZG120 2Ω)	(3)	(CR2L-260/UL)	(2)	LR2-55C	'	GHZG400 0.120	3	LFG2-55C	'	CF2-55C	1		
200V	75	RHC55-2E □	SC-N11	1			CU55-2C	1			(CR2L-400/UL)	(2)	LR2-75C	1			LFC2-75C	1	CF2-75C	1	_	1-
	90	RHC75-2E □	SC-NTT	<u>'</u>			CU75-2C	1			(Ch2L-400/UL)	(2)	LR2-110C		GRZG400 0.12Ω	6	LFC2-110C	١,	CF2-110C			
	110	RHC90-2E	SC-N12	1			CU90-2C	1	(GRZG400 1Ω)	(3)	(A50P600-4)	(2)	Lnz-1100	Ľ	[2 parallel]	0	LF02-1100	Ľ	GF2-110C	'		
	55	RHC45-4E □	SC-N4	1			CU45-4C	1			(CR6L-150/UL)	(2)	LR4-55C	1	GRZG400 0.26Ω	3	LFC4-55C	1	CF4-55C	1		
	75	RHC55-4E □	SC-N5	1			CU55-4C	1	(80W 7.5Ω)	(3)	(CR6L-200/UL)	(2)	LR4-75C	1	GRZG400 0.38Ω	3	LFC4-75C	1	CF4-75C	1		
	90	RHC75-4E	SC-N7	1			CU75-4C	1	(HF5C5504)	(3)	(Ch6L-200/OL)	(2)	I R4-110C	١,	GRZG400 0.53Ω	6	LFC4-110C	١,	CF4-110C	,		
	110	RHC90-4E	SC-N8	4	-	-	CU90-4C	1			(CDCL 200/LIL)	(2)	Ln4-110C	'	[2 parallel]	0	LF 04-1100	'	CF4-110C	'		
	132	RHC110-4E	3C-No	ļ '			CU110-4C	1			(CR6L-300/UL)	(2)	LR4-160C	4	RF4-160C	4	LFC4-160C	1	CF4-160C	4	-	-
3-phase	160	RHC132-4E 🗌	SC-N11	1			CU132-4C	1	(GRZG120 2Ω)	(3)	(A50P400-4)	(2)	LR4-160C	<u>'</u>	NF4-100C	Ľ	LFC4-160C	Ľ	CF4-160C	<u> </u>		
	200	RHC160-4E [SC-N12	4			CU160-4C	1			(A50P600-4)	(2)	LR4-220C	١,	RF4-220C	١,	LFC4-220C	١,	CF4-220C	4		
400V	220	RHC200-4E	30-1112	<u>'</u>			CU200-4C	1	(GRZG400 1Ω)	(3)	(A30F000-4)	(2)	Ln4-2200	'	NF4-2200	Ľ	LF 04-2200	l '	CF4-220C	'		
	280	RHC220-4E	SC-N14	1			CU220-4C	1	(GRZG400 III)	(3)	(A70QS800-4)	(2)	LR4-280C	1	RF4-280C	1	LFC4-280C	1	CF4-280C	1		
	315	RHC280-4E			SC-N14	4					A70QS800-4	2	LR4-315C	1	RF4-315C	1	LFC4-315C	1	CF4-315C	1		
	355	RHC315-4E [SC-N3	4	30-N14	'	_	_	GRZG400 1Ω	6			LR4-355C	1	RF4-355C	1	LFC4-355C	1	CF4-355C	1	SC-N4	1
	400	RHC355-4E □	30-113	l '	SC-N16	1			[2 parallel]	0	A70P1600-4TA	2	LR4-400C	1	RF4-400C	1	LFC4-400C	1	CF4-400C	1		,
	500	RHC400-4E			SC-N11	3							LR4-500C	1	RF4-500C	1	LFC4-500C	1	CF4-500C	1 (*3)	SC-N4/SF	

^(*1) Fuse (F) and charging resistor (R0) are built into the charging circuit box.

Stack Type (LD Specifications)

Power Supply Voltage	Nominal applied motor [kW]	PWM converter	Chargi circui contac	ng t tor	Contacto power so			_	Charging circuit Charging resis		*1, *2) AC Fuse		Boosting reactor	9	Resistor for filter		Reactor for filter		Capacito for filter	or ·	Filtering circ	cuit r
Voltage	motor [kW]	Type	(73)	Q'ty	(52)	Qty	(CU)	Q'ty	(R0)	Q'ty	(Fac)	Q'ty	(Lr)	Q'ty	(Rf)	Qt	(Lf)	Q't	y (Cf)	Qʻty	(6F)	Q'ty
	160	RHC132S-4E [
	200	RHC160S-4E						l	Jse a filte	r st	tack (RHF	S	eries).									
	220	RHC200S-4E									`		,	or c	letails, refer t	o t	he periphe	eral	devices or	n P7	2	
3-phase	315	RHC280S-4E							(02) and (1	uo, (aro roquirou	ООР	aratory. I	J. C	iotalio, roior t		no ponprio	,, a,	40 11000 01	,		
400V	355	RHC315S-4E																				
	710	RHC630B-4E		П	SC-N12	2 3			D7040040		HF5G2655	2	LR4-710C	1	RF4-710C	1	LFC4-710C	1	CF4-710C	1 (*2)	SC-N8	1
	800	RHC710B-4E 🗌	SC-N4	1 [SC-N14	4 3	-	1 - 1	GRZG400 1Ω 2 parallel]	6	HF3GZ033		LR4-800C	1	RF4-800C	1	LFC4-800C	1	CF4-800C	1 (*2)	OC=INO	l'
	1000	RHC800B-4E			SC-N16	3			- paranerj		(*3)	-	LR4-1000C	1	RF4-1000C	1	LFC4-1000C	1	CF4-1000C	1 (*2)	SC-N11/SF	1
	160	RHC132S-69E 🗌																				
	200	RHC160S-69E 🗌																				
	220	RHC200S-69E 🗌																				
3-phase	280	RHC250S-69E 🗌						l	Jse a filt	er	stack (R	HF	Serie	s).								
690V	315	RHC280S-69E 🗌													etails, refer to	th	e peripher	al c	levices on	P72		
	355	RHC315S-69E 🗌							() (, -					,	•••	-			–		
	400	RHC355S-69E 🗌																				
	450	RHC400S-69E [

(Note 1) RHC132S-4E □ to RHC315S-4E □ : Contact Fuji if using a peripheral device (73, CU, R0, Fac, Lr, Rf, Lf, Cf) other than a 🗵 Iter stack.

(*3) Contact Fuji.

^(*2) For charging circuit boxes with a capacity of 280 kW or higher, please contact us for further information.

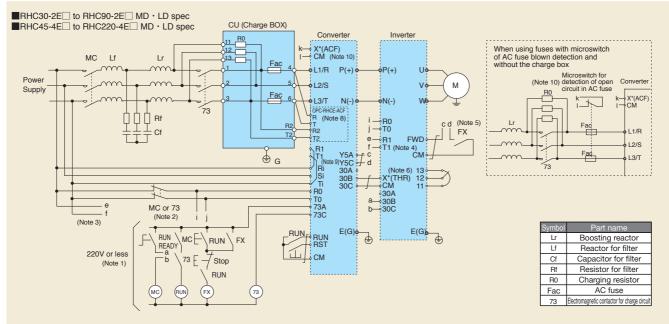
^(*3) CF4-500C consists of two capacitors. When ordering a CF4-500C product, the two capacitors will be shipped in quantities of '1'.

^(*1) The charging resistor (R0) and AC fuse (F) have been built inside the charging circuit box (CU). When the charging circuit box (CU) is not ordered, the charging resistor (R0) and fuse (F) must be ordered separately.

^(*2) CF4-630C to CF4-800C comprise two capacitors. When placing your order, two capacitors will be shipped if "1" is specified for the quantity. CF4-1000C comprises three capacitors. When placing your order, three capacitors will be shipped if "1" is specified for the quantity.

Basic Wiring Diagram

<Unit Type>



- Connect a step-down transformer to lower the voltage to 220V for the sequence circuit when using a 400V series power supply.

 Be sure to connect the auxiliary power supply input terminals (R0 and T0) of the PWM converter and inverter to the main power supply through the "b" contact of the electromagnetic contactor (73 or MC) for the charging circuit. Additionally, when connecting to a non-grounding power supply, install an insulation transformer.

 The power of the inverter's AC fan is supplied from terminals R1 and T1, so connect it to the main power supply without passing it through the normally closed contact of 73 or MC. Make sure the fan power switch-over connector "CN R" is on |NC|side and "CN W" is on |FAN|side.

 Configure a sequence where preparation for operation of the PWM converter is arranged first before operation signals are issued to the inverter.

- (Note 5)
- (Note 6)

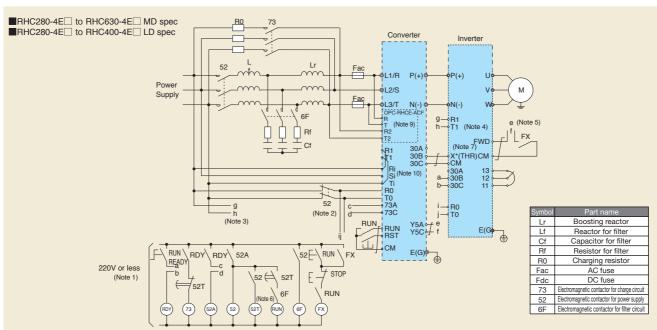
- Comingue a sequence where preparation for operation of the PWM converter is arranged first before operation signals are issued to the inverter. Please set any of the inverter X terminal function as "external alarm (THR)".

 Connect cables to the L1/R, L2/S, L3/T, R2, T2, Ri, Si and Ti terminals in the correct phase order without fail.

 In order to detect an AC fuse blown, mount the OPC-RHCE-ACF option card and wire according to the diagram above.

 Terminal R1, T1 are shorted to terminal Ri, Ti during factory shipment to get AC fan power supply from inside, therefore do not remove the short bar.

 When using fuses with microswitch of AC fuse blown detection, please set any of the PWM converter digital input terminal (X) function as "blown AC fuse alarm (ACF)", and connect all the microswitches to this X terminal in series. In addition, set the function code E14 as normally closed because microswitches are b contact (Note 10)



Connect a step-down transformer to lower the voltage to 220V for the sequence

Connect a step-own transformer to lower the voltage to 220v for the sequence.

Be sure to connect the auxiliary power supply input terminals (R0 and T0) of the PWM converter and inverter to the main power supply through the "b" contact of the electromagnetic contactor (52) for the charging circuit. Additionally, when connecting to a non grounding power supply, install an insulation transformer.

The power of the inverter's AC fan is supplied from terminals R0 and T0, so connect it to the main power supply without passing it through the normally closed contact of 73 or 52. Make sure the fan power switch over connector "CN R" is on |\overline{\text{NC}}|Side and "CN W" is on

(Note 4)

(Note 5)

Configure a sequence where preparation for operation of the PWW converter is arranged instruction operation signals are issued to the inverter.

Set the timer of 52T at 1 second.

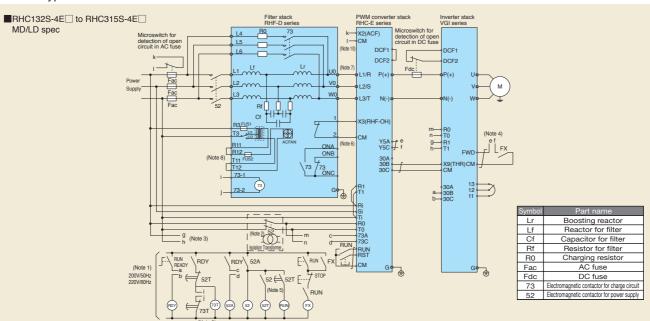
Please set any of the inverter X terminal function as "external alarm (THR)".

Connect cables to the L1/R, L2/S, L3/T, R2, T2, Ri, Si and Ti terminals in the correct phase order without fail.

In order to detect AC fuse blown, it is necessary to install the AC fuse blown detection option card to add R, T, R2 and T2 terminals and wire these terminals according to the diagram above.
(Note 10) Terminal R1, T1 are shorted to terminal Ri, Ti during factory shipment to get AC fan power supply from inside, therefore do not remove the short bar.

Basic Wiring Diagram

<Stack Type>

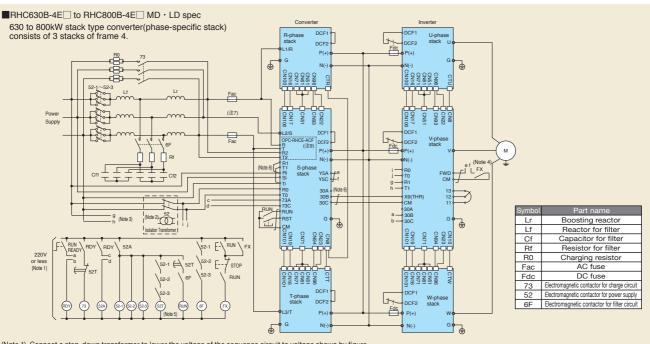


- Connect a step-down transformer to lower the voltage of the sequence circuit to voltage shown by figure
- Be sure to connect the auxiliarry power supply input terminals (R0 and T0) of the PWM converter and inverter to the main power supply through the "b" contact of the electromagnetic contactor (52) for the charging circuit. Additionally, when connecting to a non-grounding power supply, install an insulation transformer.

 The power of the inverter's AC fan is supplied from terminals R1 and T1, so connect it to the main power supply without passing it through the normally closed contact of 52.
- (Note 3) Configure a sequence where preparation for operation of the PWM converter is arranged first before operation signals are issued to the inverter Set the timer of 52T at 1 second. (Note 4)
- The PWM converter of the digital input terminal (X3) is set to RHF overheat alarm (RHF-OH), be sure to connect overheating signal output (1, 2) of the filter stack. In order to set up normal close, set up the function code E14.

 Connect cables to the L1/R, L2/S, L3/T, Ri, Si and Ti terminals in the correct phase order without fail.
- (Note 8) When supplying 200 VAC for the fan power supply, remove the short wires from terminals R11 and R12 and from T11 and T12, and then connect it to terminals R12 and T12. These terminals are used only for internal AC fans. Do not use for other uses.

 (Note 9) Set the timer of 73T at 5 seconds.
- (Note 10) The PWM converter of the digital input terminal (X2) is set to AC fuse blown (ACF), then be sure to connect the microswitches for AC fuse blown detection to (X2). Additionally, make sure all of the microswitches are connected to (X2) in series.

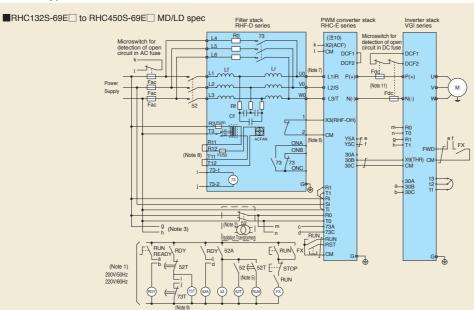


- (Note 1) Connect a step-down transformer to lower the voltage of the sequence circuit to voltage shown by figure.
 (Note 2) Be sure to connect the auxiliary power supply input terminals (R0 and T0) of the PWM converter and inverter to the main power supply through the "b" contact of the electromagnetic contactor (52) for the charging circuit. Additionally, when connecting to a non-grounding power supply, install an insulation transformer.
 (Note 3) The power of the inverter's AC fan is supplied from terminals R1 and T1, so connect it to the main power supply without passing it through the normally closed contact of 52.
 (Note 4) Configure a sequence where preparation for operation of the PWM converter is arranged first before operation signals are issued to the inverter.
 (Note 5) Set the timer of 52T at 1 second.

- (Note 6) Make sure one of the digital input terminals (X1-X9) of inverter stack is set to external alarm (THR). (Note 7) Connect cables to the L1/R, L2/S, L3/T, Ri, Si and Ti terminals in the correct phase order without fail
- (Note 8) When supplying 200 VAC for the fan power supply, remove the short wires between terminals Ri, R1 and Ti, T1, then connect terminals R1, T1 to AC fan power supply. (Note 9) Option card OPC-RHCE-ACF is mounted and please wire it correctly following this diagram.

Basic Wiring Diagram

<Stack Type>



Symbol	Part name
Lr	Boosting reactor
Lf	Reactor for filter
Cf	Capacitor for filter
Rf	Resistor for filter
R0	Charging resistor
Fac	AC fuse
Fdc	DC fuse
73	Electromagnetic contactor for charge circuit
52	Electromagnetic contactor for nower supply

- Connect a step-down transformer to lower the voltage of the sequence circuit to voltage shown by figure.

 Be sure to connect the auxiliary power supply input terminals (R0 and T0) of the PWM converter and inverter to the main power supply through the "b" contact of the electromagnetic
- contactor (52) for the charging circuit. Additionally, when connecting to a non-grounding power supply, install an insulation transformer.

 The power of the inverter's AC fan is supplied from terminals R1 and T1, so connect it to the main power supply without passing it through the normally closed contact of 52. Configure a sequence where preparation for operation of the PWM converter is arranged first before operation signals are issued to the inverter.
- (Note 4)
- (Note 5) (Note 6)
- Set the timer of 52T at 1 second.
 The PWM converter of the digital input terminal (X1) is set to an external alarm (THR), be sure to connect overheating signal output (1, 2) of the filter stack. In order to set up normal close, set up the function code E14.

- set up the function code E14.

 (Note 7) Connect cables to the L1/R, L2/S, L3/T, R2, T2, Ri, Si and Ti terminals in the correct phase order without fail.

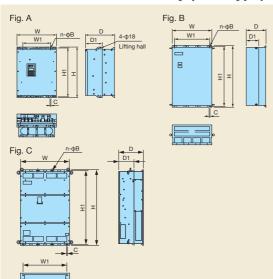
 (Note 8) When supplying 200 VAC for the fan power supply, remove the short wires from terminals R11 and R12 and from T11 and T12, and then connect it to terminals R12 and T12. These terminals are used only for internal AC fans. Do not use for other uses.

 (Note 9) Set the timer of 73T at 5 seconds.

 (Note 10) Assign [ACF] to X2, and connect it to the microswitches for AC fuse blown detection. If there are several microswitches, connect them in series. In order to set up normal close, set up the function code E14.
- (Note 11) Be sure to use fuses (F1, F2). For the 690 V Series, use fuses on both the P(+) and N(-) sides.

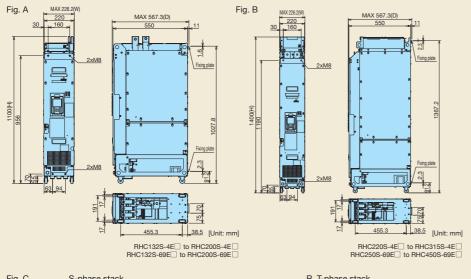
External Dimensions

PWM converter main body (Unit Type)



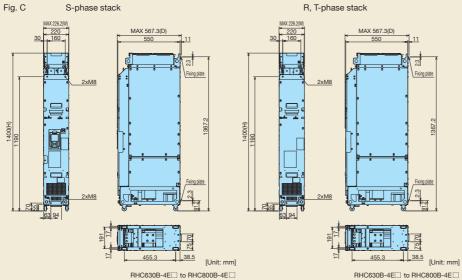
DV	MA	Fig				Dime	ensions	[mm]				capacity	Approx.
PV	VM converter Type	rig	W	W1	Н	H1	D	D1	n	В	С	Сарасну	weight [kg]
	RHC30-2E□	Α	320	240	550	530	255	115	2	10	10	30	24
	RHC37-2E□	Α	355	275	615	595	270	115	2	10	10	37	29
200V	RHC45-2E□	Α	355	275	740	720	270	115	2	10	10	45	39
series	RHC55-2E□	Α	355	275	740	720	270	115	2	10	10	55	39
	RHC75-2E□	В	530	430	750	720	285	145	2	15	15	75	55
	RHC90-2E□	В	680	580	880	850	360	180	3	10	10	90	95
	RHC45-4E□	Α	355	275	615	595	270	115	2	10	10	45	30
	RHC55-4E□	Α	355	275	675	655	270	115	2	10	10	55	32
	RHC75-4E□	Α	355	275	740	720	270	115	2	10	10	75	38
	RHC90-4E□	В	530	430	740	710	315	135	2	15	15	90	58
	RHC110-4E□											110	60
	RHC132-4E□	В	530	430	1000	970	360	180	2	15	15	132	85
400V	RHC160-4E□											160	87
series	RHC200-4E□	В	680	580	1000	970	360	180	3	15	15	200	116
	RHC220-4E□											220	119
	RHC280-4E	В	680	580	1400	1370	440	260	3	15	15	280	215
	RHC315-4E											315	
	RHC355-4E	В	880	780	1400	1370	440	260	4	15	15	355	290
	RHC400-4E											400	
	RHC500-4E□	С	1000	900	1550	1520	500	313.2	4	15	15	500	485
	RHC630-4E□											630	

PWM converter main body (Stack Type)



DM	M converter Type	Fia	Dime	nsions	[mm]	Approx.
FW	w converter type	rig	W	Н	D	weight [kg
	RHC132S-4E□	Α	226.2	1100	567.3	95
	RHC160S-4E□	Α	1			
	RHC200S-4E□	Α				
4001/	RHC220S-4E□	В	226.2	1400	567.3	125
400V series	RHC280S-4E□	В	1			135
	RHC315S-4E□	В	1			
	RHC630B-4E□ (*1)	С	226.2	1400	567.3	135×3
	RHC710B-4E (*1)	С				
	RHC800B-4E (*1)	С	1			
	RHC132S-69E□	Α	226.2	1100	567.3	105
	RHC160S-69E□	Α	1			
	RHC200S-69E□	Α]			
690V	RHC250S-69E□	В	226.2	1400	567.3	140
series	RHC280S-69E□	В				
	RHC315S-69E□	В				
	RHC355S-69E□	В				
	RHC400S-69E	В				
	RHC450S-69E□	В				

*1) One inverter set consists of three stacks.



4.2

13

20

6.6

11.5

14.7

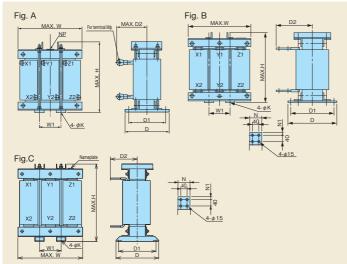
37 45

51

54 72 175

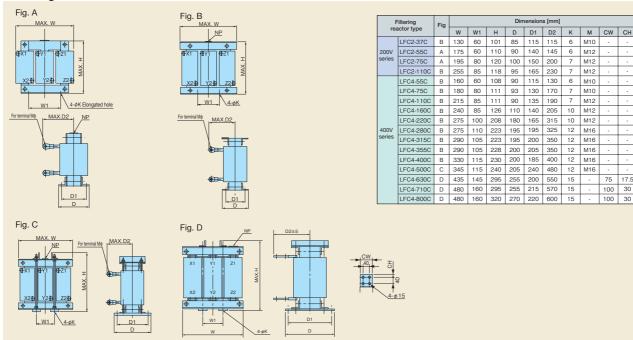
External Dimensions

<Boosting reactor>

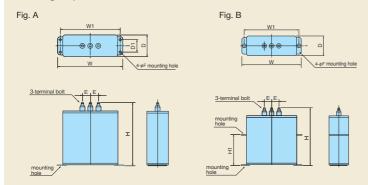


	surization	Fig				Din	nension	s [mm]					Approx.
reac	ctor Type	rig	W	W1	D	D1	D2	Н	K	Мφ	N	N1	weight [kg]
	LR2-37C	Α	265	95	234	205	150	385	12	M10	-	-	48
200V	LR2-55C	Α	285	95	250	215	160	420	12	M12	-	-	58
series	LR2-75C	Α	330	110	255	220	165	440	12	M12	-	-	70
	LR2-110C	Α	345	115	280	245	185	500	12	M12			100
	LR4-55C	Α	270	95	244	215	145	370	12	M10	-	-	47
	LR4-75C	Α	330	110	250	220	150	410	12	M10	-	-	61
	LR4-110C	Α	330	115	275	245	170	455	12	M12	-	-	90
	LR4-160C	Α	380	125	300	260	180	515	15	M12	-	-	121
	LR4-220C	Α	450	150	330	290	220	580	15	M12	-	-	192
400V	LR4-280C	Α	480	160	325	290	220	730	15	M16	-	-	220
series	LR4-315C	Α	480	160	335	300	225	745	15	M16	-	-	242
	LR4-355C	Α	480	160	350	315	230	800	15	M16	-	-	282
	LR4-400C	Α	480	160	375	330	260	825	19	M16			309
	LR4-500C	Α	525	175	410	360	290	960	19	M16	-	-	420
	LR4-630C	В	600	200	440	390	285	640	19	-	75	17.5	450
	LR4-710C	С	645	215	440	390	295	730	19	-	100	30	510
	LR4-800C	С	690	230	450	400	290	850	19	-	100	30	600

<Filtering reactor>



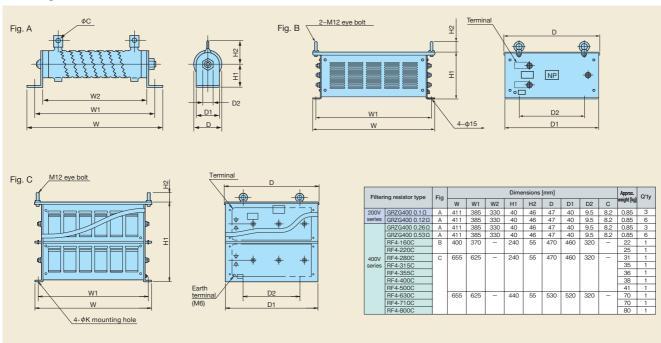
<Filtering capacitor>



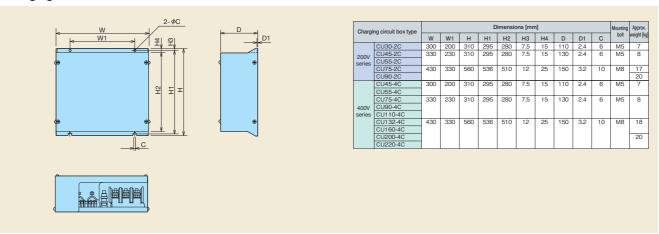
	Filtering					Din	nension	ıs [mm]				Approx.
cap	pacitor type	Fig	W	W1	Н	H1	D	D1	Е	F	- 1	weight [k
0001	CF2-55C	Α	280	265	340	-	90	55	80	7	M8	8.5
200V series	CF2-75C	Α	280	265	290	_	90	55	80	7	M6	7
W1103	CF2-110C	Α	280	265	340	_	90	55	80	7	M8	8.5
	CF4-55C	Α	205	190	245	_	70	40	30	7	M5	3.5
	CF4-75C	Α	205	190	205	-	70	40	30	7	M5	2.9
	CF4-110C	Α	205	190	245	-	70	40	30	7	M5	3.5
	CF4-160C	Α	280	265	260	-	90	55	80	7	M6	6
400V	CF4-220C	В	435	400	310	125	100	-	80	15x20 long hole	M12	13
series	CF4-280C	В	435	400	350	165	100	-	80	15x20 long hole	M12	15
	CF4-315C	В	435	400	460	275	100	-	80	15x20 long hole	M12	20
	CF4-355C	В	435	400	520	335	100	-	80	15x20 long hole	M12	23
	CF4-400C	В	435	400	610	425	100	-	80	15x20 long hole	M12	27
	CF4-500C	В	435	400	310	125	100	-	80	15x20 long hole	M12	13
Ì	CF4-630C	В	435	400	460	275	100	-	80	15x20 long hole	M12	20

External Dimensions

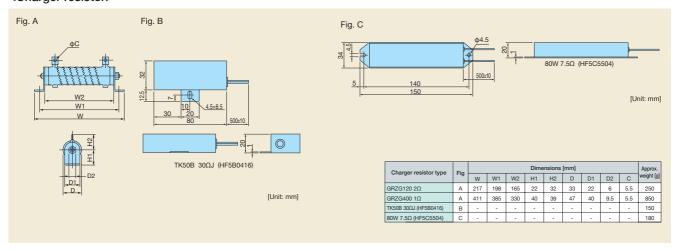
<Filtering resistor>



<Charging circuit box>

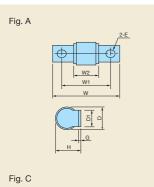


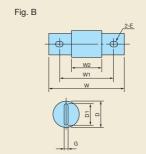
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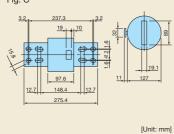


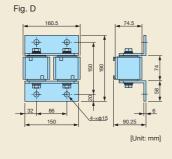
External Dimensions

<Fuse>









	Fuse type	Fig	Dimensions [mm]								
	doc type	ı ıg	W	W1	W2	Н	D	D1	G	E	weight [g]
	CR2L-200/UL	Α	85	60	30	33.5	30	25	3.2	11x13	130
200V	CR2L-260/UL										
series	CR2L-400/UL	Α	95	70	31	42	37	30	4	11x13	220
	A50P600-4	В	113.5	81.75	56.4	-	50.8	38.1	6.4	10.3x18.2	600
	CR6L-150/UL	Α	95	70	40	34	30	25	3.2	11x13	150
	CR6L-200/UL	Α	107	82	43	42	37	30	4	11x13	246
	CR6L-300/UL										
	A50P400-4	В	110	78.6	53.1	-	38.1	25.4	6.4	10.3x18.4	300
400V	A50P600-4	В	113.5	81.75	56.4	-	50.8	38.1	6.4	10.3x18.2	600
series	A70QS800-4	В	180.2	129.4	72.2	-	63.5	50.8	9.5	13.5x18.3	1100
	A70P1600-4TA	С	-		-	-	-	-	-	-	7400
	A70P2000-4	С	-	-		-		-	-	-	8000
	HF5G2655	D	-	-		-	-	-	-	-	4700
	SA598473	Е	-	-	-	-	-	-	-	-	4500

Note) "SA598473" is used for the stack type inverter. For details, refer to the FRENIC-VG User's Manual (Stack Type Edition).

Fig. E	
32 86 4xg15	90.75
	[Unit: mm]

Filter stack: RHF-D series (Stack Type)

- ■This is a dedicated filter stack for the high power factor PWM converter with power regenerative function (RHC-E Series).
- ■This device is used in combination with the RHC-E Series, and peripheral devices (filtering circuit, boosting circuit, charging circuit) required by the PWM converter have been combined into a single unit.
- ■Peripheral device wire reduction and attachment space saving is possible.
- ■A stack type with same shape as the inverter (stack type) and PWM converter (stack type) has been adopted. This has been effective in making panels more compact.



Standard specifications

3-phase 400V series

<u> </u>	143C +00 V 3CIII									
	Туре		RHF160S-4D□	RHF220S-4D□	RHF280S-4D□	RHF355S-4D□				
		MD application	132	132 200 280						
Applic	able converter type	MD application	160	160 220 –						
RHC	RHC□□□S-4E□		132	160	_	280				
	LD application		-	200	_	315				
Rated current [A] 282 384 489 619										
Power	Main power Phase, Voltage, Frequency	/	3-Phase 380 to 440V/50	DHz, 380 to 460V/60Hz						
supply voltage	Fan power supply	400V series	Single-phase 380 to 440V/50Hz, 380 to 460V/60Hz (*1)							
voitage	Phase, Voltage, Frequency	200V series	Single-phase 200 to 220V/50Hz, 200 to 230V/60Hz (*2)							
	Frequency variation		Voltage: +10 to -15%, F	requency: +5 to -5%, Unba	alance ratio between voltag	e phases: within 2% (*3)				
Allowa	ble carrier frequency			2.5kHz	or 5kHz					
Appro	x. weight [kg]		155 195 230 250							
Enclos	sure			IP00 op	en type					
Noise	Noise level 75dB (Condition: A range distance of 1 m) (*4)									

3-phase 690V series

	Туре		RHF160S-69D□	RHF220S-69D□	RHF280S-69D□	RHF355S-69D□	RHF450S-69D□			
		MD I' I'	132	200	200 250		400			
Applic	Applicable converter type RHC S-69E LD application		160	160 – 280 355						
RHC[132	160	_	280	355			
			-	200	250	315	400			
Rated	current [A]		163	223	283	359	455			
Power	Main power Phase, Voltage, Frequency	y	3-phase, 660 to 69	90V 50Hz/60Hz,575 to	600V 50Hz/60Hz					
supply	Fan power supply	690V series	Single-phase 660 to 690V 50Hz/60Hz, 575 to 600V 50Hz/60Hz (*1)							
voltage	Phase, Voltage, Frequency	200V series	Single-phase 200	Single-phase 200 to 220V/50Hz, 200 to 230V/60Hz (*2)						
	Frequency variation		Voltage: +10 to -1	Voltage: +10 to -15%, Frequency: ±5%, Unbalance ratio between voltage phases: within 2% (*3)						
Allowa	ble carrier frequency				2.5kHz or 5kHz					
Appro	x. weight [kg]		180	180 215 230 255 280						
Enclos	sure		IP00 open type							
Noise	level			75dB(Cond	ition: A range distance	e of 1 m) (*4)				

^{(*1) 400}V series: Filter stack internal terminal (U1, U2) switching is required if the power supply is 380 to 398 V, 50Hz or 380 to 430 V, 60Hz. 690V series: Filter stack internal terminal (U1, U2) switching is required if the power supply is 575 to 600 V, 50Hz/60Hz.

^(*2) Power can also be supplied from a 200 V power supply. For details, refer to the filter stack (RHF-D) Instruction Manual.

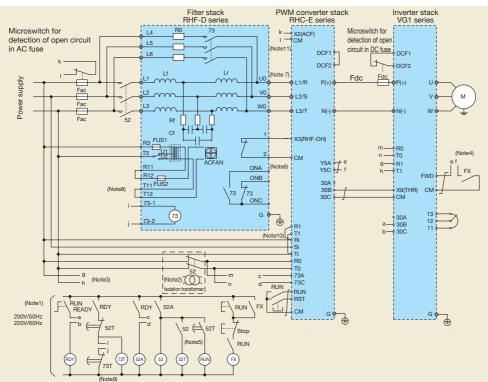
^(*3) Interphase unbalance rate (%) = $\frac{\text{Max. voltage [V]} \cdot \text{min. voltage [V]} \times 67}{3\text{-phase average voltage}}$

^(*4) This is the noise level at rated operation with a PWM converter and inverter of one-to-one capacity connected to the filter stack.

Terminal Functions

	Symbol	Name	Functions
	L1,L2,L3	Main power input	Connects a 3-phase power supply.
	U0,V0,W0	Filter output	Connect to PWM converter power input terminals L1/R, L2/S, and L3/T.
	L4,L5,L6	Charging circuit input	Connects a 3-phase power supply.
	E(G)	Grounding	Ground terminal for filter stack chassis (housing).
Main	R3,T3	Fan power supply input	To be used as supply input of AC cooling fan inside of filter stack.
circuit	R11,R12	Fan power supply input	Used when 200 VAC is input as the filter stack internal AC cooling fan power supply.
	T11,T12	(at input of 200 V)	When inputting 200 VAC, remove the shorting wires between terminals R11 and R12 and
	111,112	(at input of 200 v)	T11 and T12, and connect them to terminals R12 and T12.
	U1,U2	Power supply voltage	Change the terminal connection based on the fan power supply input terminal.
	01,02	switching terminal	For details, refer to the filter stack (RHF-D) Instruction Manual.
			Input control signal for contactor for charging circuit.
			<rated capacity="" coil="" of=""></rated>
			<400V series>
Input	73-1	Control input of contactor for	At power on 200 V/50 Hz: 120 VA, 220 V/60 Hz: 135 VA
signal	73-2	charging circuit	At power hold 200 V/50 Hz: 12.7 VA, 220 V/60 Hz: 12.4 VA
			<690V series>
			At power on 200V/50Hz: 120VA, 220V/60Hz: 135VA
			At power hold 200V/50Hz: 12.7V, 220V/60Hz: 12.4VA
	ONA	Operation signal of charging	Auxiliary contact of contactor for charging circuit
Output	ONB	circuit	To be used as signal for operational check of charging circuit.
signal	ONC	Circuit	Contact rating: 24 VDC 3 A * Min. working voltage/current: 5 VDC 3 mA
Signal	1	Overheating signal output	Signal is output when internal parts of filter stack are overheated.
	2	Overneating signal output	Contact rating: 24 VDC, 3 mA /max

Wiring Diagram



(Note 1) Connect a step-down transfer to lower the voltage of the sequence circuit to voltage shown by figure.

(Note 2) Be sure to connect the auxiliary power supply input terminals (R0 and T0) of the PWM converter and inverter to the main power supply through the "b" contact of the electromagnetic contactor (S2) for the charging circuit. Additionally, when connecting to a non-grounding power supply, install an insulation transformer.

(Note 3) The power of the inverter's AC fan is supplied from terminals R1 and T1, so connect it to the main power supply, install an insulation transformer.

(Note 3) The power of the inverter's AC fan is supplied from terminals R1 and T1, so connect it to the main power supply, install an insulation transformer.

(Note 5) Set the timer of S2 T at 1 second.

(Note 5) The PWM converter of the digital input terminal (X3) is set to RHF overheat alarm (RHF-OH), be sure to connect overheating signal output (1, 2) of the filter stack. In order to set up normal close, set up the function code E14.

(Note 7) Connect cables to the L1/R, L2/S, L3/T, Ri, Si and Ti terminals in the correct phase order without fail.

(Note 8) When supplying 200 VAC for the fan power supply, remove the short wires from terminals R11 and R12 and from T11 and T12, and then connect it to terminals R12 and T12. These terminals are used only for internal AC fans. Do not use for other uses.

(Note 9) When suspplying 200 VAC for the fan power supply, remove the short wires between terminals Ri, R1 and Ti, T1, then connect terminals R1, T1 to AC fan power supply, (Note 10) When supplying 200 VAC for the fan power supply, remove the short wires between terminals Ri, R1 and Ti, T1, then connect terminals R1, T1 to AC fan power supply.

(Note 10) When supplying 200 VAC for the fan power supply, remove the short wires between terminals Ri, R1 and Ti, T1, then connect terminals R1. T1 to AC fan power supply.

(Note 11) Assign fACFT for X2, and connect it to the microswitches for AC fuse blown detection. If there are sever

Symbol	Part name
Lr	Boosting reactor
Lf	Filtering reactor
Cf	Filtering capacitor
Rf	Filtering resistor
R0	Charger resistor
Fac	AC fuse
Fdc	DC fuse
73	Magnetic contactor for charging circuit
52	Magnetic contactor for power supply

Peripheral Devices

3-phase 400V series MD application

PWM converter	,		Electromagneti	c contactor (52)	AC fus	e (Fac)	Micros	switch
(RHC-E)	Туре	Rated current [A]	Type	Q'ty	Type	Q'ty	Type	Q'ty
RHC132S-4E□	RHF160S-4D□	300	SC-N8	1	170M5446	3		
RHC160S-4E□	RHF160S-4D□	350	SC-N11	1	170M6546	3		
RHC200S-4E□	RHF220S-4D□	500	SC-N12	1	170M6547	3	170H3027	3
RHC220S-4E□	RHF220S-4D□	500	SC-N12	1	170M6547	3	17003027	3
RHC280S-4E□	RHF280S-4D□	600	SC-N14	1	170M6499	3		
RHC315S-4E□	RHF355S-4D□	700	SC-N14	1	170M6500	3		

LD application

PWM converter	converter Filter stack (RHF-D)		MCCB, ELCB Electromagnetic contactor (52)			e (Fac)	Microswitch	
(RHC-E)	Туре	Rated current [A]	Type	Q'ty	Туре	Q'ty	Type	Q'ty
RHC132S-4E□	RHF160S-4D□	350	SC-N11	1	170M5446	3		
RHC160S-4E□	RHF220S-4D□	500	SC-N12	1	170M6546	3		
RHC200S-4E□	RHF220S-4D□	500	SC-N12	1	170M6547	3	170H3027	3
RHC280S-4E□	RHF355S-4D□	700	SC-N14	1	170M6499	3		
RHC315S-4E□	RHF355S-4D□	800	SC-N14	1	170M6500	3		

^{*} AC fuses and microswitches are manufactured by Cooper Bussmann, but can also be ordered from Fuji.

3-phase 690V series MD application

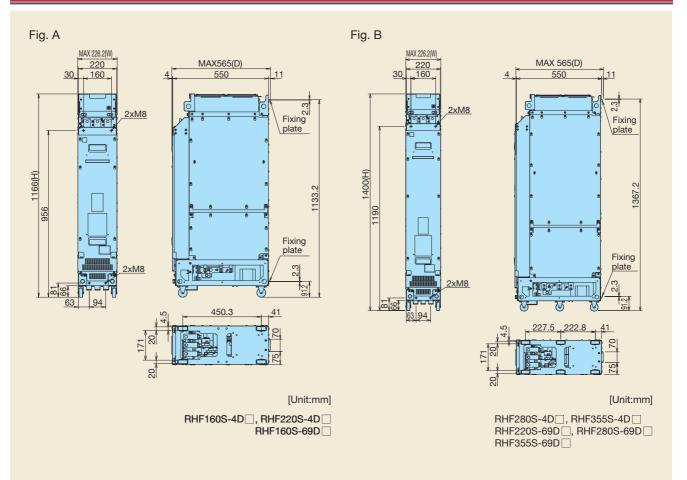
PWM converter	Filter stack (RHF-D)	MCCB, ELCB	Electromagneti	c contactor (52)	AC fus	e (Fac)	Microswitch		
(RHC-E)	Туре	Rated current [A]	Type	Q'ty	Type	Q'ty	Type	Q'ty	
RHC132S-69E□	RHF160S-69D□	175	SC-N6	1	170M5447	170ME 447	3		
RHC160S-69E□	RHF160S-69D□	200	SC-N7	1	1701015447	3			
RHC200S-69E□	RHF220S-69D□	250	SC-N8	1	170M5448	3			
RHC250S-69E□	RHF280S-69D□	300	SC-N8	1					
RHC280S-69E□	RHF280S-69D□	350	SC-N11	1	170M6548	3	170H3027	3	
RHC315S-69E□	RHF355S-69D□	400	SC-N11	1					
RHC355S-69E□	RHF355S-69D□	500	SC-N12	1					
RHC400S-69E□	RHF450S-69D□	500	SC-N12	1	170M6500	3			
RHC450S-69E□	RHF450S-69D□	600	SC-N14	1					

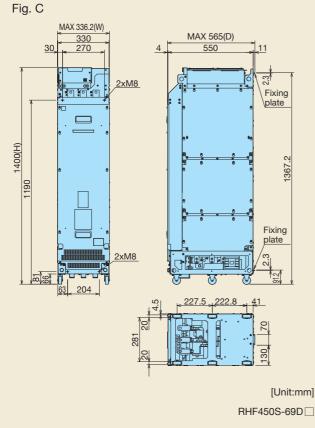
LD application

PWM converter	Filter stack (RHF-D)	MCCB, ELCB	Electromagneti	c contactor (52)	AC fus	e (Fac)	Microswitch		
(RHC-E)	Type	Rated current [A]	Type	Q'ty	Type	Q'ty	Type	Q'ty	
RHC132S-69E□	RHF160S-69D□	200	SC-N7	1	170M5447	170145 4 4 7	3		
RHC160S-69E□	RHF220S-69D□	250	SC-N8	1		3			
RHC200S-69E□	RHF220S-69D□	300	SC-N8	1	170M5448 3				
RHC250S-69E□	RHF280S-69D□	350	SC-N11	1			170H3027	3	
RHC280S-69E□	RHF355S-69D□	400	SC-N11	1	170M6548	3	170113027	3	
RHC315S-69E□	RHF355S-69D□	500	SC-N12	1					
RHC355S-69E□	RHF450S-69D□	500	SC-N12	1	1701/16500	0			
RHC400S-69E	RHF450S-69D□	600	SC-N14	1	170M6500	3			

^{*} AC fuses and microswitches are manufactured by Cooper Bussmann, but can also be ordered from Fuji.

Dimensions





Series	F:th	Fig	External	External dimensions[mm]				
Series	Filter stack type	rig	W	Н	D			
400V Series	RHF160S-4D	Α	226.2	1166	565			
	RHF220S-4D□	Α						
	RHF280S-4D□	В	226.2	1400	565			
	RHF355S-4D□	В						
	RHF160S-69D	Α	226.2	1166	565			
	RHF220S-69D	В	226.2	1400	565			
690V Series	RHF280S-69D	В						
Octios	RHF355S-69D	В						
	RHF450S-69D	С	336.2	1400	565			

Diode rectifier (RHD-D) (Stack Type)

Converter type

Diode rectifier converts AC power to DC power, then supplies DC power to inverter.

■ Substantial applicable capacity

A large capacity system may be constructed by connecting converters in parallel.

(3-parallel, 12-pulse rectifying system: using 6 units of diode rectifiers)

- MD specification: 1450kW (400V series), 2000kW (690V series)
- · LD specification: 1640kW (400V series)

■ Suppression of harmonic currents *Equipped with DC reactor as standard

This unit is equipped with DC reactor for suppression of the harmonic currents. Further suppression of harmonic currents is made possible by creating a 12-pulse rectifier system in combination with power transformer, when connecting more than one unit in parallel.



A braking unit and braking resistor are available as options (externally attached).

Capacity can be selected based on the amount of regenerative (braking) energy, facilitating a compact system construction.

Standard Specifications: MD Specification for Medium Loads

Three-phase 400V series

	Model		RHD200S-4D□	RHD315S-4D□				
	Continuous rating [kW] (*1)		227	353				
Output	Nominal applied inverter /motor capacity (*1)		200	315				
	Overload rating		150% of continuous rating for 1 minute					
	Voltage		DC 513 to 679V (variable with input power supply voltage and load)					
Max. con	nnection capacity [kW] (*1)(*2)		600 945					
Min. con	nection capacity [kW] (*1)		110 180					
Required	power supply capacity [kVA]		248	388				
lanut nausar	Main power Phase, Voltage, Frequency		3-phase, 380 to 440V/50Hz, 380 to 480V 60Hz					
Input power supply	Auxiliary input for fan power	400V series	Single-phase, 380 to 440V/50Hz, 380 to 480V 60Hz	(*3)				
	Phase, Voltage, Frequency	200V series	Single-phase, 200 to 220V/50Hz, 200 to 230V 60Hz	(*4)				
	Voltage/frequency variation	1	Voltage: -15 to +10%, Frequency: +5 to -5%, Voltage unbalance: 2% or less (*5)					
Approxim	nate weight [kg]		125	160				
Enclosure	e		IP00 op	en type				

Three-phase 690V series

	Model		RHD220S-69D□	RHD450S-69D□				
	Continuous rating [kW] (*1)		252	504				
Output	Nominal applied inverter /motor capacity (*1)		220	450				
	Overload rating		150% of continuous rating for 1 minute					
	Voltage		DC 776 to 976V (variable with input power supply voltage and load)					
Max. con	nection capacity [kW] (*1)(*2)		660 1350					
Min. con	nection capacity [kW] (*1)		132 250					
Required	power supply capacity [kVA]		270	549				
Input newer	Main power Phase, Voltage, Frequency		3-phase, 575 to 690V/50Hz, 60Hz					
Input power supply	Auxiliary input for fan power	690V series	Single-phase, 660 to 690V, 50/60Hz, 575 to 600V, 50	1/60Hz (*3)				
oupp.y	Phase, Voltage, Frequency	200V series	Single-phase, 200 to 220V/50Hz, 200 to 230V/60Hz	(*4)				
	Voltage/frequency variation	1	Voltage: -15 to +10%, Frequency: +5 to -5%, Voltage unbalance: 2% or less (*5)					
Approxim	nate weight [kg]		125	160				
Enclosure	9		IP00 op	pen type				

^{*1) 400}V series: This is the value when the power supply voltage is 400 V. If the power supply voltage is less than 400 V, it is necessary to reduce the capacity. A reduction in capacity is also required if connecting multiple inverters. 690V series: This is the value when the power supply voltage is 690 V. If the power supply voltage is less than 690 V, it is necessary to reduce the capacity. A reduction in capacity is also required if connecting multiple inverters.



²⁾ This is the total connectable inverter capacity due to initial charging circuit restrictions. However, the capacity that can be run simultaneously is the continuous capacity.

^{*3) 400}V series: Diode rectifier internal terminal (U1, U2) switching is required if the power supply is 380 to 398 V, 50Hz or 380 to 430 V, 60Hz.

⁶⁹⁰V series: Diode rectifier internal terminal (U1, U2) switching is required if the power supply is 575 to 600 V, 50Hz/60Hz.

*4) Power can also be supplied from a 200 V power supply. For details, refer to the diode rectifier (RHD-D) Instruction Manual.

^{*5)} Interphase unbalance rate (%) = $\frac{\text{max. voltage [V]} - \text{min. voltage [V]}}{3\text{-phase average voltage}} \times 67$

Standard Specifications: LD Specification for Light Loads

Three-phase 400V series

	Model		RHD200S-4D□	RHD315S-4D□				
	Continuous rating [kW] (*1)		247	400				
	Nominal applied inverter		220	355				
Output	/motor capacity (*1)		220	333				
	Overload rating		110% of continuous rating for 1 minute					
	Voltage		DC 513 to 679V (variable with input power supply voltage and load)					
Max. con	nnection capacity [kW] (*1)(*2)		600	1065				
Min. con	nection capacity [kW] (*1)	180						
Required	power supply capacity [kVA]		271	435				
	Main power		3-phase, 380 to 440V/50Hz, 380 to 480V 60Hz					
Input power	Phase, Voltage, Frequency		3-phase, 360 to 4407/30Hz, 380 to 4607 60Hz					
supply	Auxiliary input for fan power	400V series	Single-phase, 380 to 440V/50Hz, 380 to 480V 60Hz	(*3)				
	Phase, Voltage, Frequency	200V series	Single-phase, 200 to 220V/50Hz, 200 to 230V 60Hz	(*4)				
Voltage/frequency variation			Voltage: -15 to +10%, Frequency: +5 to -5%, Voltage	e unbalance: 2% or less (*5)				
Approxim	nate weight [kg]		125	160				
Enclosure	е		IP00 open type					

Three-phase 690V series

	pridac ocov s	01100						
	Model		RHD220S-69D \square					
	Continuous rating [kW] (*1)		280					
	Nominal applied inverter		250					
Output	/motor capacity (*1)		250					
	Overload rating		110% of continuous rating for 1 minute					
	Voltage		OC 776 to 976V (variable with input power supply voltage and load)					
Max. connection capacity [kW] (*1)(*2)			750					
Min. con	Min. connection capacity [kW] (*1)		132					
Required	power supply capacity [kVA]		308					
	Main power		2 phase 575 to 2001/501 to 201 to					
Input power	Phase, Voltage, Frequency	690V	3-phase, 575 to 690V/50Hz, 60Hz					
supply	Auxiliary input for fan power	400V series	Single-phase, 660 to 690V, 50/60Hz, 575 to 600V, 50/60Hz (*3)					
117	Phase, Voltage, Frequency 200V s		Single-phase, 200 to 220V/50Hz, 200 to 230V/60Hz (*4)					
Voltage/frequency variation			Voltage: -15 to +10%, Frequency: +5 to -5%, Voltage unbalance: 2% or less (*5)					
Approxim	nate weight [kg]		125					
Enclosure	e		IP00 open type					

^{*1) 400}V series: This is the value when the power supply voltage is 400 V. If the power supply voltage is less than 400 V, it is necessary to reduce the capacity. A reduction in capacity is also required if connecting multiple inverters. 690V series: This is the value when the power supply voltage is 690 V. If the power supply voltage is less than 690 V, it is necessary to reduce the capacity. A reduction in capacity is also required if connecting multiple inverters.

^{*2)} This is the total connectable inverter capacity due to initial charging circuit restrictions. However, the capacity and be run simultaneously is the continuous capacity.

*3) 400V series: Diode rectifier internal terminal (U1, U2) switching is required if the power supply is 380 to 398 V, 50Hz or 380 to 430 V, 60Hz.

690V series: Diode rectifier internal terminal (U1, U2) switching is required if the power supply is 575 to 600 V, 50Hz/60Hz.

*4) Power can also be supplied from a 200 V power supply. For details, refer to the diode rectifier (RHD-D) Instruction Manual.

^{*5)} Interphase unbalance rate (%) = $\frac{\text{max. voltage [V]} - \text{min. voltage [V]}}{2000 + 2000} \times 67$

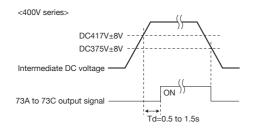
Terminal Functions

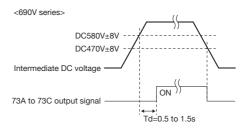
	Symbol	Name	Functions					
	L1/R, L2/S, L3/T	Main supply input	Connect to 3-phase power supply.					
	P(+), N(-)	Converter output	Connect to inverter power input terminals P (+) and N (-).					
	E(G)	Ground terminal	Ground terminal of diode rectifier chassis (case)					
	R1, T1	Fan power supply input	To be used as supply input of AC cooling fan inside of diode rectifier.					
	R11, R12		Use if inputting 200 VAC for the diode rectifier internal AC cooling fan power supply.					
Main circuit	T11, T12	Fan power supply input (at input of 200 V)	When inputting 200 VAC, remove the shorting wires between terminals R11 and R12					
	111, 112		and T11 and T12, and connect them to terminals R12 and T12.					
	73R	Power supply for charging circuit	Coil supply of charging circuit contactor for charging circuit.					
	73T	Fower supply for charging circuit	Not to be used as power supply for external circuit.					
	U1, U2	Power supply voltage switching	Change the terminal connection based on the power supply connected to the fan power supply input terminal.					
	01, 02	terminal	For details, refer to the diode rectifier (RHD-D) Instruction Manual.					
			Input control signal for charging circuit contactor.					
	73-1		Control signal may also be input externally.					
			Rated capacity of coil					
		Control input of contactor for	<400V series>					
Input signal	73-1	Control input of contactor for	At power on 200V/50Hz: 390VA, 220V/60Hz: 460VA					
	13-2	charging circuit	At power hold 200V/50Hz: 28.6VA, 220V/60Hz: 28.8VA					
			<690V series>					
			At power on 470V/50Hz: 235VA, 220V/60Hz: 500VA					
			At power hold 40.0V/50Hz: 20.0VA, 220V/60Hz: 39.0VA					
	73A	Output of control signal for	Control signal of charging circuit					
	73C	charging circuit	Can also be used for external sequence circuits.					
	730	Charging circuit	Contact rating : 250 VAC 0.5 A cos φ =0.3, 30 VDC 0.5 A					
Output signal	ONA	Operation signal of charging	Auxiliary contact of charging circuit contactor.					
Output signal	ONC	circuit	To be used as signal for operational check of charging circuit.					
	OIVO	Gircuit	Contact rating: 24 VDC 3 A * Min. working voltage/current: 5 VDC 3 mA					
	1	Overheating signal output	Signal is output when internal parts of diode rectifier are overheated.					
	2	Overneating Signal output	Contact rating: 24 VDC, 3 mA					

^(*1) Refer to the basic wiring diagram for the connection method.

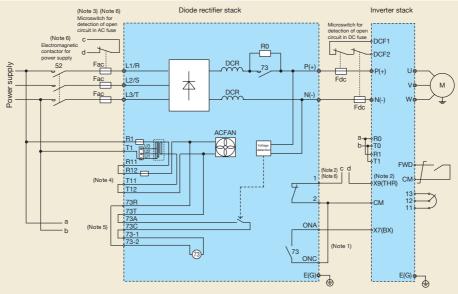
Connect contactors after initial charging is complete. Furthermore, do not open contactors while the inverter is running. Failure to observe this may result in damage to the initial charging circuit.

(*2) An output signal timing chart and the intermediate DC voltage (diode rectifier output voltage) during signal output are shown below.





Wiring Diagram



Note 1) Construct a sequence so that the run command is input to the inverter after the initial charging of the diode rectifier has been completed.

Set any of the X1 to X9 inverter terminals to the coast-to-stop command (BX), and set contact "b" input with function code E14 to input with contact "b".

With this connection, the motor will coast to a stop if a momentary power failure occurs, and therefore the system should be equipped with an external interlock circuit for applications such as vertical transfer.

as vertical transfer.

Note 2) Outputs a diode rectifier overheating signal. After setting any of the X1 to X9 inverter terminals to external alarm (THR), it is necessary to connect.

Set contact "b" input with function code E14 to input with contact "b".

Note 3) If using a microswitch to detect AC fuse burnout, set any of the X1 to X9 inverter terminals to external alarm (THR), and then connect all microswitches in series. Set contact "b" input with function code E14 to input with contact "b".

Note 4) If inputting 200 VAC for the fan power supply, remove the shorting wires between terminals R11 and R12 and T11 and T12, and connect them to terminals R12 and T12.

Note 5) Control signals for the charging circuit contactor (73) and the drive power supply can be input externally.

Wire as shown below. Furthermore, 73A and 73C can also be used for external sequence circuits.

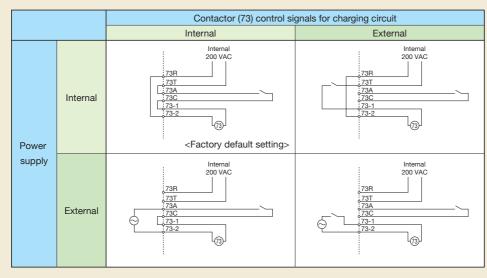
Wire as shown below. Furthermore, 73A and 73C can also be used for external sequence circuits.

Note 6) If connecting multiple diode rectifiers, turn on the electromagnetic contactors (52) for the power supply simultaneously.

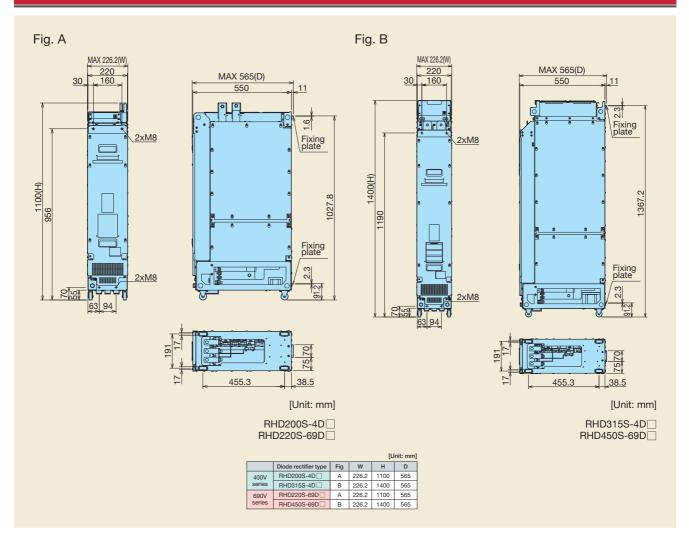
Furthermore, connect alarm relay outputs (1, 2), charging circuit actuating signals (ONA, ONB, ONC), and microswitch outputs for AC fuse burnout detection in series across each stack.

Note 7) If using the 400V series, connect Fdc (fuse) to the P(+) side. Fdc (fuse) is not required for the N(-) side.

If using the 690V series, connect Fdc (fuse) to the P(+) and N(-) sides. (Connect two microswitches in series.)



Dimensions



Peripheral Devices

Three-phase 400V series

•								
RHD-D Type	Model	MCCB, ELCB Electromagnetic		c contactor (52)	AC Fus	se (Fac)	Microswitch	
ппо-о туре	Iviodei	Rated current [A]	Type	Q'ty	Type	Q'ty	Type	Q'ty
DIIDOOOC 4D	MD	500	SC-N12 1 170M6547 3 700	1	170M6547	3	470110007	
RHD200S-4D□	LD	500						
DIIDO1EC 4D	MD	700		170H3027	3			
RHD315S-4D□	LD	800	SC-N14	ı	170M6500	3		

Three-phase 690V series

RHD-D Type	Model	MCCB, ELCB	Electromagnetic contactor (52)		AC Fus	e (Fac)	Microswitch	
		Rated current [A]	Type	Q'ty	Type	Q'ty	Type	Q'ty
	MD	300	00 N44	1	170M6497	3		
RHD220S-69D □	LD	350	SC-N11				170H3027	3
RHD450S-69D □	MD	600	SC-N14	1	170M6501	3		

^{*} AC fuses and microswitches are manufactured by Cooper Bussmann, but can also be ordered from Fuji.

Guideline for Suppressing Harmonics

Application to "Guideline for Suppressing Harmonics by the Users Who Receive High Voltage or Special High Voltage'

These products fall under the scope of the "Guideline for Suppressing Harmonics by Customers Receiving High Voltage or Special High Voltage." When entering into a new contract with an electric power company, or updating your existing contract, you will be requested to submit an accounting statement form by the electric power company.

(1) Scope of regulation

In principle, the guideline applies to the customers that meet the following two conditions:

- · The customer receives high voltage or special high voltage.
- The "equivalent capacity" of the converter load exceeds the standard value for the receiving voltage (50kVA at a receiving voltage of 6.6kV).

(2) Regulation method

The level (calculated value) of the harmonic current that flows from the customer's receiving point out to the system is subjected to the regulation. The regulation value is proportional to the contract demand. The regulation values specified in the guideline are shown in Table 1.

Table 1 Upper limits of harmonic outflow current per kW of contract demand [mA/kW]

Receiving voltage	5th	7th	11th	13th	17th	19th	23th	Over 25th
6.6kV	3.5	2.5	1.6	1.3	1.0	0.90	0.76	0.70
22kV	1.8	1.3	0.82	0.69	0.53	0.47	0.39	0.36

1. Calculation of Equivalent Capacity (Pi)

Although the equivalent capacity (Pi) is calculated using the equation of (input rated capacity) x (conversion factor), catalog of conventional inverters do not contain input rated capacities. A description of the input rated capacity is shown below:

"Inverter rated capacity" corresponding to "Pi"

 Calculate the input fundamental current I1 from the kW rating and efficiency of the load motor, as well as the efficiency of the inverter. Then, calculate the input rated capacity as shown below:

Input rated capacity = $\sqrt{3}$ x (power supply voltage) x I₁ x 1.0228/1000[kVA] Where 1.0228 is the 6-pulse converter's value obtained by (effective current) / (fundamental current).

 When a general-purpose motor or inverter motor is used, the appropriate value shown in Table 2 can be used. Select a value based on the kW rating of the motor used, irrespective of the inverter type.

Table 2 "Input rated capacities" of general-purpose inverters determined by the nominal applied motor

Table 2	iliput it	aleu cap	acitics	or gene	iai-puip	USC IIIVC	iters ue	Committee	a by tile	Homina	applicu	11101013
Nominal appli	ed motor (kW)	0.4	0.75	1.5	2.2	3.7	5.5	7.5	11	15	18.5	22
Pi	200V	0.57	0.97	1.95	2.81	4.61	6.77	9.07	13.1	17.6	21.8	25.9
[kVA]	400V	0.57	0.97	1.95	2.81	4.61	6.77	9.07	13.1	17.6	21.8	25.9
Nominal applied motor [kW] 30 37			37	45	55	75	90	110	132	160	200	220
Pi	200V	34.7	42.8	52.1	63.7	87.2	104	127				
[kVA]	400V	34.7	42.8	52.1	63.7	87.2	104	127	153	183	229	252
Nominal appli	ed motor [kW]	250	280	315	355	400	450	500	530	560	630	
Pi	200V											
[kVA]	400V	286	319	359	405	456	512	570	604	638	718	

(2) Values of "Ki (conversion factor)"

 Depending on whether an optional ACR (AC REACTOR) or DCR (DC REACTOR) is used, apply the appropriate conversion factor specified in the appendix to the guideline. The values of the converter factor are shown in Table 3.

Table 3 "Conversion factors Ki" for general-purpose inverters determined by reactors

Circuit category	Circuit Ty	/ре	Conversion factor Ki
		Without a reactor	K31=3.4
3	3-phase rectifier	With a reactor (ACR)	K32=1.8
3	(smoothing capacitor)	With a reactor (DCR)	K33=1.8
		With reactors (ACR and DCR)	K34=1.4
	Single-phase bridge	Without a reactor	K41=2.3
4	(capacitor smoothing, voltage doubler rectification system)	With a reactor (ACR)	K42=0.35
4	Single-phase bridge	Without a reactor	K43=2.9
	(capacitor smoothing, full-wave rectification system)	With a reactor (ACR)	K44=1.3
5	Self-excited three-phase bridge	High-efficiency power supply regeneration When using PWM converter	K5=0

2. Calculation of Harmonic Current

(1) Value of "input fundamental current"

- Apply the appropriate value shown in Table 4 based on the kW rating of the motor, irrespective of the inverter type or whether a reactor is used.
- * If the input voltage is different, calculate the input fundamental current in inverse proportion to the voltage.

Table 4 "Input fundamental currents" of general-purpose inverters determined by the nominal applied motors, 3-phase rectifier (smoothing capacitor)

0.4	0.75	1.5	2.2	3.7	5.5	7.5	11	15	18.5	22
1.61	2.74	5.50	7.93	13.0	19.1	25.6	36.9	49.8	61.4	73.1
0.81	1.37	2.75	3.96	6.50	9.55	12.8	18.5	24.9	30.7	36.6
49	83	167	240	394	579	776	1121	1509	1860	2220
30	37	45	55	75	90	110	132	160	200	220
98.0	121	147	180	245	293	357				
49.0	60.4	73.5	89.9	123	147	179	216	258	323	355
2970	3660	4450	5450	7450	8910	10850	13090	15640	19580	21500
250	280	315	355	400	450	500	530	560	630	
403	450	506	571	643	723	804	852	900	1013	
24400	27300	30700	34600	39000	43800	48700	51600	54500	61400	
	1.61 0.81 49 30 98.0 49.0 2970 250	1.61 2.74 0.81 1.37 49 83 30 37 98.0 121 49.0 60.4 2970 3660 250 280	1.61 2.74 5.50 0.81 1.37 2.75 49 83 167 30 37 45 98.0 121 147 49.0 60.4 73.5 2970 3660 4450 250 280 315	1.61 2.74 5.50 7.93 0.81 1.37 2.75 3.96 49 83 167 240 30 37 45 55 98.0 121 147 180 49.0 60.4 73.5 89.9 2970 3660 4450 5450 250 280 315 355 403 450 506 571	1.61 2.74 5.50 7.93 13.0 0.81 1.37 2.75 3.96 6.50 49 83 167 240 394 30 37 45 55 75 98.0 121 147 180 245 49.0 60.4 73.5 89.9 123 2970 3660 4450 5450 7450 250 280 315 355 400 403 450 506 571 643	1.61 2.74 5.50 7.93 13.0 19.1 0.81 1.37 2.75 3.96 6.50 9.55 49 83 167 240 394 579 30 37 45 55 75 90 98.0 121 147 180 245 293 49.0 60.4 73.5 89.9 123 147 2970 3660 4450 5450 7450 8910 250 280 315 355 400 450 403 450 506 571 643 723	1.61 2.74 5.50 7.93 13.0 19.1 25.6 0.81 1.37 2.75 3.96 6.50 9.55 12.8 49 83 167 240 394 579 776 30 37 45 55 75 90 110 98.0 121 147 180 245 293 357 49.0 60.4 73.5 89.9 123 147 179 2970 3660 4450 5450 7450 8910 10850 250 280 315 355 400 450 500 403 450 506 571 643 723 804	1.61 2.74 5.50 7.93 13.0 19.1 25.6 36.9 0.81 1.37 2.75 3.96 6.50 9.55 12.8 18.5 49 83 167 240 394 579 776 1121 30 37 45 55 75 90 110 132 98.0 121 147 180 245 293 357 49.0 60.4 73.5 89.9 123 147 179 216 2970 3660 4450 5450 7450 8910 10850 13090 250 280 315 355 400 450 500 530 403 450 506 571 643 723 804 852	1.61 2.74 5.50 7.93 13.0 19.1 25.6 36.9 49.8 0.81 1.37 2.75 3.96 6.50 9.55 12.8 18.5 24.9 49 83 167 240 394 579 776 1121 1509 30 37 45 55 75 90 110 132 160 98.0 121 147 180 245 293 357 49.0 60.4 73.5 89.9 123 147 179 216 258 2970 3660 4450 5450 7450 8910 10850 13090 15640 250 280 315 355 400 450 500 530 560 403 450 506 571 643 723 804 852 900	1.61 2.74 5.50 7.93 13.0 19.1 25.6 36.9 49.8 61.4 0.81 1.37 2.75 3.96 6.50 9.55 12.8 18.5 24.9 30.7 49 83 167 240 394 579 776 1121 1509 1860 30 37 45 55 75 90 110 132 160 200 98.0 121 147 180 245 293 357 49.0 60.4 73.5 89.9 123 147 179 216 258 323 2970 3660 4450 5450 7450 8910 10850 13090 15640 19580 250 280 315 355 400 450 500 530 560 630 403 450 506 571 643 723 804 852 900 1013

(2) Calculation of harmonic current

Table 5 Generated harmonic current [%], 3-phase rectifier (smoothing capacitor)

Degree	5th	7th	11th	13th	17th	19th	23th	25th
Without a reactor	65	41	8.5	7.7	4.3	3.1	2.6	1.8
With a reactor (ACR)	38	14.5	7.4	3.4	3.2	1.9	1.7	1.3
With a reactor (DCR)	30	13	8.4	5.0	4.7	3.2	3.0	2.2
With reactors (ACR and DCR)	28	9.1	7.2	4.1	3.2	2.4	1.6	1.4

- ACR: 3%
- DCR: Accumulated energy equal to 0.08 to 0.15ms (100% load conversion)
- Smoothing capacitor: Accumulated energy equal to 15 to 30ms (100% load conversion)
- · Load: 100%

■ nth harmonic current [A] = Fundamental current [A] ×

Generated nth harmonic current [%]

100

Calculate the harmonic current of each order (harmonic number) using the following equation:

(3) Maximum availability factor

- For a load like elevators, which provides intermittent operation, or a load with a over-dimensioned motor rating, reduce the current by multiplying the equation by the "maximum availability factor" of the load.
- The "maximum availability factor of an appliance" means the ratio of the capacity of the harmonic generator in operation at which the availability reaches the maximum, to its total capacity, and the capacity of the generator in operation is an average for 30 minutes.
- In general, the maximum availability factor is calculated according to this definition, but the standard values shown in Table 6 are recommended for inverters for building equipment.

Table 6 Maximum availability factor of inverters, etc. for building equipment (based on equipment type)

Equipment	Inverter capacity category	Single inverter availability factor		
Air conditioning system	200kW or less	0.55		
	Over 200kW	0.60		
Sanitary pump		0.30		
Elevator		0.25		
Rising elevator		0.65		
Falling elevator		0.25		
Refrigerator, freezer	50kW or less	0.60		

[Correction coefficient according to contract demand level]

 Since the total availability factor decreases with increase in the building scale, calculating reduced harmonics with the correction coefficient β defined in Table 7 below is permitted.

Table 7 Correction coefficient according to the building scale

Contract demand [kW]	Correction coefficient $\boldsymbol{\beta}$		
300	1.00		
500	0.90		
1000	0.85		
2000	0.80		

*If the contract demand is between two specified values shown in Table 7, calculate the value by interpolation.

(4) Harmonic order to be calculated

Calculate only the "5th and 7th" harmonic currents



When running general-purpose motors

• Driving a 400V general-purpose motor

When driving a 400V general-purpose motor with an inverter using extremely long cables, damage to the insulation of the motor may occur. Use an output circuit filter (OFL) if necessary after checking with the motor manufacturer. Fuji's motors do not require the use of output circuit filters because of their reinforced insulation.

• Torque characteristics and temperature rise When the inverter is used to run a general-purpose motor, the temperature of the motor becomes higher than when it is operated using a commercial power supply. In the low-speed range, the cooling effect will be weakened, so decrease the output torque of the motor. If constant torque is required in the low-speed range, use a Fuji inverter motor or a motor equipped with an externally powered ventilating fan.

Vibration

When the motor is mounted to a machine, resonance may be caused by the natural frequencies, including that of the machine. Operation of a 2-pole motor at 60Hz or more may cause abnormal vibration.

- * Study use of tier coupling or dampening rubber.
- * It is also recommended to use the inverter jump frequency control to avoid resonance points.

Noise

When an inverter is used with a general-purpose motor, the motor noise level is higher than that with a commercial power supply. To reduce noise, raise carrier frequency of the inverter. High-speed operation at 60Hz or more can also result in more noise.

When running special motors

· High-speed motors

When driving a high-speed motor while setting the frequency higher than 120Hz, test the combination with another motor to confirm the safety of high-speed motors.

· Explosion-proof motors

When driving an explosion-proof motor with an inverter, use a combination of a motor and an inverter that has been approved in advance.

· Submersible motors and pumps

These motors have a larger rated current than general-purpose motors. Select an inverter whose rated output current is greater than that of the motor.

These motors differ from general-purpose motors in thermal characteristics. Set a low value in the thermal time constant of the motor when setting the electronic thermal function.

Brake motors

For motors equipped with parallel-connected brakes, their braking power must be supplied from the primary circuit (commercial power supply). If the brake power is connected to the inverter power output circuit (secondary circuit) by mistake, problems may occur.

Do not use inverters for driving motors equipped with series-connected brakes.

Geared motors

If the power transmission mechanism uses an

oil-lubricated gearbox or speed changer/reducer, then continuous motor operation at low speed may cause poor lubrication. Avoid such operation.

· Synchronous motors

It is necessary to use software suitable for this motor type. Contact Fuji for details.

· Single-phase motors

Single-phase motors are not suitable for inverter-driven variable speed operation. Use three-phase motors.

* Even if a single-phase power supply is available, use a three-phase motor as the inverter provides three-phase output.

Environmental conditions

Installation location

Use the inverter in a location with an ambient temperature range of -10 to 50°C.

The inverter and braking resistor surfaces become hot under certain operating conditions. Install the inverter on nonflammable material such as metal. Ensure that the installation location meets the environmental conditions specified in "Environment" in inverter specifications.

Combination with peripheral devices

Installing a molded case circuit breaker (MCCB)

Install a recommended molded case circuit breaker (MCCB) or an earth leakage circuit breaker (ELCB) in the primary circuit of each inverter to protect the wiring. Ensure that the circuit breaker capacity is equivalent to or lower than the recommended capacity.

Installing a magnetic contactor (MC) in the output (secondary) circuit

If a magnetic contactor ($\dot{\text{MC}}$) is mounted in the inverter's secondary circuit for switching the motor to commercial power or for any other purpose, ensure that both the inverter and the motor are fully stopped before you turn the MC on or off. Remove the surge killer integrated with the MC.

Installing a magnetic contactor (MC) in the input (primary) circuit

Do not turn the magnetic contactor (MC) in the primary circuit on or off more than once an hour as an inverter fault may result. If frequent starts or stops are required during motor operation, use FWD/REV signals.

· Protecting the motor

The electronic thermal function of the inverter can protect the motor. The operation level and the motor type (general-purpose motor, inverter motor) should be set. For high-speed motors or water-cooled motors, set a small value for the thermal time constant to protect the motor.

If you connect the motor thermal relay to the motor with a long cable, a high-frequency current may flow into the wiring stray capacitance. This may cause the relay to trip at a current lower than the set value for the thermal relay. If this happens, lower the carrier frequency or use the output circuit filter (OFL).

Regarding power-factor correcting capacitor Do not mount power factor correcting capacitors in the inverter (primary) circuit. Use the DC

REACTOR to improve the inverter power factor. Do

not use power factor correcting capacitors in the inverter output circuit (secondary). An overcurrent trip will occur, disabling motor operation.

· Discontinuance of surge killer

Do not mount surge killers in the inverter output (secondary) circuit.

Reducing noise

Use of a filter and shielded wires are typical measures against noise to ensure that EMC Directives are met.

Measures against surge currents

If an overvoltage trip occurs while the inverter is stopped or operated under a light load, it is assumed that the surge current is generated by open/close of the phase-advancing capacitor in the power system.

We recommend connecting a DC REACTOR to the inverter.

Megger test

When checking the insulation resistance of the inverter, use a 500V megger and follow the instructions contained in the Instruction Manual.

Wiring

· Wiring distance of control circuit

When performing remote operation, use twisted shield wire and limit the distance between the inverter and the control box to 20m.

· Wiring length between inverter and motor

If long wiring is used between the inverter and the motor, the inverter will overheat or trip as a result of overcurrent (high-frequency current flowing into the stray capacitance) in the wires connected to the phases. Ensure that the wiring is shorter than 50m. If this length must be exceeded, lower the carrier frequency or mount an output circuit filter (OFL).

Wiring size

Select cables with a sufficient capacity by referring to the current value or recommended wire size.

Wiring type

Do not use multicore cables that are normally used for connecting several inverters and motors.

Grounding

Securely ground the inverter using the grounding terminal.

Selecting inverter capacity

• Driving general-purpose motor

Select an inverter according to the applicable motor ratings listed in the standard specifications table for the inverter. When high starting torque is required or quick acceleration or deceleration is required, select an inverter with a capacity one size greater than the standard.

· Driving special motors

Select an inverter that meets the following condition: Inverter rated current > Motor rated current.

Transportation and storage

When transporting or storing inverters, follow the procedures and select locations that meet the environmental conditions that agree with the inverter specifications.



Gate City Ohsaki, East Tower, 11-2, Osaki 1-chome, Shinagawa-ku,

Tokyo 141-0032, Japan

Phone: +81-3-5435-7066 Fax: +81-3-5435-7475

URL: www.fujielectric.com/